

PLOT DATE = 11/16/2010

DATE

062910

REVISED

DEPARTMENT OF TRANSPORTATION SCALE: N/A

SHEET NO. 3 OF 9 SHEETS

Build tops of headwalls parallel to the grade lines.

All construction joints shall be bonded according to Article 503.09 of the Standard

Reinforcement bars shall conform to the requirements of ASTM A706 Gr. (IL Modified). See

All bars should be rounded and conform to the requirements of Article 1006.10 of the Standard Specification.

The 6" Porous Granular Material required per Art. 540.06 of the Standard Specifications shall also extend beneath the Box Culvert End Sections and shall be considered included in the cost of Precast Concrete Box Culverts and Box Culvert End Sections.

When lapping sheets of welded wire fabric, the overlap measured between the outermost cross wires of each fabric sheet shall not be less than 8"

End Sections will be paid for at the contract unit price per each for BOX CULVERT END SECTIONS. as outlined in Section 540 of the Standard Specifications.

Class SI Concrete shall be used throughout.

Concrete, Rebar, and Welded Wire Fabric quantities and lengths calculated for the cast-in-place End Sections may vary based on the precast box culverts supplied.

Drain holes shall be provided in accordance with Article 503.11 of the Standard

The precast manufacturer shall design an detail a connection/construction joint between the precast concrete box sections and the cast-in-place apron and wingwall. The minimum area of reinforcement passing through these construction joints shall be 0.20 sq. in/lineal ft. of welded wire fabric. The design shall be detailed in the shop drawings. The cost of the connection is included in the cost of the end section.

The box culvert end section may be built in the field or using precast construction methods. If the contractor elects to use precast construction methods, shop drawings and a proposed construction sequence shall be submitted to the Engineer for approval.See

The ends of the precast box sections adjacent to the end section shall be formed without the male and female shapes specified in Article 8.1 of AASHTO M273. See Sections B-B, D-D, E-E, and F-F on Sheet 5.

The design fill height for this box is less than 2 feet. The Precast Concrete Box Culvert Sections shall conform to the requirements of AASHTO M 273.

The joints between precast box sections shall be sealed, all voids filled with a mastic joint sealer. In addition, the joints shall be externally sealed on all four sides with a 13 inch wide external sealing band. The seal shall be centered over the joint, secured in place and protected during the backfilling process.

All dimensions are in FEET (') - INCHES (") unless otherwise noted.

TOTAL BILL OF MATERIAL

	I	tem		Unit	Total	
	Removal of Existi	ing Si	tructures No. 2	Each	1.0	
	Precast Concrete	Вох	Culvert 7'x5'(M273)	Foot	40.0	
	Box Culvert End Section, Culvert No. 2				2.0	
	Name Plates			Each	1.0	
	Permanent Bench Marks			Each	1.0	
	Porous Granular Embankment			Cu.Yd.	209.0	
	Stone Riprap, Class A1			Sq.Yd.	122.0	
y \^* n / n		ERAL PLAN AND ELEVATION 7'x5' PRECAST BOX CULVERT				
	7					
	[∖] <u>F.A.P.</u>	<u>R0U</u>	<u>TE 711 - SEC</u>	<u>FION 1</u>	<u>15CR</u>	
	~	VERMILION COUNTY				
2.3CB	<u>STATIC</u>	<u>N 2</u>	72+92.00 S.N.	092-	<u>8087</u>	
	CULVERT NO. 2					
) ELEVATION		F.A.P. RTE.	SECTION	COUNTY	TOTAL SH SHEETS N	
2, S.N. 092–8087		711	115CR	VERMILION	39 3	
STA.	TO STA.				CT NO. 706	
		ILLINOIS FED. AID PROJECT				