



-Remove Exist. floor beam to stringer connection angle using the air-arc method and grind smooth all weld material remaining on the web R.

-New Floor beam to stringer connection L 5 x 5 x ³8" x 11" long

-Èxist. Floor Beam

Match Exist. min.

LEGEND

- O New bolt. Use exist. holes in Stringer as template for field drilling new holes.
- New bolt (field drill)

NOTES

- 1. Fasteners shall be high strength bolts AASHTO M164/ASTM A325. Holes shall be ¹³16 " \$ for 3," & holts
- 2. See Sheet S-3 and S-12 of S-35 for additional notes.
- 3. All cover P and fill P shall be ${}^{3}_{8}$ " thick unless noted otherwise.
- 4. The repair plate and shape lengths shown are anticipated based on existing plan data. Longer repair plates and shapes may be required based on field conditions.
- 5. For additional requirements, See Special Provision for Structural Steel Repair and Structural Steel Removal

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Match Exist min.

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	RIVER		F.A.I RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
			80	99(4&4-1)RS-3	WILL	203	125
)57					CONTRACT	NO. 60	M66
ETS	· · · · ·		FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT				