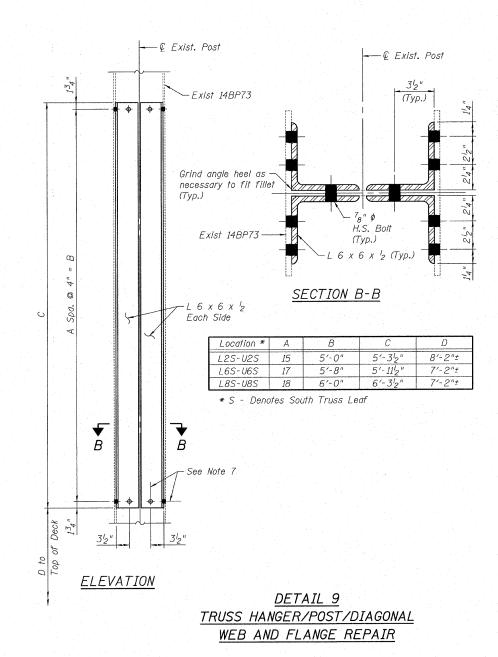


DETAIL 9 TRUSS HANGER/POST/DIAGONAL WEB AND FLANGE REPAIR



NOTES:

- 1. See Sheets S-8 to S-12 of 35 for locations of proposed repair details and notes.
- 2. All structural steel plates and shapes used in proposed repair details shall be AASHTO M270 Gr 36 (ASTM A36).
- 3. All fasteners shall be $^{7}8''$ dia. AASHTO M164 (ASTM A325) high strength bolts in 15,6" dia, standard size holes.
- 4. Contact surfaces at bolted parts shall have Class B coating as specified in AASHTO Standard Specifications for Highway Bridges.
- 5. Field drilling of existing members is required. The drilling cost shall be included with "Structural Steel Repair".
- 6. The repair plate and angle lengths shown are anticipated based on the latest field notes. Longer repair plates, angles may be required based upon field conditions.

 7. ¹⁵₁₆" \$\phi\$ standard size holes in the truss member are to be field drilled using the repair
- plates and shapes as a template unless otherwise noted.

DESIGNED - MEA	REVISED -
DRAWN - LK	REVISED -
CHECKED - MRI	REVISED -
DATE ~ 2/8/2011	REVISED -
	DRAWN - LK CHECKED - MRI



STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** STEEL REPAIR DETAILS 1 WESTBOUND FAI-80 OVER DES PLAINES RIVER STRUCTURE NO. 099-0057 SHEET NO. S-13 OF 35 SHEETS

RTE.		SEC	LION		T	COUNTY	TOTAL	SHEET NO.
80	99	(4&4	-1) RS-3		Т	WILL	203	122
		-			T	CONTRACT	NO. E	OM66
FED. R	OAD DIST.	NO. 1	ILLINOIS	FED.	AID	PROJECT		