



1	Location	Dimension A
- 1	Pier 4	6'-6"
	Pier 17	6'-2 <sup>3</sup> 4"

SECTION A-A

ELEVATION

DETAIL 8 DIAPHRAGM REPLACEMENT

## NOTES:

- 1. See Sheets S-8 to S-14 of 35 for locations of proposed repair details and notes.
- 2. All structural steel plates and shapes used in proposed repair details shall be AASHTO M270 Gr 36 (ASTM A36).
- 3. Contact surfaces at bolted parts shall have Class B coating as specified in AASHTO
- Standard Specifications for Highway Bridges.
  4. Field drilling of members is required. The drilling cost shall be included in the unit price of the items.
- 5. Field drill holes in the new diaphragms to match holes in the existing angles.
  6. Dimension A is anticipated based on existing plan data, Contractor shall verify Dimension A in field.

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STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION STEEL REPAIR DETAILS 4
EASTBOUND FAI-80 OVER DES PLAINES RIVER
STRUCTURE NO. 099-0056 SHEET NO. S-18 OF 35 SHEETS

COUNTY TOTAL SHEET NO.
WILL 200 125
CONTRACT NO. 60M64 SECTION 80 99 (2&3) RS-3 FED. ROAD DIST. NO. 1 | ILLINOIS FED. AID PROJECT