10" O.D. 1'-8'16" 6" I.D. 12' 'a" R typ. B◀ _8- ⁹_{l6}" ¢ holes on an 8³4" ¢ bolt circle ------Ø 0 4 BOLT HOLE DETAIL Ø Drill and tap $\frac{I_2}{2}$ -13x $\frac{3}{4}$ " DP. Ø for 2" \$ Anchor Studs 8 locations Drill and tap scupper for 4 ¹₂" φ stainless steel hexagon B◀ head bolts with lock washers 10" O.D. 6" I.D. 2" PLAN 6" I.D. 7" O.D. Drill and tap 8 holes for ¹2"-13 bolts on an 8³4" \$\$ bolt circle. (2 blind holes 2'-0" DOWNSPOUT are 14" deep, 6 thru holes) 1'-11'8" 716 1'-10⁹16 ⁹32" 94" 1'-8'16" VIEW C-C 14" 734" 1'-5⁵8" 75" 716" R 7 NOTES All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B. Bolts, anchor studs, washers and nuts shall conform to the ñ requirements of ASTM A 307 and shall be galvanized according Ü to AASHTO M 232. The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam. As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications. Structural steel weldments of equal sections and of the same **í** 9-1.1 Π n an 2 -n---n-Mare - PAR configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall С 6' be submitted to the Engineer for approval. € The Contractor shall take appropriate measures to assure that 1'-3⁹16" 10" Protective Coat is not applied to the scupper. 2'-1⁹16"

SECTION B-B

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-12.

	BILL	OF	MA7	<u>ER</u>	IAL	
	ITEN	1			UNIT	QUANT
Drainage S	Scupper,	DS-12	2		Each	3

See sheet 10 of 29 for scupper location relative to parapet.

drainage-scupper

SECTION A-A

