equal or larger than the diameter of the The diameter of this part diameter of bar spliced. is the same as the diameter of the bar spliced.

ROLLED THREAD DOWEL BAR

<u>TTTTTTTTT</u>
** ONE PIECE
- Wire Connector



BAR SPLICER ASSEMBLY ALTERNATIVES ** Heavy Hex Nuts conforming to ASTM

A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 60 ksi yield strength, threaded or colled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed

- Where fy = Yield strength of lapped reinforcement bars in ksi.

	BAR SPLIC	ER ASSEMBLI	ES	
D 01 /		Strength Requirements		
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension	
#4	1'-8''	14.7	5.9	
#5	2'-0"	23.0	9.2	

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."

Bar Size	No. Assemblies Required	Location		
#4	6	51st Street Over FAI 90/94 Dan Ryan Expwy East Approach		
#5	48	51st Street Over FAI 90/94 Dan Ryan Expwy East Approach		
#4	12	51st Street Over FAI 90/94 Dan Ryan Expwy West Approach		
#5	72	51st Street Over FAI 90/94 Dan Ryan Expwy West Approach		

BAR SPLICER ASSEMBLY DETAILS





F.A.I. RTE.	SECT	ION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94	2004-073RS		COOK	74	53
STA.		1	TO STA.		
FED. RO	AD DIST. NO	. 1 ILLIN	OIS FED. AI	PROJECT	
				6	2812

NOTES:

1. This is a Standard Drawing made by the Illinois Department of Transportation. This drawing is included for the convenience of the Contractor.

BILL OF MATERIAL

Item	Unit	Quantity	21/12
Bar Splicers	Each	138	1000
			- 3

 $f_{Sallow} = Allowable tensile stress in lapped reinforcement bars in ksi (Service Load)$ A_t = Tensile stress area of lapped reinforcement bars.* = 28 day concrete

- Stage Construction Line

Stage II Construction

	Reinforcement
Splicer Rods (E)	Bars

REVISIONS NAME	DATE	ILLINOIS DEPARTMENT F.A.I. 90/94 (DAN		PM
		51st ST (WENTWORTH	AVE AND WELLS ST)	
		STD-1, STAND FOR BAR SPLI		3:14:12
				2004
		SCALE: None	DRAWN BY: -	21/2
		DATE: December 23, 2004	CHECKED BY: -	2