





Drill and tap 8 holes for M19 bolts on a 222 mm ¢ bolt circle.







## DOWNSPOUT

\* Determine in field as required to properly connect to the sections in pipe runs. All cost included under Drainage Scuppers, Special pay Item

Notes: All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B. Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232M. The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam. As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

stainless steel according to Article 1006.29(d) of the Standard Specifications. Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper. Cost of the Grate, Frame, Downspour, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for a the contract unit price each for Drainage Scupper, Special. All dimensions are in millimeters (mm) except as noted.

REVISIONS ILLINOIS DEPARTMENT OF TRANSPORTA   NAME DATE F.A.I. 90 (I-90)   AT NAGLE AVENUE F.A.U. RTE. 2783 SEC 131   COOK COUNTY STATION 0+99   STRUCTURE NO. 016-0708	UANTITY 20	
NAME DATE F.A.I. 90 (I-90) AT NACLE AVENUE F.A.U. RTE. 2783 SEC 131 COOK COUNTY STATION 0+99		
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