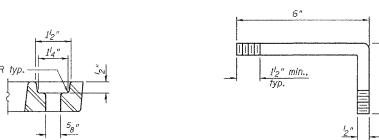
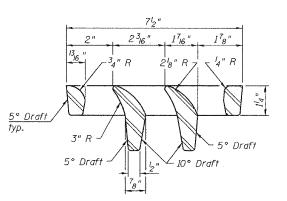


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

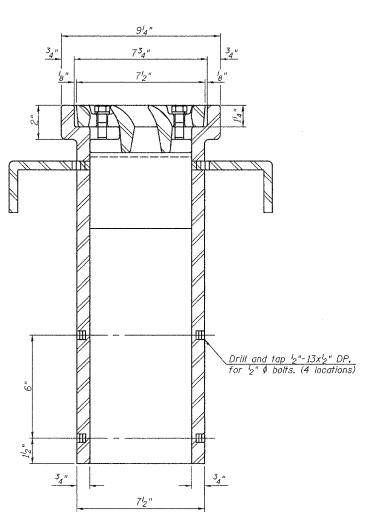


BOLT HOLE DETAIL ANCHOR STUD DETAIL

Contract #92667



VANE GRATE DETAIL



SECTION B-B

Notes:

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

The grate, frame and downspout shall be galvanized according to AASHTO M III and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval.

The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-11.

## BILL OF MATERIAL

ITEM	UNIT	QUANTITY
Drainage Scupper, DS-11	Each	2

DRAINAGE SCUPPER, DS-11
F.A.P. ROUTE 777 SECTION 10B-1
MONTGOMERY COUNTY
STATION 500+44.04
STRUCTURE NO. 068-0505

DESIGNED Daniel F. Zerrusen
CHECKED Stephen M. Ryan

DRAWN R. Doty

CHECKED DFZ/SMR

EXAMINED Thomas September of Bridges AND STRUCTURES

SECTION A-A

See sheet 8 of 23 for scupper location relative to parapet.

8-11-02