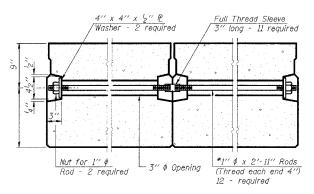


FABRIC BEARING PAD (Interior)

FABRIC BEARING PAD

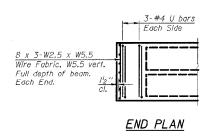
FIXED

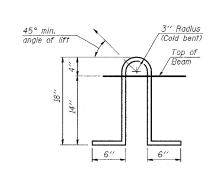
Lifting loops 2 each end — Exterior Beam 3″ ¢ Holes for transverse tie assemblies " ¢ Vent Holes Top - Interior Ream 51 2" • Holes for Dowel Rods each end 21'-8'4" 48'-25 PLAN



TYPICAL TRANSVERSE TIE ASSEMBLY

*Alternate approved transverse tie rods of increased segmental length are acceptable.

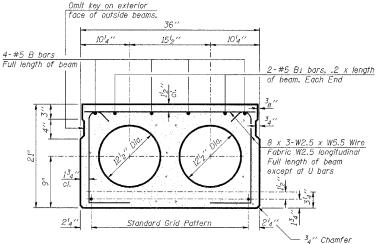




LIFTING LOOP DETAIL

PD-3-S 10-22-04

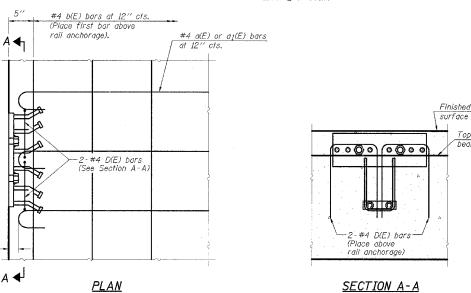
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



TYPICAL SECTION

½" Ø Strands, Each Strand Stressed to 30,900 Lbs. 6-Strands 1^3_4 " up. 8-Strands 3^1_4 " up & 2-Strands 12" up.

Place strands symmetrically about € of beam.



The rail anchorage shall be cast with the beam and the wearing surface shall be cast in the field. Formwork necessary for the wearing surface may be secured utilizing the bottom rail anchorage inserts and/or additional inserts cast into the beam. Drilling into the beam will not be permitted.

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270.

The nominal diameter shall be $\frac{1}{2}$ and the nominal cross-sectional area shall be 0.153 sq. in. Lifting loops shall be $2 - \frac{1}{2}$ ϕ -270 ksi strands, as shown.

The 1" ϕ rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in sleap. assembly is in place.

Non prestressing steel shall conform to AASHTO M31 or M322 Grade 60.

The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two let' fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each

Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key.

Corrosion Inhibitor, as covered in the Special Provisions, shall be used in the concrete for precast prestressed concrete deck beams.

Required Release Strength, f'ci, shall be 4000 p.s.l.

See Sheet B2 for location of rall inserts.

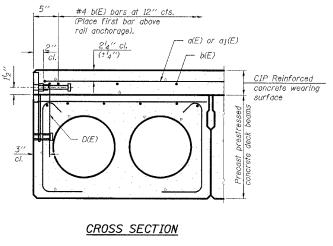
Bridge rail inserts shall be cast in precast beams and Concrete Wearing Surface.

CONTRACT NO. 66565

F.A.P. RTE.	SECTION	1	COUNTY		TOTAL SHEETS	SHEET NO,	
681	113BR-2	LI	VINGS	TON	47	22	
STA.		TO STA.					
FED. ROA	D DIST. NO.	ILLINOIS	FED.	AID	PROJECT		

SHEET NO. *B10*

OF 31 SHEETS



Finished

BILL OF MATERIAL

D(E) BAR

2'-3" O. to O.

<u>U BAR</u>

Item	Unit	Quantit _.
Precast Prestressed Conc. Deck Bms. (21" Depth)	Sq. Ft.	1735.5

REVISIONS NAME ILLINOIS DEPARTMENT OF TRANSPORTATION 21"x36" PPC DECK BEAM DETAILS SPAN 2 F.A.P. 681 (IL116) OVER FELKY SLOUGH SECTION 113BR-2 DESIGNED BY: JML

LIVINGSTON COUNTY STATION 436+75.00 STRUCTURE NO. 053-0075

DATE: 12/09/05

DRAWN BY: DJM