#### STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths					
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	
3, 4	1'-5''	1'-11''	2'-1"	2'-4"	
5	1'-9''	2'-5"	2'-7"	2'-11''	
6	2'-1"	2'-11''	3'-1''	3'-6''	
7	2'-9''	3'-10''	4'-2"	4'-8''	
8	3'-8''	5'-1''	5′-5′′	6'-2"	
9	4'-7''	6'-5''	6'-10''	7'-9''	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

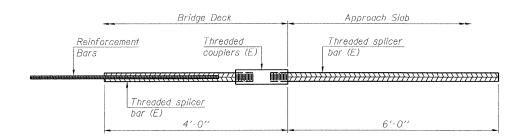
Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min, lap length +  $l_2''$  + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

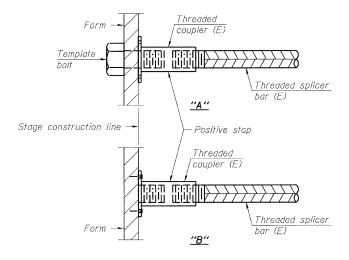
Location	Bar size	No. assemblies required	Table for minimum lap length
Deck	#5	263	Table 4
Diaphragms	#6	16	Table 3
Abutments	#7	12	Table 3



# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

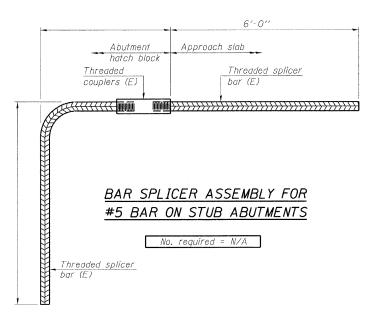
No. required = 80

#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



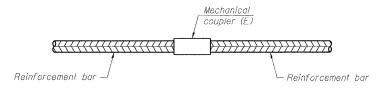
### INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



SHEET NO. 16 SHEET NO. ROUTE NO. TOTAL SHEETS 256 *18* SHEETS FAP 95 6BR-7 *JASPER* 546 FED, ROAD DIST, NO.

Contract No. 94437



# STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for

Load carrying components designated "NTR" shall conform to the Supplemental Requirements for Notch Toughness, Zone 2.

> ILLINOIS DEPARTMENT OF TRANSPORTATION <u>BAR SPLICER</u> ASSEMBLY DETAILS IL RTE 33 OVER WEST FORK OF BIG MUDDY CREEK FAP RTE 95 - SECTION 6BR-7 JASPER COUNTY STATION 729+72.50 SN 040-0021

REVISIONS NAME DATE SCALE: VERT. HORIZ. DATE: 8/25/04  $\mathbf{G} | \emptyset$ 

DRAWN BY: LANDRE DESIGNED BY: SANFOR CHECKED BY: WATKIN COMPUTER FILE NO. GREENE & BRADFORD, INC. PROJECT 01256

01256BSD

2/26/10-FAV

11-1-09

J.N.DIZEGNDRAWINGSNSNO40-002N.OIZ5GBSD.dgm 1,0000 IN ZIRW = VBI.TDS700\_PS\_LOCAL.pifcs 59.77200 SERVES PM

VAME SCALE DATE TIME

BSD-1