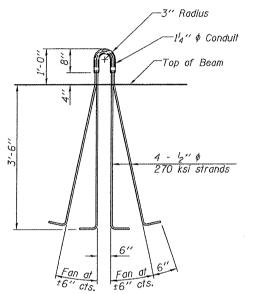
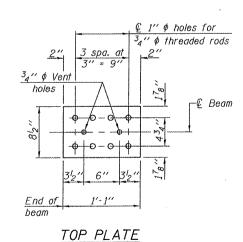
Reinforcement bars shall conform to ASTM A 706, Grade 60. (See Special Provisions). A minimum $2\frac{1}{2}$ " ϕ lifting pin shall be used to engage the lifting loops during handling. The top and bottom plates shall be AASHTO M270 Grade 50.

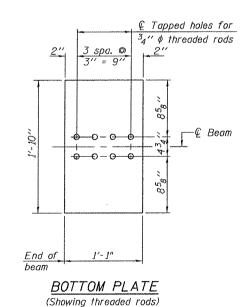
The bottom plates and studs shall be galvanized according to AASHTO M111. Top plates and threaded rods need not be galvanized.

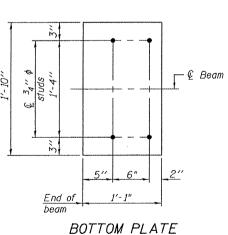
Threaded rods shall be ASTM F 1554 Grade 55.



LIFTING LOOP DETAIL

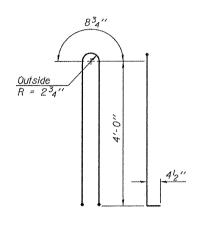


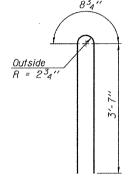




BOTTOM PLATE (Showing studs)

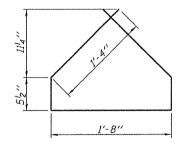
See bearing details for pintle hole locations when required.

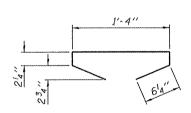




BAR GI

BAR G2





BAR G4

BAR G5

BILL OF MATERIAL

Item	Unit	Total
Furnishing and Erecting Precast Prestressed Concrete I-Beams, 48"	F1.	357.5

48" PPC I-BEAM DETAILS STRUCTURE NUMBER 101-3102

PROFESSIONAL DESIGN FIRM LICENSE #184-001084



03R1808	SH	EET	N
DATE 12/16/11	13	SHE	E

NO. 8	F.A.S. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	0052	03-00324-00-BR	Winnebago	24	16
ETS			CONTRACT	NO. 85	552
	FED. RO	DAD DIST. NO. 2 ILLINOIS FED. AI	D PROJECT		