

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1"	2'-4''	2'-3"	
5	1'-9''	2'-5"	2'-7"	2'-11''	2'-10''	
6	2'-1''	2'-11''	3'-1''	3′-6′′	3'-4''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	4'-6''	
8	3'-8''	5'-1''	5′-5′′	6'-2"	5′-10′′	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	7′-5′′	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

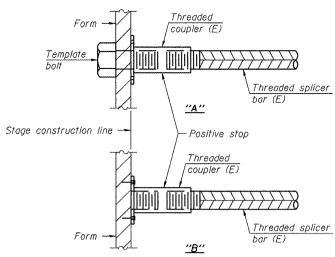
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min, lap length + l_2'' + thread length

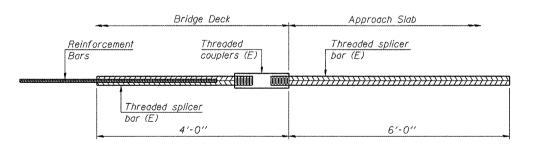
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

‡6	32	3
‡5	36	3
ŧ5	18	3
	‡5 ————	÷5 18



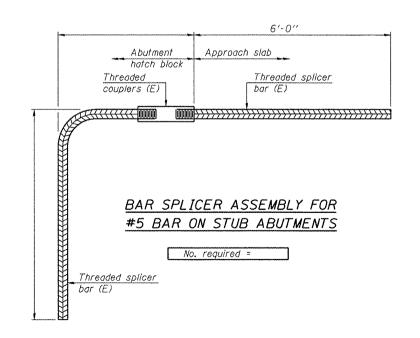
INSTALLATION AND SETTING METHODS

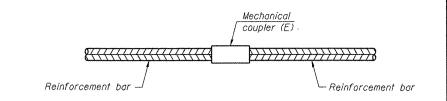
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.
(E): Indicates epoxy coating.



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =





STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi vield strenath.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

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7-1-10 (Modified)

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Ë	\0782010-68571-007-BarSplicer.dgn		CHECKED -	REVISED -
DA	Johnson, Depp & Quisenberry	PLOT SCALE =	DRAWN - P. Ray	REVISED -
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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BAR	SPLICER	ASSEMBLY	AND	MECHANICAL	SPLICER	DETAILS	
		STRUC	TURE	NO. 078-2010			

SHEET NO. 7 OF 8 SHEETS

THE TWOLE EED. ALD DOOLEGE						
	STA. 203+04	CONTRACT	NO. (58571		
698	(2) BR-1 & BR-2	PUTNAM	71	46		
F.A.P. RTE.	SECTION	COUNTY	TOTAL	SHEET NO.		