GENERAL NOTES

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts ${}^{3}_{4}$ " ϕ , holes ${}^{13}_{16}$ " ϕ , unless otherwise noted.

No field welding is permitted except as specified in the contract documents. Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60.

Reinforcement bars designated (E) shall be epoxy coated.

Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer. Any cracks that cannot be removed by grinding $\frac{1}{4}$ " deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

If the Contractor elects to use cantilever forming brackets on the exterior beams or girders, the brackets shall be placed at the same locations as required for the hardwood blocks in Article 503.06(b) of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior beam at each of these additional bracket locations.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of l_{B} " (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to the designated areas of the abutments. The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

Layout of slope protection system may be varied to suit ground conditions in the field as directed by the Engineer.

Cleaning and painting of the existing structural steel shall be as specified in the special provision for "Cleaning and Painting Existing Steel Structures". All existing steel shall be cleaned per Near White Blast Cleaning - SSPC-SP10. All new and existing steel shall be painted according to the requirements of Paint System 1 - OZ/E/U. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Green. Munsell No. 7.5G 4/8.

All new structural steel shall be shop painted with an Inorganic Zinc Rich Primer per AASHTO M300 Type 1.

Slipforming of parapets will not be allowed.

TUTAL DILL OF MATERIAL								
ITEM	UNIT	SUPER	SUB	TOTA				
Stone Riprap, Class A5	Sq. Yd.		2,101	2,10				
Filter Fabric	Sq. Yd.		2,101	2,10				
Concrete Removal	Cu. Yd.		30.0	30.0				
Slopewall Removal	Sq. Yd.		1,271	1,27				
Removal of Existing Concrete Deck	Each	1		1				
No. 4	Loch	1						
Structure Excavation	Cu. Yd.		211	211				
Concrete Structures	Cu, Yd.		87.8	87.8				
Concrete Superstructure	Cu. Yd.	387.8		387.				
Bridge Deck Grooving	Sq. Yd.	994		994				
Protective Coat	Sq. Yd.	1,235		1,23				
Furnishing and Erecting Structural Steel	Pound	4,620		4,62				
Stud Shear Connectors	Each	3,492		3,49				
Reinforcement Bars, Epoxy Coated	Pound	88,870	8,530	97,40				
Bar Splicers	Each	779	116	895				
Name Plates	Each	1		1				
Preformed Joint Strip Seal	Foot	80		80				
Elastomeric Bearing Assembly, Type II	Each	12		12				
Anchor Bolt, 34"	Each	48		48				
Concrete Sealer	Sq. Ft.		604	604				
Geocomposite Wall Drain	Sq. Yd.		50	50				
Drainage Scupper, DS-11	Each	1		1				
Porous Granular Embankment, Special	Cu. Yd.		96	96				
Jack and Remove Existing Bearings	Each	12		12				
Structural Steel Removal	Pound	3,370		3,37				
Cleaning and Painting Steel Bridge	L. Sum	1		1				
No. 4	L. Suil	1		1				
Containment and Disposal of Lead	L. Sum	1		1				
Paint Cleaning Residues No. 4								
Temporary Sheet Piling	Sq. Ft.		368	368				
Pipe Underdrains for Structures, 4''	Foot	L	140	140				

Preformed Joint Strip Seal Exist. 36WF182 (Composite full length) € Brg. Elastomeric Bra. 1'-0" min. at 11⁵8" low brg. seat Stone Riprap Class A5





USER NAME = dheberling FILE NAME = 0430007-64094.dgn PLOT DATE = 12/6/2011	DESIGNED - CHECKED - DRAWN -	BRD CWC/SDS DLH	REVISED REVISED REVISED	-	WHKS & co.	(217) 483-9457	STATE OF ILLINOIS Department of transportation	GENERAL DATA Structure no. 043-000
PLOT TIME = 10:09:56 AM	CHECKED -	BRD	REV1SED	-	ENGINEERING			SHEET NO. 2 OF 27 SHEETS