

TERRA STATE OF ILLINOIS FILE NAME = D430006-017-bearing\_details.dgn CHECKED - OY REVISED STRUCTURE NO. 043 -DEPARTMENT OF TRANSPORTATION СМ REVISED DRAWN 225 W. OHIO ST., FOURTH FL. CHICAGO, IL 60554 (312)467-0123 F(312)467-0220 WWW.TERRAENGING.COM PLOT SCALE = SHEET NO. S17 OF S21 SH CHECKED REVISED PLOT DATE = 1/31/2012 JB

Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange.

Burn existing anchor bolts flush with existing concrete surface. grind existing anchor bolt smooth and seal with epoxy. Cost is included with Jack and Remove Existing Bearings.

## JACK AND REMOVE EXISTING BEARINGS PROCEDURE

1. The Contractor shall submit for approval by the Engineer plans for jacking 2. Jacking and removing existing bearings shall be done after existing deck removal is completed and prior to pouring of new deck. 3. The Maximum Dead Load Reaction with deck removed (per bearing) at each abutment is 8 kips. Minimum jack capacity is 16 kips (8 ton). 4. The new bearings shall be in place and the jacks shall be lowered prior to

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s)

The corresponding specified

Drilled and set anchor bolts shall be installed according Side retainers and other steel members required for the elastomeric bearing assembly shall be included in the

Two <sup>1</sup><sub>8</sub> in. adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed

Jack existing stringers, remove existing bearings, drill holes in stringers to match holes in steel extensions, shim as required, and

Shims to be included in the cost of Elastomeric Bearing Assembly, Type 1.

| DILL OF MATLINIAL                           |       |       |  |  |  |  |  |
|---|-------|-------|--|--|--|--|--|
| Item  | Unit  | Total |  |  |  |  |  |
| Elastomeric Bearing<br>Assembly, Type I     | Each  | 12    |  |  |  |  |  |
| Anchor Bolts, 1"                            | Each  | 24    |  |  |  |  |  |
| Jack and Remove<br>Existing Bearings        | Each  | 12    |  |  |  |  |  |
| Furnishing and Erecting<br>Structural Steel | Pound | 4500  |  |  |  |  |  |

| 5      | F.A.P.<br>RTE. | A.P. SECTION |      | (      | COUNTY    | TOTAL<br>SHEETS | SHEET<br>NO. |     |       |
|--------|----------------|--------------|------|--------|-----------|-----------------|--------------|-----|-------|
| - 0006 | 301            | (43B,        | 44B, | 44HB,  | 45B)D     | JO              | DAVIESS      | 309 | 157   |
|        |                |              |      |        |           | C               | ONTRACT      | NO. | 54C94 |
| IEETS  |                |              |      | ILLING | IS FED. A | ID PR           | OJECT        |     |       |

## RILL OF MATERIAL