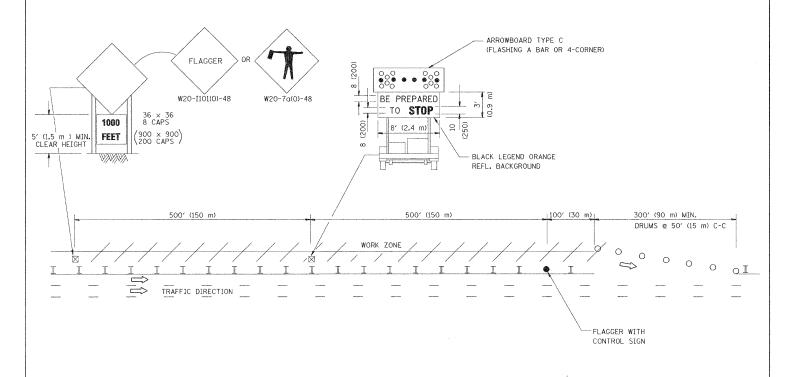
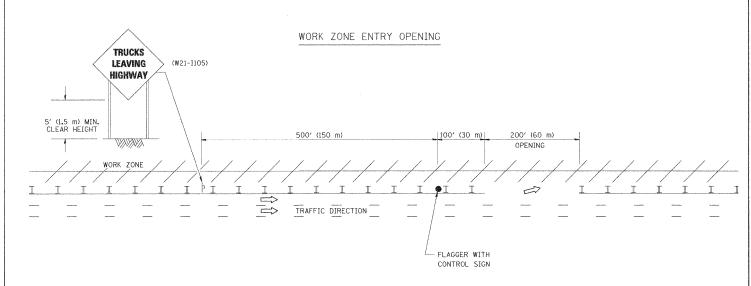
## SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

## WORK ZONE EXIT OPENING





## NOTES:

- 1. THE ARROWBOARD, THE FLAGGER AHEAD SIGN AND THE TRUCKS LEAVING HIGHWAY SIGN SHALL BE REMOVED OR TURNED AWAY FROM TRAFFIC AND THE EXIT AND ENTRY OPENINGS SHALL BE CLOSED WHEN THE FLAGGING OPERATION CEASES. NON OPERATING EQUIPMENT SHALL COMPLY WITH ARTICLE 701.11
- 2. WORK ZONE EXIT OPENINGS SHOULD BE A MINIMUM OF ONE HALF MILE APART.
- 3. EXITING THE WORK ZONE AT ANY PLACE OTHER THAN AT A WORK ZONE EXIT OPENING WILL BE PROHIBITED.
- 4. ALL VEHICLES SHALL ENTER THE WORK ZONE AT ENTRY OPENINGS, USING THEIR TURN SIGNALS TO WARN MOTORISTS

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

FILE NAME =	USER NAME = leysa	DESIGNED -	REVISED - J.A.F. 04-03	T
Wi\diststd\22x34\to18.dgn		DRAWN -	REVISED - J.A.F. 02-06	1
	PLOT SCALE = 50.000 '/ IN.	CHECKED -	REVISED - S.P.B. 01-07	1
	PLOT DATE = 1/26/2010	DATE -	REVISED - S.P.B. 12-09	]

## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

	SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS			F.A.P. RTE.	SECTION	COUNTY	TOTAL	SHEE NO.		
				0541	10-F3000-00-BT	LAKE	91	52		
	AT WORK ZUNE UPENINGS				TC-18		CONTRACT NO.			
	SCALE: NONE	SHEET NO. 1 OF 1	SHEETS	STA.	TO STA.	FED. RC	DAD DIST. NO. 1 ILLINOIS FED. A	ID PROJECT		