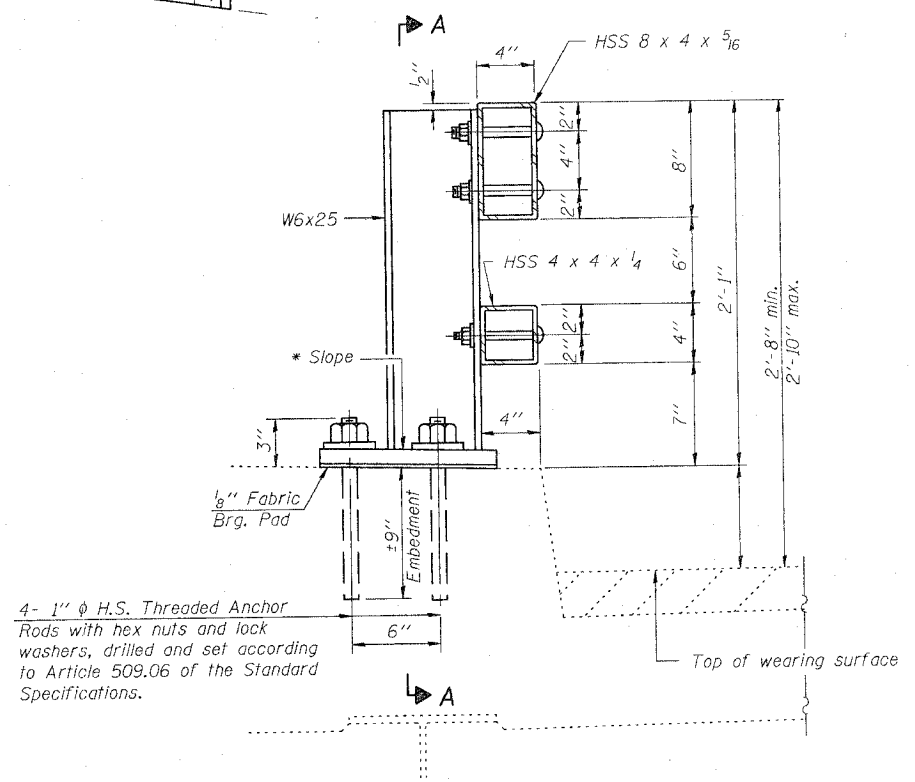


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

SHEET 4  
OF 4

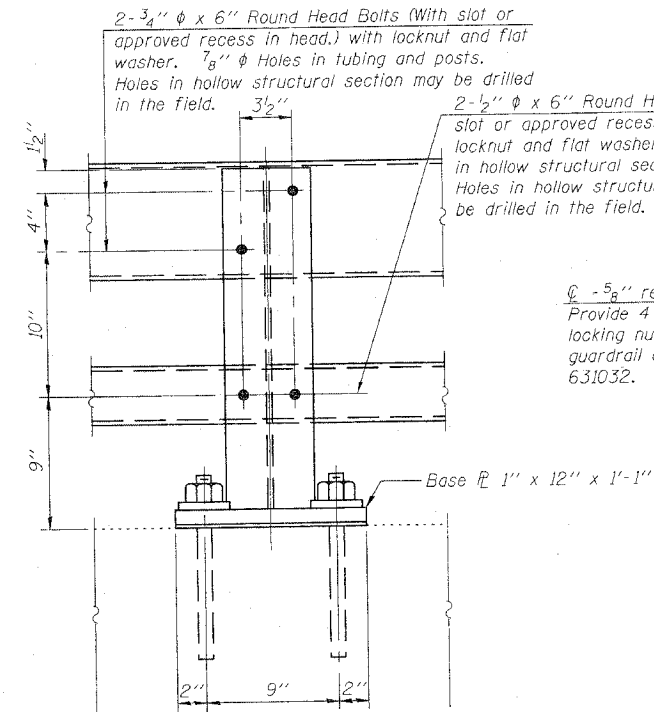
F.A.I. RTE. TO	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
60-10HB-1	MADISON	156	126	
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT	CONTRACT NO. 76857	

\* Cut bottom end of post to curb slope.



4- 1"  $\phi$  H.S. Threaded Anchor  
Rods with hex nuts and lock washers, drilled and set according to Article 509.06 of the Standard Specifications.

SECTION AT RAIL POST

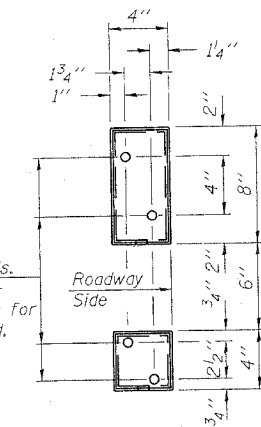


2- 3/4"  $\phi$  x 6" Round Head Bolts (With slot or approved recess in head.) with locknut and flat washer. 7/8"  $\phi$  Holes in tubing and posts. Holes in hollow structural section may be drilled in the field.

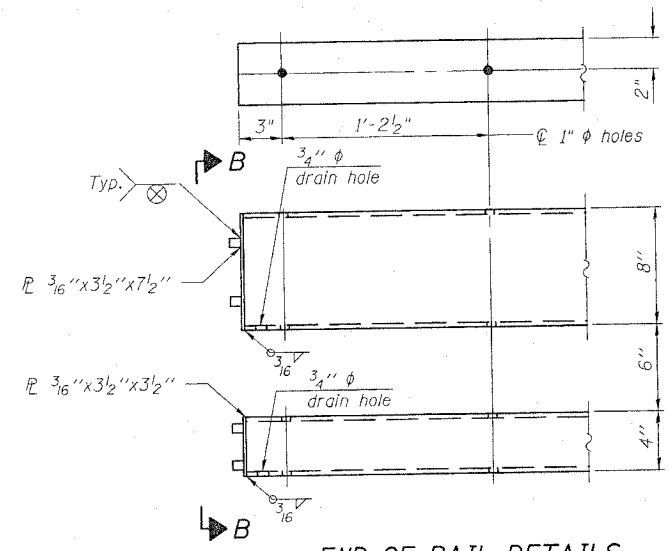
2- 1/2"  $\phi$  x 6" Round Head Bolts (With slot or approved recess in head.) with locknut and flat washer. 5/8"  $\phi$  Holes in hollow structural section and post. Holes in hollow structural section may be drilled in the field.

4- 5/8" reduced base welded studs. Provide 4- 5/8" washers and self-locking nuts or nuts and jam nuts for guardrail connection shown on Std. 631032.

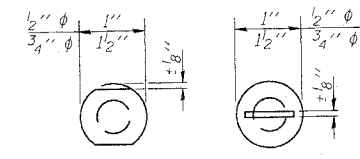
SECTION A-A



VIEW B-B



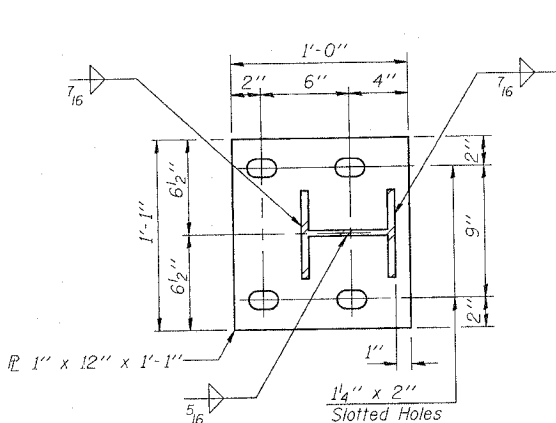
END OF RAIL DETAILS



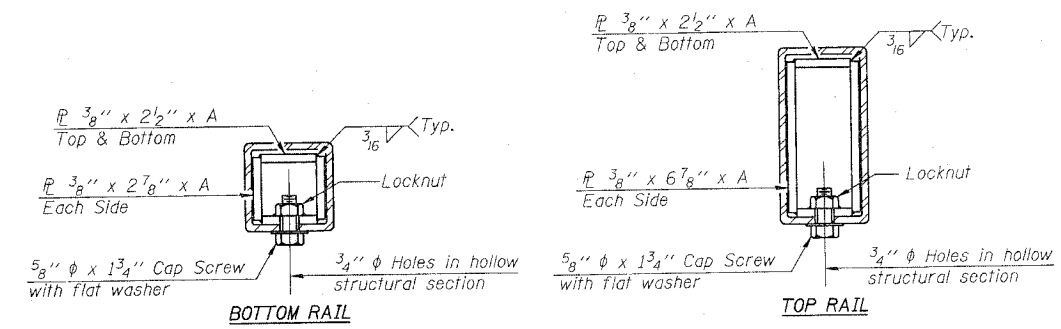
Without Slot or Recess With Slot

VIEW C-C

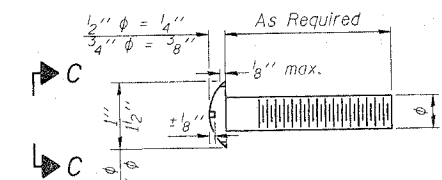
Notes:  
All field drilled holes shall be coated with an approved zinc rich paint before erection.  
Posts shall not be located closer than 1'-3" to an existing bridge expansion joint or end of bridge.  
Steel Bridge Rail expansion joint shall be provided between any two (2) posts which span a bridge expansion joint. Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.  
Provide one 1/8" and two 1/16" steel shims for 25% of the posts. Shims shall be similar to base plates in size and holes.  
All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.



BASE PLATE DETAIL



SECTIONS AT RAIL SPLICE



DETAIL OF 1/2"  $\phi$  & 3/4"  $\phi$  ROUND HEAD BOLTS

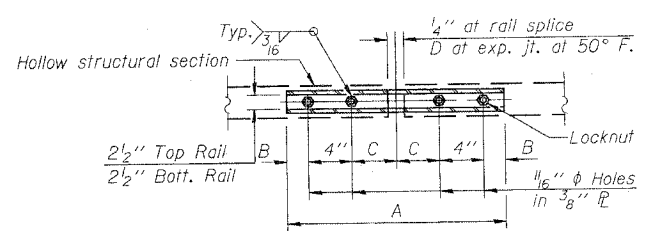
BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type 2399	Foot	444

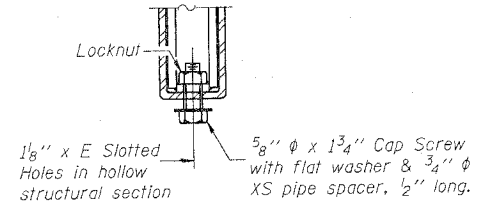
SPLICE DIMENSIONS

T	D	A	B	C	E
$\leq 4"$	2 1/2"	1'-8"	2"	4"	2 1/2"
$> 4" \leq 6 1/2"$	3 3/4"	2'-0"	2 1/2"	5 1/2"	3 1/2"
$> 6 1/2" \leq 9"$	5"	2'-4"	3 1/2"	6 1/2"	9"
$> 9" \leq 13"$	7"	2'-10"	4 1/2"	8 1/2"	11"
Rail Splice	1/4"	1'-8"	2"	4"	—

T = Total movement at expansion joint as shown on the design plans.



PLAN-BOTT. SPLICE R TYPICAL



RAIL SPLICE CONNECTION AT EXPANSION JT.

(6'-3" Maximum Post Spacing)

**JD Johnson, Depp & Quisenberry**  
CONSULTING ENGINEERS  
Springfield, Illinois

DESIGNED: CDB	DRAWN: SJS
CHECKED: DCD	CHECKED: CDB/DCD

R-31

11-1-06

FILE: J:\DD\10102 IL-D8HW45 I-70 Bridge Repair\16-SN060-0182 StauntonRd\04steel\ltdger.dwg USER: DCD DATE: 01/2/2007 10:35:29