



NOTES FOR COLLARS:

- 1. Materials and coatings for all collars shall be the same as that specified for the pipe.
- 2. Collars shall be shop fabricated, assembled and marked by painting to identify matching half sections of each collar.
- 3. The laps between the half sections and between the pipe and connecting bands shall be caulked with fiberized asphalt mastic at the time of installation.
- 4. All tank lugs, rods, and nuts shall be galvanized steel. Where aluminum collars are used, The rods and lugs shall be separated from the aluminum bands. By at least two (2) layers of 2(50) wide plastic tape with a total thickness of $2^{1}/_{4}$ mils or more.
- 5. The collars shall be welded to the connecting bands as shown on the drawings, all welds shall be treated as specified for class I, II, and III welds, miscellaneous. (Refer to AWS Standard Specifications)
- 6. Bands shall be fabricated from material having the same class of corrugations as the pipe to which it is to be attached.
- 7. Upper half of sheet may be cut shorter to provide 6(150) min. earth cover.

SEEPAGE COLLAR DIMENSION TABLE

PIPE DIAMETER	NOMINAL COLLAR SIZE	FABRICATIONS DIMENSIONS	
		W(WIDTH)	H(HEIGHT)
12(300) 15(375), 18(450) 21(525), 24(600)	8'×6' (2.4m × 1.8m)	8'-0'' (2.44m)	38(966)
27(675) 30(750)	8'×7' (2.4m × 2.lm)	8'-0'' (2.44m)	3'-8 '' (I.l2m)
36(900) , 42(1050) 48(1200)	10'×7' (3.0m × 2.1m)	10'-0'' (3 . 05m)	3′-8 ′′ (I.I2m)

Collar dimensions shown may be increased to allow fabrication from standard size sheets.

TO STA.

All dimensions are in inches (millimeters) unless otherwise noted.

DATE	REVISIONS	BY
1-1-97	RENUM. J-10.02, NEW REVISION BOX,	T.P.
	REVISED TITLE BOX, REVISED DESIGNER	
	NOTES	
10-16-06	REVISED TO 2007 SPEC.	M.A.
	10-16-06	1-1-97 RENUM. J-10.02, NEW REVISION BOX, REVISED TITLE BOX, REVISED DESIGNER NOTES 10-16-06 REVISED TO 2007 SPEC.

DETAILS OF SEEPAGE COLLAR

DETAILS OF SEEPAGE COLLAR FOR BURIED PIPES

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	FILE NAME =	USER NAME = Plotted by new6	DESIGNED -	REVISED -	Ī
	\District Standards 601-602.dgn		DRAWN ~	REVISED -	
		PLOT SCALE = 100.0000 '/ IN.	CHECKED -	REVISED -	ĺ
i		PLOT DATE = 7/29/2008	DATE -	REVISED -	ĺ

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

DISTRICT STANDARDS
US 150 OVER LITTLE FARM CREEK

SCALE: N.T.S. SHEET NO. OF SHEETS STA.

RTE. SHEETS NO. 6757 (1058) BR-2, (1058) BR-3 TAZEWELL 111 133 CONTRACT NO. 68086