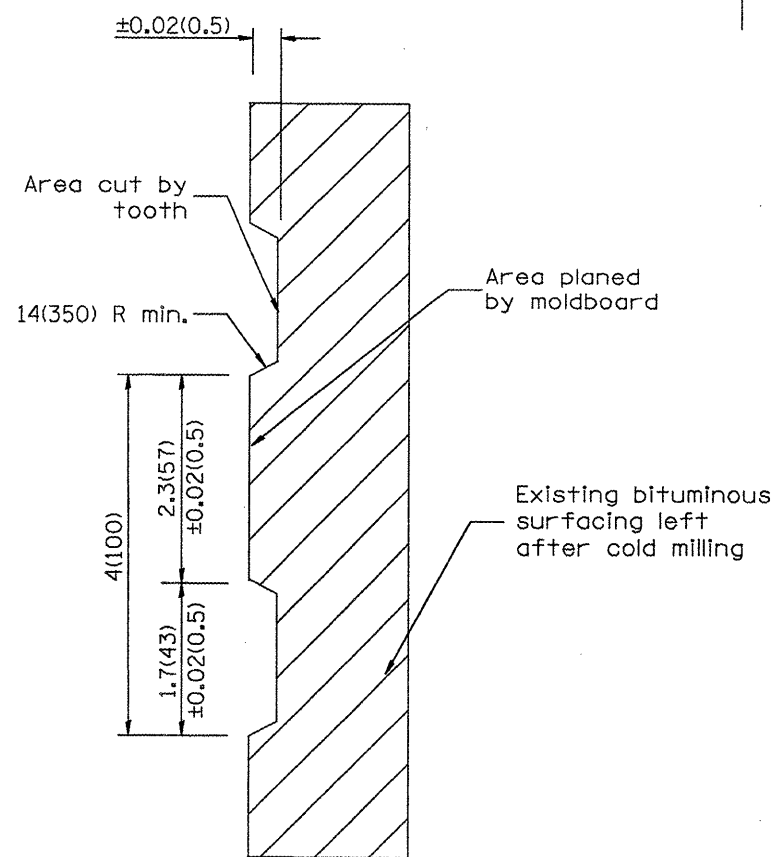


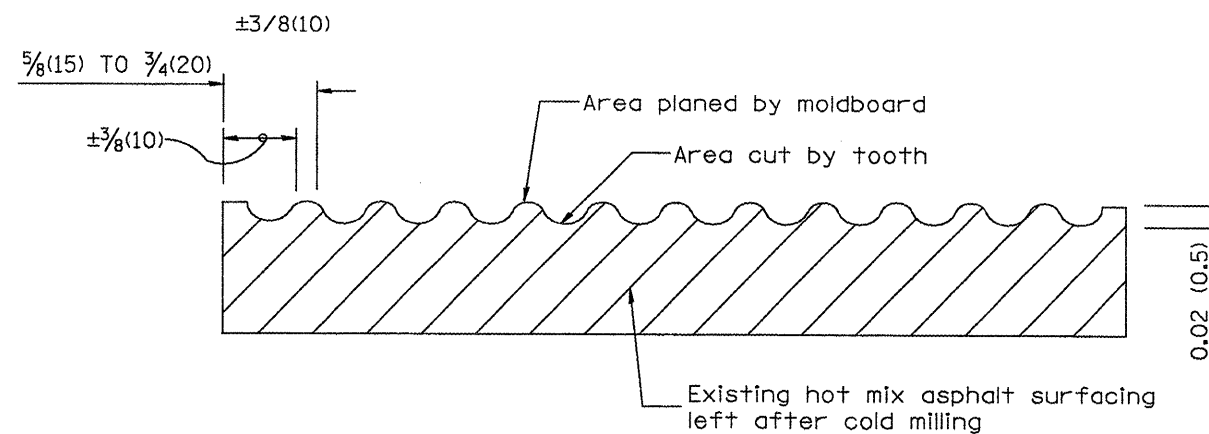
PLAN

General notes:

1. Coldmilling shall consist of two processes: Cutting with carbide teeth mounted on a rotating drum, and planing with a moldboard mounted immediately behind the cutting drum.
2. Other similar patterns will be acceptable if they consist of a smooth, flat, planed surface interspersed with a pattern of discontinuous longitudinal striations.



SECTION A-A



SECTION B-B PROJECTED  
PERPENDICULAR TO CENTERLINE

All dimensions are in inches (millimeters) unless otherwise noted.

|          |                                      |      |
|----------|--------------------------------------|------|
| 01-01-97 | RENUM. C-104.01, NEW REVISION BOX    | T.P. |
| 04-20-98 | REMOVED MILLING DETAIL FROM STANDARD | J.A. |
| 09-08-98 | CORRECT NOTE LEADER PLACEMENT        | R.W. |
| 10-16-06 | REVISED TO 2007 SPEC.                | M.A. |

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

HOT MIX ASPHALT SURFACE REMOVAL (COLD MILLING)

NOT TO SCALE

CADD STD. 440001-D4

|                     |                                 |                           |              |           |
|---------------------|---------------------------------|---------------------------|--------------|-----------|
| F.A.P. RTE.         | SECTION                         | COUNTY                    | TOTAL SHEETS | SHEET NO. |
| 698<br>849          | 123RS-4,122,124RS-5,2RS-3,3RS-4 | MARSHALL<br>PUTNAM        | 40           | 32        |
| CONTRACT NO. 68915  |                                 |                           |              |           |
| FED. ROAD DIST. NO. |                                 | ILLINOIS FED. AID PROJECT |              |           |