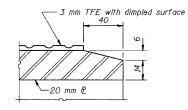


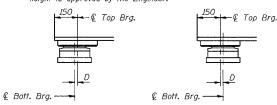
PLAN-TFE SURFACE



SECTION THRU TFE

Note: The 3 mm TFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of 3 mm TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.



ABOVE 10 °C

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates. Mass included with Structural Steel.

7 - Layers of 10 mm Elastomer (55 Durometer)

TOP BEARING ASSEMBLY

BOTTOM BEARING ASSEMBLY

CHECKED

-- € 40 mm ¢ Holes

© 30 mm Ø Hole

SIDE RETAINER

(Move bott, brg. away from fixed brg.) (Move bott, brg. toward fixed brg.) BOLTS AT EXP. BRG.

BELOW 10 ℃

DESIGNED	BHS	SETTING ANCHOR BOLTS AT EXP. BRG.
CHECKED	KFA	D= 1 mm per each 10 m of expansion for every 8 °C temp.
DRAWN	МЈВ	change from the normal temp. of 10 °C. * FIIDNICUING DEA

FURNISHING BEARINGS AND ANCHOR BOLTS FOR BEARINGS ERECTED IN PHASE 3 ARE NOT INCLUDED IN THIS CONTRACT

ROUTE NO.	SECTION	COUNTY		JOYAL SEETS	SHEET NO.	SHEET NO. 5-46
F. A. I. BB/94	2026.2-R-2	LAKE COUNTY, INDIANA		452	278	72 SHEETS
		ILLINDIS	FED. ALD PROJECT-]

CONTRACT NO. 62113 INDOT DES. NO. 0100987

BILL OF MATERIAL

	Item	Unit	Total
*	Furnishing Elastomeric Bearing Assembly, Type II	Each	28

ILLINOIS DEPARTMENT OF TRANSPORTATION
F.A.I., ROUTE 80/94 (BORMAN EXPRESSWAY)
OVER LITTLE CALUMET RIVER & N.I.C.T.D. R.O.W.

BEARING DETAILS (5 OF 5) SECTION 2626.2—R-1 LAKE COUNTY, INDIANA STATION 8 + 470.000 STRUCTURE NO. I-80-1-8460 (EB & WB)

DATE 07/04 (016-1003 & 016-1004)

AMERICAN