

**STANDARD BAR SPLICER ASSEMBLY**

Bar size to be spliced	Minimum Lap Lengths					
	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5"	1'-11"	2'-1"	2'-4"	2'-7"	2'-11"
5	1'-9"	2'-5"	2'-7"	2'-11"	3'-3"	3'-8"
6	2'-1"	2'-11"	3'-1"	3'-6"	3'-10"	4'-5"
7	2'-9"	3'-10"	4'-2"	4'-8"	5'-2"	5'-10"
8	3'-8"	5'-1"	5'-5"	6'-2"	6'-9"	7'-8"
9	4'-7"	6'-5"	6'-10"	7'-9"	8'-7"	9'-8"

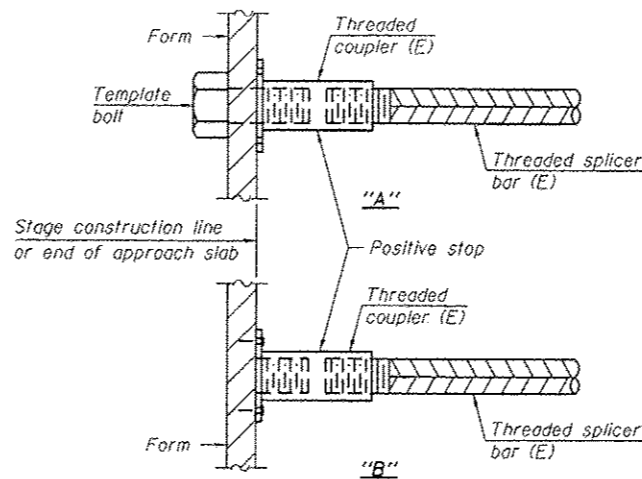
Table 1: Black bar, 0.8 Class C  
 Table 2: Black bar, Top bar lap, 0.8 Class C  
 Table 3: Epoxy bar, 0.8 Class C  
 Table 4: Epoxy bar, Top bar lap, 0.8 Class C  
 Table 5: Epoxy bar, Class C  
 Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + 1/2" + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

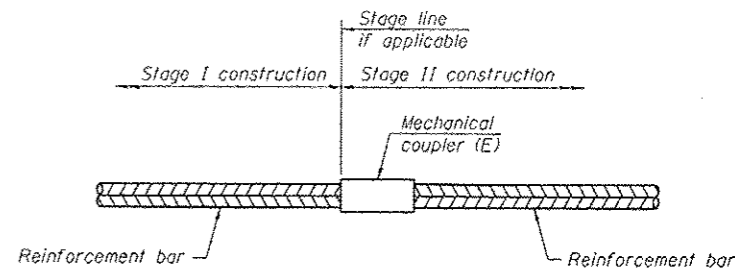
**TWO SUPERSTRUCTURES  
BILL OF MATERIALS**

Location	Bar size	No. assemblies required	Table for minimum lap length
N ABUT DECK	#5	24	TABLE 3
N ABUT HATCH BLOCK	#6	12	TABLE 3
S ABUT DECK	#5	24	TABLE 3
S ABUT HATCH BLOCK	#6	12	TABLE 3



**INSTALLATION AND SETTING METHODS**

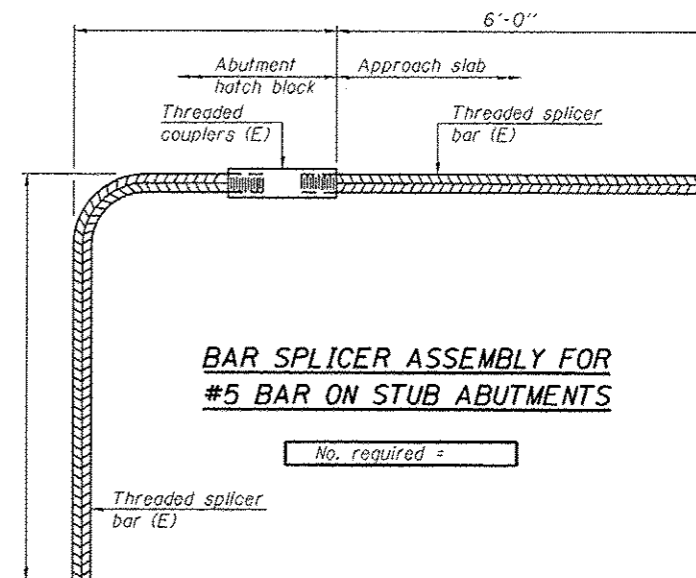
"A" : Set bar splicer assembly by means of a template bolt.  
 "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.  
 (E) : Indicates epoxy coating.



**STANDARD MECHANICAL SPLICER**

**TWO SUPERSTRUCTURES  
BILL OF MATERIALS**

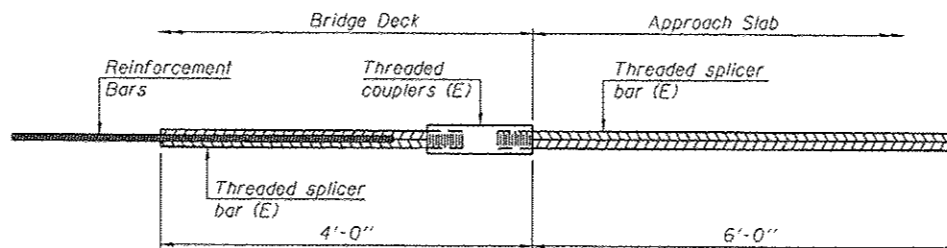
Location	Bar size	No. assemblies required
DECK-STAGE I	#5	354
DECK-STAGE II	#5	354
DECK-STAGE III	#5	354
DECK-STAGE IV	#5	354



**BAR SPLICER ASSEMBLY FOR  
#5 BAR ON STUB ABUTMENTS**

No. required =

Threaded splicer bar (E)



**BAR SPLICER ASSEMBLY FOR #5 BAR ON  
INTEGRAL OR SEMI-INTEGRAL ABUTMENTS**

No. required =

**NOTES**

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.  
 All reinforcement shall be lapped and tied to the splicer bars.  
 Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.  
 See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1

1-27-12

FILE NAME =	USER NAME = woodshank1	DESIGNED - RW	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	BARMCHANICAL SPLICER ASSEMBLY DETAILS FOR STRUCTURE NO's 038-0155 & 038-0156	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
c:\pr_work\pawdot\woodshank1\0325865\0366C81-81-detai1.dgn	0366C81-81-detai1.dgn	DRAWN - RW	REVISED -			57	038-6B1-2	IRROUOIS	19	19	
MODEL NAME =	PLOT SCALE = 1/80.00 / in.	CHECKED -	REVISED -			CONTRACT NO. 66C81					
	PLOT DATE = 11/15/2013	DATE -	REVISED -			ILLINOIS FED. AID PROJECT					

SCALE: SHEET 10 OF 10 SHEETS STA. 928+50.00