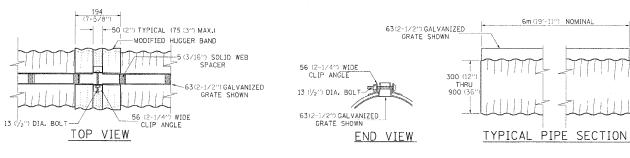
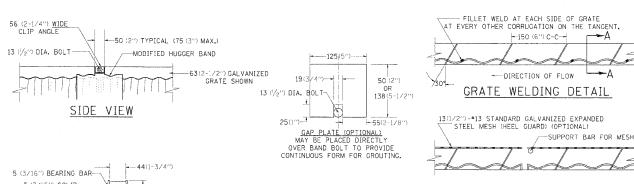
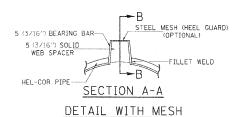
HANSON

SLOTTED DRAIN PIPE









(TRAPEZOIDAL GALVANIZED GRATE SHOWN)



- SLOTTED DRAIN NOTES 1. GRATING IS AVAILABLE IN DEPTHS OF 63(2-1/2") AND 150(6").
- 2. VERTICAL GRATING (STRAIGHT SIDES) WITH VERTICAL SPACERS IS ALSO AVAILABLE.
- FOR 150 (6") VERTICAL & TRAPIZOIDAL REQUIREMENTS, THE SLOTTED DRAIN BAND MAY BE FURNISHED WITH THE 100 (4") TECHCO BAND ANGLE.
- 4. DIMENSIONS ARE SUBJECT TO MANUFACTURING TOLERANCES.
- 5. REFERENCE CONTECH BAND MANUAL DWG. NO. 1008466 FOR BAND DETAILS.

GRATE

TYPE

SECTION B-B

GAGE	DIAMETER OF PIPE							
PIPE	300 (12")	375 (1511)	450 (18'')	600	750 (30")	900		
16	X	X	X	Х	X	Х		
14	X	X	Х	Х	X	X		
12	N.A.	N.A.	N.A.	N.A.	X	Х		

VERT = VERTICAL TRAP = TRAPIZOIDAL

MANUFACTURING TOLERANCES

11411

- 1. VERTICAL BOW ± 10 (3/8")
- 2. HORIZONTAL BOW ± 16 (5/8")
- 3 TWIST + 13 (1/2")

NOTES

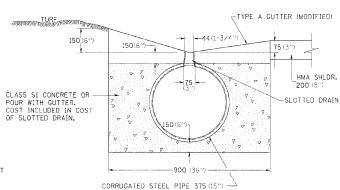
CLASS SI CONCRETE SHALL BE USED THROUGHOUT.

THE SLOTTED DRAIN SHALL BE CORRUGATED PIPE CULVERT WITH INTEGRAL THE SLOTTED DRAIN SHALL BE CORRUGATED PIPE CULVERT WITH INTEGRAL SLOTTED DRAINS. BEFORE PLACING THE CONCRETE ADJACENT TO THE PIPE, THE SLOT SHALL BE COVERED BY EITHER THIN, FLAT METAL SHEETING OR BY A BOARD NOTCHED TO FIT OVER THE GRATE BARS. THIS COVERING MUST FIT CLOSELY IN THE SLOT TO PREVENT ENTRY OF CONCRETE INTO THE PIPE, PAVING OVER THE SLOTTED DRAIN WILL THEN BE ONE CONTINUOUS OPERATION OVER THE PROTECTED DRAIN. THE PROTECTION FOR THE DRAIN SLOT SHALL THEN BE REMOVED. THE PIPE SHALL DRAIN INTO THE SIDE OF THE INLET. THE OPENING WHERE THE SLOT IS REMOVED SHALL BE COVERED TO PREVENT CONCRETE FROM ENTERING THE PIPE.

THE CORRUGATED STEEL PIPE USED IN THE SLOTTED DRAIN SHALL MEET THE REQUIREMENTS OF AASHTO M-36/ASTM A 760. THE CMP SHALL BE GALVANIZED OR ALUMINIZED STEEL TYPE 2. STEEL GRATING SHALL MEET THE GALVANIZING REQUIREMENTS OF AASHTO M-111. THIS WORK WILL BE PAID FOR AT THE CONTRAUNIT PRICE PER FOOT FOR SLOTTED DRAIN PIPE, AND SHALL INCLUDE ELBOWS.

USE APPROVED END CAP TO PREVENT CONCRETE ENTRY INTO THE PIPE DURING GUTTER CONSTRUCTION ON THE UPSTREAM END OF PIPE.

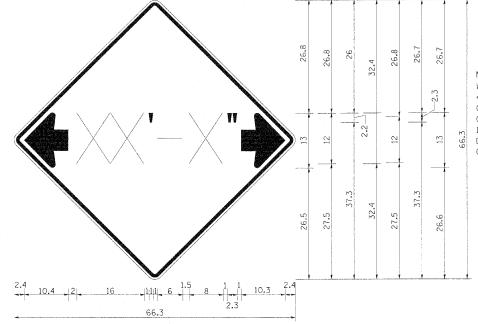
REVISED - 1-9-08



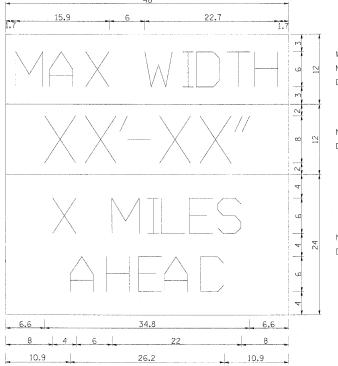
ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) UNLESS OTHERWISE NOTED.

SLOTTED DRAIN PIPE

INFORMATIONAL WARNING SIGN (FOR NARROW TRAVEL LANES)



NOTES W12-2 - Horizontal Clearance Sign 48.0" across sides, 1.9" Radius, 0.8" Border, 0.5" Indent, Black on Orange; Standard Arrow Custom 10.4" X 8.1" 180° Black 11 Inch D Series Lettering; Standard Arrow Custom 10.4" X 8.1" 0°



W12-I103 (Width is 8D); No border, Black on White; CMAX WIDTHI D:

No border, Black on Orange; [XX'-XX''] D;

No border, Black on White; [X MILES] D; [AHEAD] D;

> All work to furnish and install these signs shall be included in the cost of the Traffic Control Standards and shall not be paid for separately.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

REVISED - 5-15-09

INFORMATIONAL WARNING SIGNS (FOR NARROW TRAVEL LANES) 39.2

FILE NAME =	USER NAME = Pop00836	DESIGNED -	REVISED -			F.A.I. SECTION COUNTY TOTAL SHEET
0264815-sht-02-DetailsØ2.dgn		DRAWN -	REVISED -	STATE OF ILLINOIS	REGION 2 / DISTRICT 2 STANDARD	280 81-1(8-1.HB.HB-1.HB-2.VB.VB-1)R POCK ISLAND 503 459
MODEL NAME :	PLOT SCALE = 50.0000 1/ in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION		CONTRACT NO. 64815
D2 Detail 82	PLOT DATE = 08\19\2010	DATE - 07/23/10	REVISED -		SCALE: SHEET NO. OF SHEETS STA. TO STA.	FED. ROAD DIST. NO. 7 [ILLINOIS FED. AID PROJECT 7

61.2