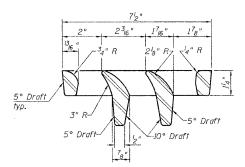
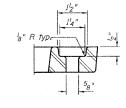
DEPARTMENT OF TRANSPORTATION Drill and tap scupper for 4 ½" ¢ stainless steel hexagon head bolts with lock washers $B \blacktriangleleft$ Drill and tap $\frac{1}{2}$ "-13x $\frac{3}{4}$ " DP. for ½" \$ Anchor Studs PLAN 4 locations 1'-5%"



VANE GRATE DETAIL

STATE OF ILLINOIS



BOLT HOLE DETAIL

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolls, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspours located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

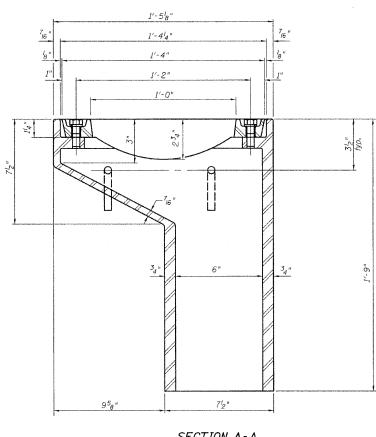
As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard

Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and downspouls shall be galvanized according to AASHTO MIII. The Contractor shall take appropriate measures to assure that

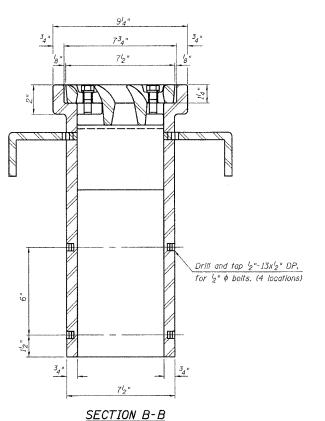
Protective Coat is not applied to the scupper.
Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts,
Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage

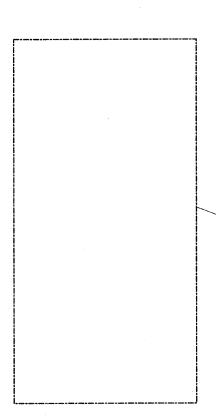
Scupper, DS-11.

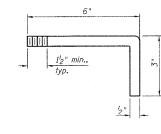
Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel











ANCHOR STUD DETAIL

BILL OF MATERIAL Each Orainaae Scuppers, DS-11

> DRAINAGE SCUPPER, DS-11 IL. ROUTE 56 OVER WEST BRANCH DUPAGE RIVER F.A.P. RTE. 365 SECTION (58&59) WRS-3 **DUPAGE COUNTY** STA. 192+38.00

STRUCTURE NO. 022-2027

DESIGNED CHECKED DRAWN CHECKED

A Revised 12/28/10 JCN

