STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



SHEET NO. 7 OF 8 sheets

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity = 1.25 x fy x A_t

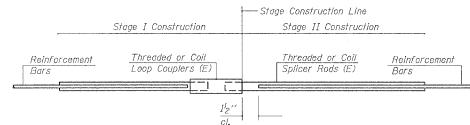
Minimum *Pull-out Strength = 1.25 x fs_{allow} x A_t

Where fy = Yield strength of lapped reinforcement bars in ksi.

fs_{allow}= Allowable tensile stress in lapped reinforcement bars in ksi (Service Load) A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

BAR SPLICER ASSEMBLIES						
	Splicer Rod or Dowel Bar Length	Strength Requirements				
			Min. Pull-Out Strength kips - tension			
#4	1'-8''	14.7	5.9			
#5	2'-0''	23.0	9.2			
#6	2'-7"	33.1	13.3			
#7	3′-5′′	45.1	18.0			
#8	4'-6''	58.9	23.6			
#9	5′-9′′	75.0	30.0			
#10	7′-3′′	95.0	38.0			
#11	9'-0''	117.4	46.8			

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."

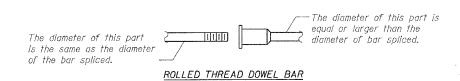


SPLICER DETAIL

Bar Size	No. Assemblies Required	Location	
#6	24	Top of Top Slab	
#6	56	Top and Bottom of Bottom Slab	
#6	28	Interior and Exterior Walls	
#6	28	Bottom of Top Slab	

BAR SPLICER ASSEMBLY DETAILS U.S. 20 OVER YELLOW CREEK TRIBUTARY FA ROUTE 301 SECTION 23BR-2 JO DAVIESS COUNTY STATION 123+36.00 STRUCTURE NUMBER 043-2006

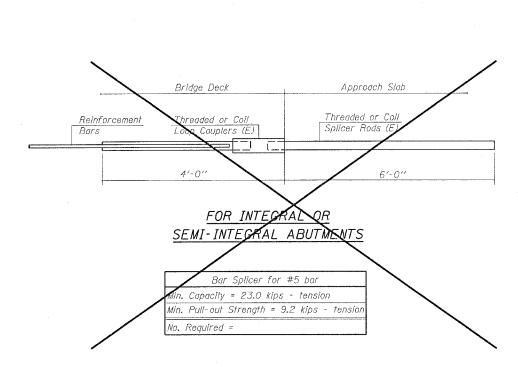




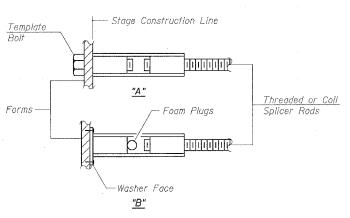
** ONE PIECE Wire Connector WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



DESIGNED	L.C.M.		~ 20
CHECKED	S.D.K.	EXAMINED	
DRAWN	T.L.N.	PASSED	ENGINEER OF BRIDGE DESIG
CHECKED	S.D.K.	EI	NGINEER OF BRIDGES AND STRUCTURE



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.