GENERAL NOTES

Fasteners shall be AASHTO MI64 Type 1, mechanically galvanized bolts. Bolts 78" dia., hole ¹⁵16" dia., unless otherwise noted.

Calculated weight of Structural Steel = 121,400 lbs. (Grade 50)

No field welding is permitted except as specified in the contract documents.

Reinforcement bars shall conform to the requirements of ASTM A706 Gr 60.

Reinforcement bars designated (E) shall be epoxy coated.

Bearing seat surfaces be constructed or adjusted to their designated elevations within a tolerance of ${}_8'''$ (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to the designated areas of the abutments and piers.

The Inorganic Zinc Rich Primer / Acrylic / Acrylic Pain System shall be used for shop and field painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception that masked off connection surfaces, field installed fasterners and damage areas shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4.

The embankment configuration shown shall be the minimum that must be placed and compacted prior to the construction of the abutments.

Slipforming of the parapets is not allowed.



SECTION THRU PILE SUPPORTED STUB ABUTMENT (Horiz. dim. @ Rt. L's)

Note:

the Standard Specifications and Highway Standard 601101).



*Included in the cost of Pipe Underdrains for Structures.

All drainage system components shall extend parallel to the abutment back wall until they intersect the wingwalls or 2'-O" from the end of the wingwalls when the wings are parallel to the abutment. The pipe shall extend under the wingwall, if necessary, until intersecting the side slopes. The pipes shall drain into concrete headwalls. (See Article 601.05 of

NG LAYOUT	F.A.I RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
-0098	57	(X1-6-2)HB-2	WILLIAMSON	968	685
			CONTRACT	Γ NO. '	78182
HEETS	ILLINOIS FED. AID PROJECT				