

<u></u>	
A St. at 12	Jar and the stand
	facturer's recommendation.
<u>Grind</u> flush	Notes: The strip seal shall be made continuous and shall have a minimum thickness of $\frac{1}{4}$ . The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not permitted. The gland shall be sized for a maximum rated movement of 4 inches. The Locking Edge Rails depicted are conceptual only, except for the minimum dimensions shown. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities. The manufacturer's recommended installation methods shall be followed. The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded roil expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State. All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications. Maximum space between rail segments at stage lines shall be $\frac{3}{4}$ , sealed with a suitable sealant.
	Parapet plates and anchorage studs for skews > 30° included in the cost of Preformed Joint Strip Seal.
not required if t penetration / mock-up.	
DGE ICE locking edge free of weld welded rail	BILL OF MATERIAL
	Item Unit Total Preformed Joint Strip Seal Foot 68
TRIP SEAL	F.A. RTE. SECTION COUNTY SHEETS TOTAL SHEET NO. SHEET NO.   805 1258R-2 ST. CLAIR 17 11   CONTRACT NO. 76E99 76E99 76E99 76E99
EETS	ILLINOIS FED. AID PROJECT

ŧ