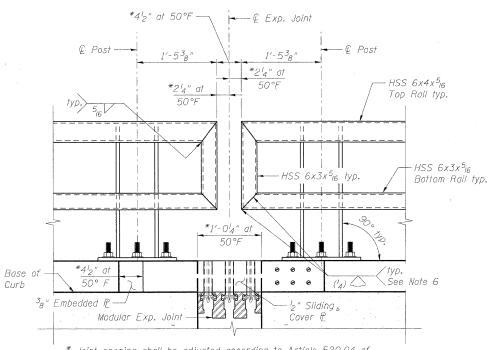


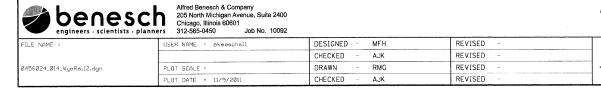
# ambient temperature other than 50°F.

RAILING END TERMINAL DETAIL AT WEST MODULAR JOINT



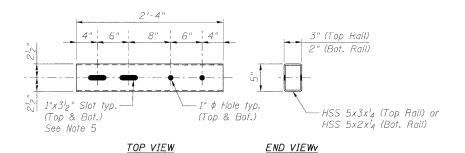
\* Joint opening shall be adjusted according to Article 520.04 of the Standard Specifications when the blockout is cast at an ambient temperature other than 50°F.

### RAILING END TERMINAL DETAIL AT EAST MODULAR JOINT

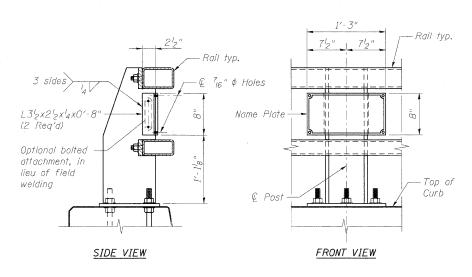


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# STANDARD SPLICE (Top or bottom rail)



### STANDARD & DOUBLE-BOLTED SLEEVE DETAILS



### NAME PLATE MOUNT DETAILS

(See Std. 515001 for Name Plate Details, cost of mounting name plate shall be included in the cost for "Name Plate")

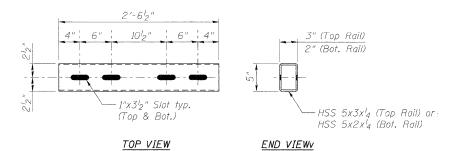
### BILL OF MATERIAL

ITEM	UNIT	TOTAL
Steel Railing (Special)	Foot	3,087

This quantity also includes 673 feet of steel railing along Red Gate Road between SN 045-6024 and SN 045-6019.

# HSS $6x4x^5_{16}$ Top Rail Post 1'-6" 3" 6" 334" 6" See Note 8 HSS $6x3x^5_{16}$ Bottom Rail

### EXPANSION SPLICE



### EXPANSION SLEEVE DETAILS

### NOTES:

- 1. Splices may be located on either side of post.
- 2. Not more than one splice is permitted per side of post, except at expansion splices.
- 3. Shop splices of rails are not permitted.
- 4. Center to center post spacing shall be a maximum of 9'-3" and a minimum of 7'-0". Edge of base plate shall not be less than 6" from any cold joint or curb discontinuity including the back of abutment or end of approach slab.
- 5. Rails shall be continuous over a minimum of two posts. Rails at end terminals are considered continuous if either the top or bottom rail in the terminal is continuous over a minimum of two posts.
- 6. Fabricator shall prepare a macroetched sample of the indicated joint to demonstrate that the required effective throat is achieved.
- 7. Drill 1" \( \phi\) holes in Rails for \( \frac{3}{4}\) \( \phi\) \( \phi \) \( \frac{5}{2}\) bolts (Top Rail) and \( \frac{3}{4}\) \( \phi\) \( \phi\) \( \phi\) (Bot. Rail).

  Bolts shall be A325 H.S. with hex nut, washer and lock washer. Wrench tight, do not crush rail.
- 8. An expansion splices shall be located over the joint at the west end of the west approach slab of SN 045-6019, joining the bridge railings with the railings placed along the roadway.
- 9. Top and bottom rails shall be curved to match the radius at the flow line of curb.
- 10. Cover plates shall be mounted towards oncoming traffic.
- 11. Either top or bottom rail in the terminal section may be the longer rail.
- 12. Brace bars shall be placed 2'-0" from the splice end of the shorter tube at end terminals. See Sheet S13 for details.

2-TUBE RAILING DETAILS (2 OF 2)
STRUCTURE NO. 045-6024 RED GATE ROAD OVER THE FOX RIVER

SHEET NO. S14 OF \$56 SHEETS

E. SECTION COUNTY SHEETS NO. 04-00092-00-BR KANE 440 236 CONTRACT NO. 63650	ILLINOIS FED. AID PROJECT						
E. SHEETS NO.	CONTRACT NO. 63650						
E. SECTION COUNTY SHEETS NO.		04-00092-00-BR	KANE	440	236		
I. SECTION COUNTY TOTAL SHEET		SECTION	COUNTY		SHEET NO.		

CITY OF ST. CHARLES