

Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.

Load combinations checked include deadload plus: a) 100% wind normal to sign, 20% parallel to sign b) 60% wind normal to sign, 30% parallel to sign

- (1) In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 µin or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- 3 Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- (4) See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- (6) "H" based on 15'-0" or actual sign height, whichever is greater.

Structure	Station	Support		Truss	Pipe Wall	Н		
Number	31011011	Left	Right	Туре	Thickness	6	A	
5 S 057 I039 R000.50	126+18	EAST		II- A	0.365(Std.)	27'-103,"	20'-6'	
3 3 037 1033 71000.30	120 10		WEST	11 //	0.365(Std.)	27'-434"	20'-0"	
5 S 057 I039 R001.00	154+83.5	EAST	WEST	II-A	0.365(Std.) 0.365(Std.)	29'-434"	22'-0"	
			11231		0.303(370.)	20 10 4	21 0	
						[

 10" \$ PIPE TRUSS SUPPORT FRAME

** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be preapproved by Engineer and joint shall receive 100%, RT or UT (tension criteria) at Contractor's expense.

0S-A-6

1-20-11

*VARIOUS COUNTIES **D-5 OVD SIN STR REPL 2012-06

FILE NAME =	USER NAME ≈ cearlockjd	DESIGNED - JAL	REVISED -			OVERHEAD SIGN STRUCTURES	F.A. SECTION	COUNTY TOTAL	AL SHEET
c:\pw.work\pwidot\cearlockjd\d0266557\D	346179-sht-details.dgn	DRAWN -	REVISED ~	STATE OF ILLINOIS			KIE.	Various 178	15 NU.
	PLOT SCALE = 40.0000 '/ in.	CHECKED -	REVISED ~	DEPARTMENT OF TRANSPORTATION	l	SUPPORT FRAME FOR ALUMINUM TRUSS	CONTRACT NO. 46179		
	PLOT DATE * 10/7/2011	DATE - 04/26/11	REVISED -		SCALE:	SHEET NO. 9 OF 24 SHEETS STA. TO STA.	ILLINOIS	FED. AID PROJECT	