STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



The diameter of this part is equal or larger than the diameter of bar spliced.

ROLLED THREAD DOWEL BAR

The diameter of this part

of the bar spliced.

is the same as the diameter



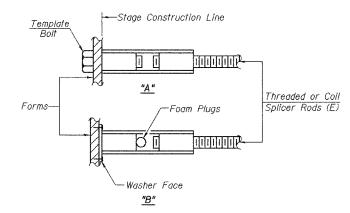
**ONE PIECE

Wire Connector

WELDED SECTIONS

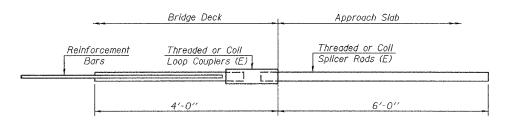
BAR SPLICER ASSEMBLY ALTRNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

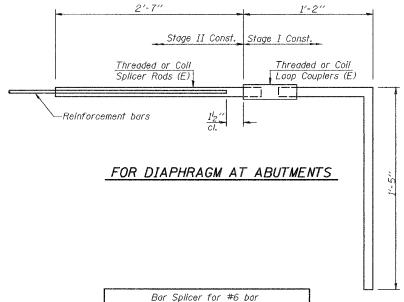
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

	Bar	Splicer	for #5	5 bar	
Min.	Capacity	= 23,0	kips -	tension	
Min.	Pull-out	Strength	= 9.2	kips -	tension

DESIGNED W. Beisner CHECKED Chi-Cheung Chau R. Dalsin DRAWN CHECKED C.C.C./S.J.B./S.M.R.



Min. Capacity = 33.1 kips - tension

No. Required = 6

Min. Pull-out Strenath = 13.3 kips - tension

SHEET NO. 15 ROUTE NO. SECTION SHEET NO, F.A.P. 781 108B-1 CRAWFORD *16* SHEETS 38 24 FED. ROAD DIST. NO. 7

NOTES

Contract #94656

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = $1.25 \times fy \times A_t$

(Tension iii kips)

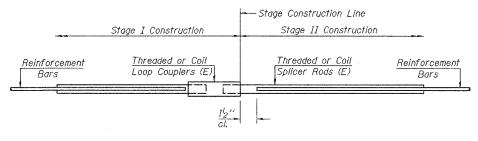
Minimum *Pull-out Strength = 1.25 x fs_{allow} x A_t

Where fy = Yield strength of lapped reinforcement bars in ksi.

 fs_{allow} = Allowable tensile stress in lapped reinforcement bars in ksi (Service Load) A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

BAR SPLICER ASSEMBLIES					
	6 " 6 '	Strength Requirements			
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length		Min. Pull-Out Strength kips - tension		
#4	1′-8′′	14.7	5.9		
#5	2′-0′′	23.0	9.2		
#6	2'-7"	33.1	13.3		
#7	3′-5′′	45.1	18.0		
#8	4′-6′′	58.9	23.6		
#9	5′-9′′	75.0	30.0		
#10	7′-3′′	95.0	38.0		
#11	9'-0"	117.4	46.8		

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."



STANDARD

Abut. Cap	
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BAR SPLICER ASSEMBLY DETAILS F.A.P. ROUTE 781 - SECTION 108B-1 CRAWFORD COUNTY STATION 545+80.00 STRUCTURE NO. 017-0030