

\projects\rps00005\0170030.dgn 12/9/2005 9:59:35 AM

| ROUTE NO. | SECTION | COUNTY | | TOTAL SHEETS | SHEET NO. | SHEET NO. |
|-----------------------|---------|----------|-------------------|-----------------|--------------|------------------|
| F.A.P. 781 | 108B-1 | CRAWFORD | | 38 | 19 | <i>16</i> SHEETS |
| FED. ROAD DIST. NO. 7 | | ILLIN015 | FED. 410 PROJECT- | | | |

10

Contract #94656



FIRST VANE DETAIL

Drill and tap 8 holes for 3_4 "-10 UNC bolts on 8_4^3 " diameter bolt circle



SECOND VANE DETAIL

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam. As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval.

The Contractor shall take apropriate measures to assure that Protective Coat is not applied to the scupper.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-33.

> DRAINAGE SCUPPER, DS-33 F.A.P. ROUTE 781 - SECTION 108B-1 CRAWFORD COUNTY STATION 545+80.00 STRUCTURE NO. 017-0030