# STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

# PLANS FOR PROPOSED HBP AND STP-RURAL PROJECTS

FAS RTE 2789 (C.H. 16) BRUBAKER ROAD SECTION 00-00115-00-BR **OVER CROOKED CREEK &** SECTION 00-00115-01-BR **OVER BRANCH TO CROOKED CREEK** PROJECT NO. RS-BRS-2789( 106 ) **MARION COUNTY** C-98-312-07

#### INDEX OF SHEETS

COVER SHEET SUMMARY OF QUANTITIES AND TYPICAL SECTIONS

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PRECAST PRESTRESSED CONCRETE DECK BEAM DETAILS

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GENERAL PLAN AND ELEVATION

PRECAST PRESTRESSED CONCRETE DECK BEAM DETAILS

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STANDARDS ARE INCLUDED IN PLANS AFTER SHEET NO. 14

000001-04 STANDARD SYMBOLS, ABBREVIATIONS AND PATTERNS TEMPORARY EROSION CONTROL SYSTEMS

NAME PLATE FOR BRIDGES

STEEL PLATE BEAM GUARD RAIL

TRAFFIC BARRIER TERMINAL, TYPE 5 & 5A REFLECTOR AND TERMINAL MARKER PLACEMENT 631026-03 635006-02

TRAFFIC CONTROL DEVICES
TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES FOR CONSTRUCTION ON RURAL LOCAL HIGHWAYS

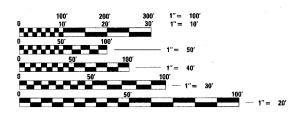
SOIL BORINGS (SEE SPECIFICATIONS)

DESIGN CLASSIFICATION: RURAL MINOR COLLECTOR

ADT<sub>2002</sub> : 350

ADT<sub>2027</sub> : 500

DESIGN SPEED - 40 MPH



FULL SIZE PLANS HAVE BEEN PREPARED USING STANDARD ENGINEERING SCALES, REDUCED SIZED PLANS WILL NOT CONFORM TO STANDARD SCALES, IN MAKING MEASUREMENTS ON REDUCED PLANS, THE ABOVE SCALES MAY BE USED.

JOINT UTILITY LOCATING INFORMATION FOR EXCAVATORS 1-800-892-0123 Website: http://www.illinois1call.com

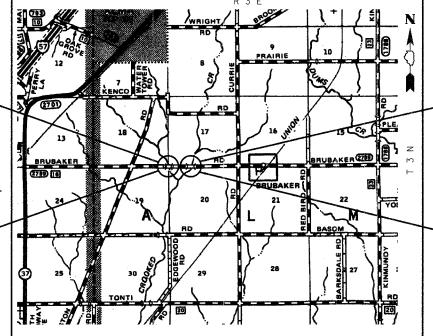
#### STP FUNDS

SECTION 00-00115-01-BR

SECTION BEGINS

INCLUDES THE CONSTRUCTION OF A SINGLE SPAN PRECAST PRESTRESSED CONCRETE DECK BEAM BRIDGE CARRYING CH 16 OVER BRANCH TO CROOKED CREEK, 63'-8" BK TO BK ABUTMENTS. NO SKEW. EXISTING STRUCTURE NO. 061-3017 PROPOSED STRUCTURE NO. 061-3301

SECTION ENDS



LOCATION: NEAR THE NE CORNER, SECTION 19, T3N, R3E, 3RD P.M. NET LENGTH OF SECTION 00-00115-01-BR: 83.66 FT = 0.016 MI LOCATION: NEAR THE NE CORNER, NW 1/4, SECTION 20, T3N, R3E, 3RD P.M. NET LENGTH OF SECTION 00-00115-00-BR: 88.70 FT = 0.017 MI

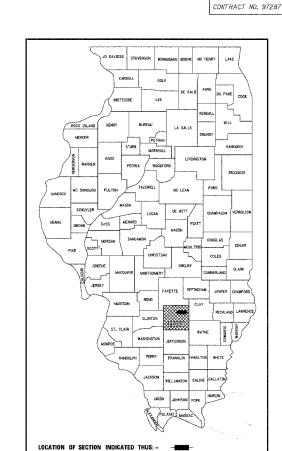
HBP FUNDS

SECTION BEGINS STA. 24+40.65

SECTION 00-00115-00-BR

INCLUDES THE CONSTRUCTION OF A SINGLE SPAN PRECAST PRESTRESSED SINGLE SHAN PRECAS! PRESIDENTS OF CONCRETE DECK BEAM BRIDGE CARRYING CH 16 OVER CROOKED CREEK, 61"-5" BK TO BK ABUTMENTS. 20° AH. LT. SKEW. EXISTING STRUCTURE NO. 061-3018 PROPOSED STRUCTURE NO. 061-3287

SECTION ENDS



ROUTE

SECTION

00-00115-00-RB

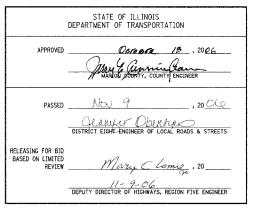
00-00115-01-BR

COUNTY

MARION

14 1

FEDERAL AID PROJECT





Jang 1. Jan 10-11-06

GARY L. HAHN

CENTRALIA, ILLINOIS TILL TNOTS LICENSED PROFESSIONAL

ENGINEER NO. 62-42606 EXPIRES NOV. 30, 2007



of 14 Job No. 50705 Job No. 50805

CONTRACT NO. 97287

#### SUMMARY OF QUANTITIES

				STP-F	RURAL	HE	3 <i>P</i>	
			Sec. 00-00115-01-BR Sec. 00-00115-00-BR					
		Location	Road Sta. 9+58.17 - 9+68.17 10+31.83 - 10+41.83	Bridge Sta. Sta. 9+68.17 to Sta. 10+31.83	Road Sta. 24+40.65 - 24+54.29 25+15.71 - 25+29.35	Bridge Sta. Sta. 24+54.29 to Sta. 25+15.71		
			Construct.	Type Code	Construct.	Type Code		
	Code No.	Item	Unit	Quantity	E000	X081-2A	E000	X081-2A
	20300100	CHANNEL EXCAVATION	CU YD	680	_	380	-	300
	20700110	POROUS GRANULAR EMBANKMENT	TON	66	- '	32	_	34
	25001000	SEEDING, CLASS 2 (SPECIAL)	ACRE	0.2	0.1	-	0.1	-
	28100807	STONE DUMPED RIPRAP, CLASS A4	TON	310	-	131	-	179
	40200800	AGGREGATE SURFACE COURSE, TYPE B	TON	86	39	-	47	-
	50100100	REMOVAL OF EXISTING STRUCTURES	EACH	2	-	1	-	1
	50300225	CONCRETE STRUCTURES	CU YD	40.8	-	19.6	-	21.2
	50300280	CONCRETE ENCASEMENT	CU YD	5.6	-	2.8	-	2.8
	50400505	PRECAST PRESTRESSED CONCRETE DECK BEAMS (27" DEPTH)	SQ FT	3430	-	1750	~	1680
	50800105	REINFORCEMENT BARS	POUND	6660	-	3240	~	3420
	50900205	STEEL RAILING, TYPE S1	FOOT	248	-	128	-	120
*	51201600	FURNISHING STEEL PILES HP12X53	FOOT	655	-	400	-	255
*	51202 <b>305</b>	DRIVING PILES	FOOT	655	-	400	~	255
*	51203600	TEST PILE STEEL HP12X53	EACH	3	-	1	~	2
	51204650	PILE SHOES	EACH	8	-	-	-	8
	51500100	NAME PLATES	EACH	2	-	1	-	1
	542A0223	PIPE CULVERTS, CLASS A, TYPE 1 18"	FOOT	30	-	-	30	-
	542A0229	PIPE CULVERTS, CLASS A, TYPE 1 24"	FOOT	30	30	-		-
۵	63100075	TRAFFIC BARRIER TERMINAL, TYPE 5A	EACH	4	2	-	2	~
Δ	63100167	TRAFFIC BARRIER TERMINAL, TYPE 1, SPECIAL (TANGENT)	EACH	4	2	-	2	-
	67100100	MOBILIZATION	L SUM	1	-		-	-
Δ	78201000	TERMINAL MARKER - DIRECT APPLIED	EACH	8	4	-	4	-

\* The Contractor shall drive three (3) Steel HP12x53 Test Piles in production pile locations as shown of the Plans and as directed by the Engineer before ordering the remainder of the piles.

D Specialty Items

## GENERAL NOTES

This section shall be constructed in accordance with the plans, the Special Provisions, and the "Standard Specifications for Road and Bridge Construction", adopted January 1, 2007.

If Section or Subsection monuments are encountered, the Engineer shall be notified before such monuments are removed. The Contractor shall protect and carefully preserve all property markers and monuments until owner, an authorized Surveyor or agent has witnessed or otherwise referenced their location. See Special Provisions.

Centerline profiles refer to the finished surface.

All Earthwork, including necessary shoulder widening for Traffic Barrier Terminals, shall be considered incidental to Channel Excavation, and no additional compensation will be allowed.

Any reference to a Standard in these plans shall be interpreted to mean the edition as indicated by the sub-number listed in the Index of Sheets or the copy of the Standard included in these plans.

Existing utilities shown are located from surface observations or information provided by the respective utilities and must be considered approximate. There may be others, the exact location of which are unknown and not shown. The Contractor will be responsible for notifying the respective utilities before work is begun. Field marking of underground utilities may be obtained by providing a minimum of 48 hours advance notice through the J.U.L.I.E. system by calling 1-800-892-0123, or by direct contact with non-members of J.U.L.I.E.

The nominal thickness for surface course is shown on the Typical Sections, Standards, Schedules, or Special Details. The constructed thickness of the above item shall not be less than 90 percent of the nominal thickness at any location.

Factors used for quantity calculations are as follows: 2.1 tons/cu. yd. 130 pounds/cu. ft. Porous Granular Embankment Stone Dumped Riprap Aggregate Surface Course 2.1 tons/cu. yd.

#### EXTRA BARS FOR TEST SAMPLES Size Length 9′-5" #4 #5 4'-3" #6 8'-0" #7 28'-8"

These bars shall be identical to and delivered with the bars of the same mark listed on the bridge sheets. One bar of each of these marks will be selected by the Engineer to be used as a test sample. This chart assumes that all bars of the same size on the job will have the same heat numbers. If bars of the same size on the job have different heat numbers. then the Contractor shall supply additional bars from other heat numbers for sampling by the Engineer at no additional cost.

The cost to furnish these extra bars shall be included in the contract unit price per pound for reinforcement bars and no additional compensation will be allowed.

## UTILITIES

<u>Telephone</u> AT&T Ph. 618-533-3411

> <u>Electric</u> Tri-County Electric Cooperative Ph. 618-244-5151

> > Job No. 50805

SUMMARY OF QUANTITIES AND TYPICAL SECTIONS PROPOSED BRIDGES CARRYING CH 16 OVER CROOKED CREEK AND BRANCH TO CROOKED CREEK SECTION 00-00115-00-BR Sheet SECTION 00-00115-01-BR Job No. 50705 MARION COUNTY, ILLINOIS

RHUTASEL and ASSOCIATES, INC. CONSULTING ENGINEERS • LAND SURVEYORS CENTRALIA, ILLINOIS FREEBURG, ILLINOIS

Edge of Surface

R. O. W.

60' R.O.W.

24'± Shoulder to Shoulder

20'± Surface Width Roadway

TYPICAL SECTION EXISTING APPROACH ROADWAY

60' R.O.W. '-0" | 10'-0" Surface (Min.) | 10'-0" Surface (Min.) | 2'-0"

TYPICAL SECTION PROPOSED APPROACH ROADWAY

R. O. W.

2' Shoulder

Slope 3<sub>16</sub>"/Ft

Existing Roadway Surface

Slope 3<sub>16</sub>"/Ft

Proposed Roadway Surface: 8" Aggregate Surface Course,

Aggregate Surface Course, Type B 6" Depth

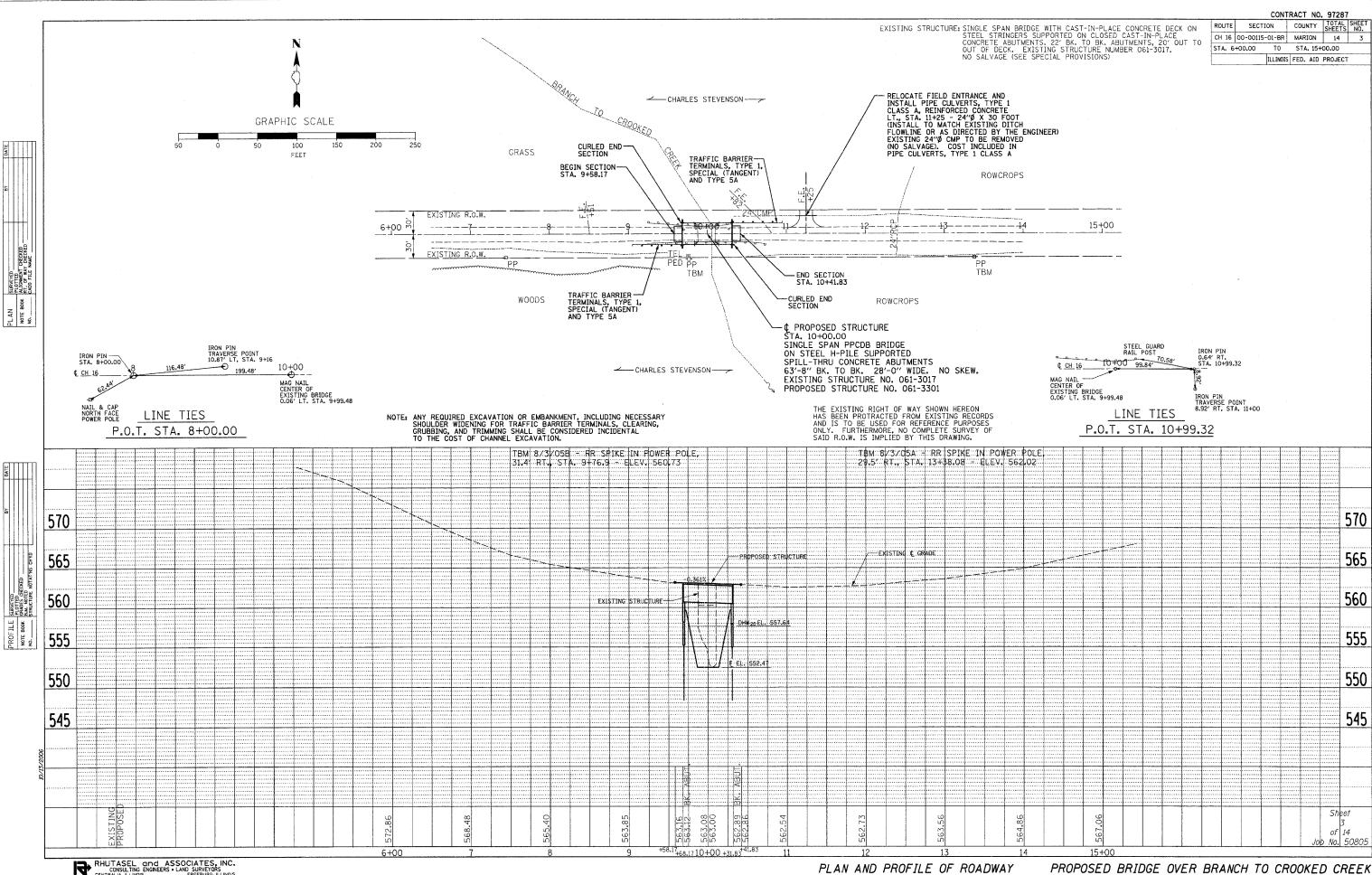
Lt., Sta. 11+25 - 17 Ton

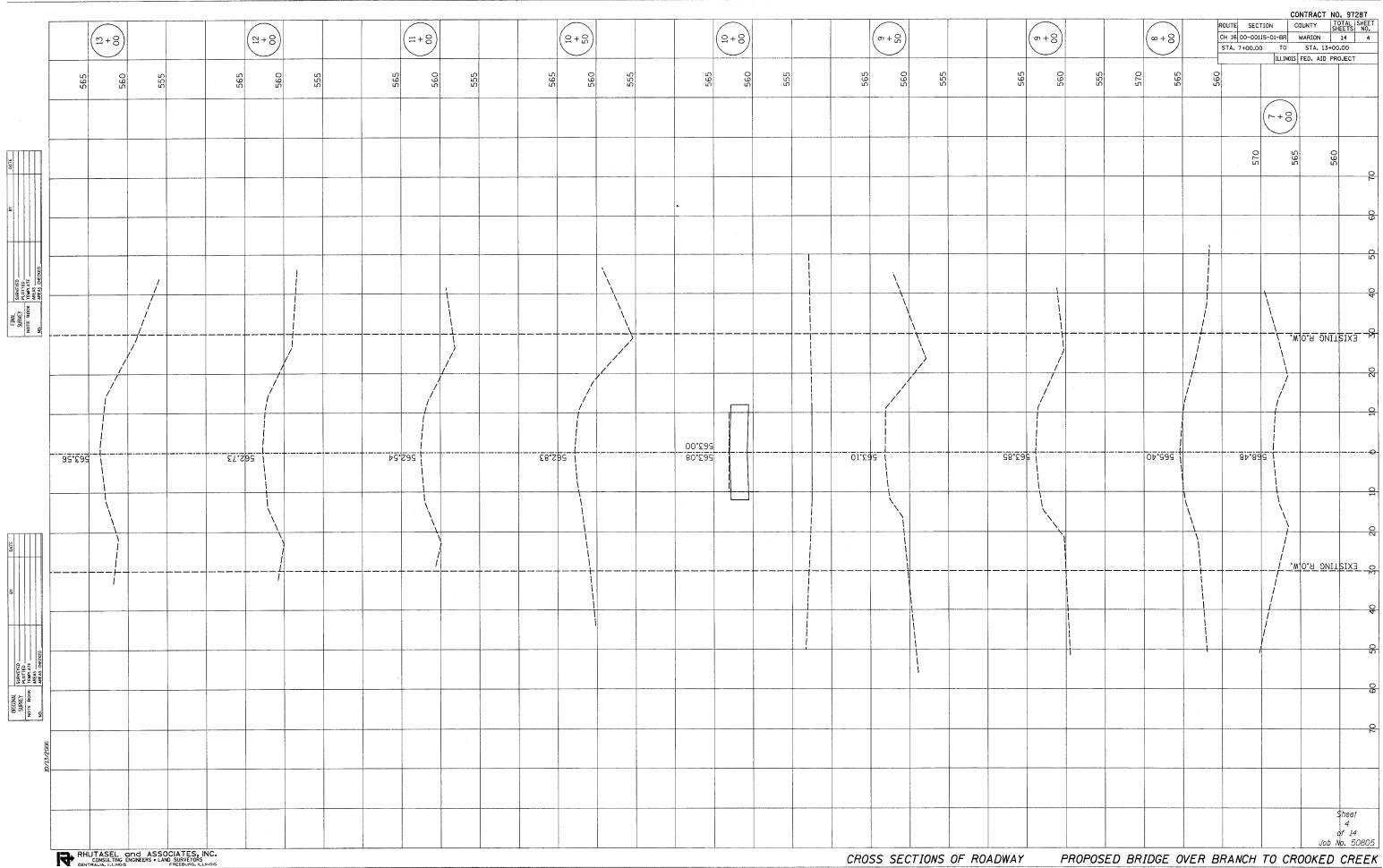
Lt., Sta, 26+21 - 17 Ton

(Included in Summary of Quantities)

TYPICAL FIELD ENTRANCE

<u>varies</u>

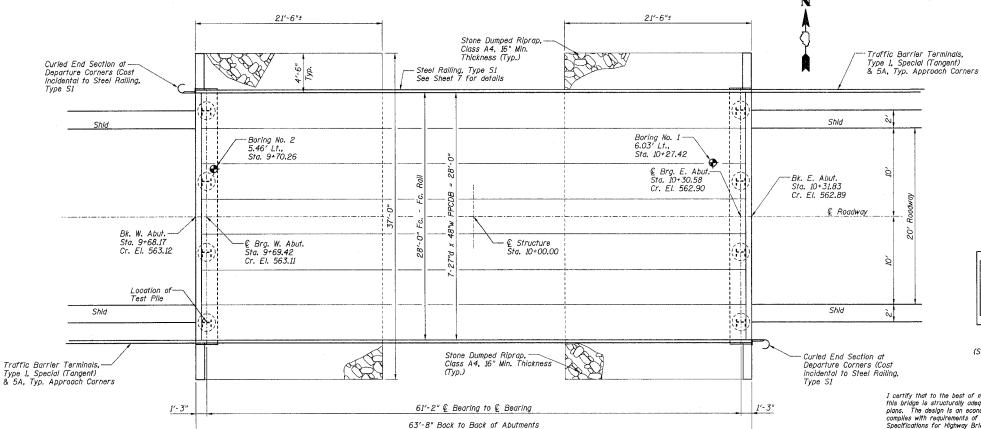




TBM 8/3/05"B" - RR Spike set in power pole 31.4' Rt., Sta. 9+76.9 - Elev. 560.73 TBM 8/3/05"A" - RR Spike set in power pole 29.5' Rt., Sta. 13+38.08 - Elev. 562.02

STONE RIPRAP ANCHOR DETAIL

Traffic Barrier Terminals, Type 1, Special (Tangent) & 5A, Typ. Approach Corners Curled End Section at Traffic Barrier Terminals, -Steel Railing, Type S1 See Sheet 7 for details Type I, Special (Tangent) & 5A, Typ. Approach Corners Curled End Section at Departure Corners Departure Corners 27"d x 48"W PPCDB Berm El. 560.68 ▽ D.H.W. EL, 557.64 Porous Granulai Porous Granular Embankment Concrete Encasement Concrete Encasement # Elev. 552.47/ Steel Piles HP12x53 Stone Dumped Riprap, Class A4, 16" Min. Thickness WEST ABUT. EAST ABUT. ELEVATION



Existing Structure No. 061-3017: Single span bridge with cast in place concrete deck on steel stringers supported on closed concrete abutments. 22'L.x20'W. No salvage (See Special Provisions).

ROUTE	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
CH 16	00-00115	-01-BR	MARION	14	5
		ILLINOIS	FEDERAL AIL	PROJEC	:7
			CONTRACT NO.	97287	

BILL OF MATERIALS (BRIDGE ONLY) UNIT SUB SUPER TOTAL CHANNEL EXCAVATION CU YD 380 380 POROUS GRANULAR EMBANKMENT TON 32 32 TONE DUMPED RIPRAP, CLASS A4 TON 131 131 REMOVAL OF EXISTING STRUCTURES EACH CONCRETE STRUCTURES CU YD CONCRETE ENCASEMENT CU YD 2.8 2.8 PRECAST PRESTRESSED CONCRETE DECK BEAMS (27" DEPTH) 1750 1750 REINFORCEMENT BARS POUND 3240 3240 STEEL RAILING, TYPE S FOOT 128 128 FURNISHING STEEL PILES HP12X53 400 400 DRIVING PILES FOOT 400 400 TEST PILE STEEL HP12X53 EACH NAME PLATES

#### GENERAL NOTES

See Section 502 of the Standard Specifications for Structural Excavation.

Layout of slope protection system may be varied in the field to suit ground conditions as directed by the Engineer.

Channel excavation shall be excavated as shown within the limits of the proposed bridge, then tapered to the existing channel at the ROW line. If the Engineer deems the material satisfactory, it may be used to construct the roadway embankment.

See Specifications for Soll Borings.

Do not scale these drawings.

The Contractor shall drive one (1) Steel HP12x53 Test Pile in a production pile location at the West Abutment as directed by the Engineer before ordering the remainder of the piles.

The test pile shall be driven to 110 percent of the Nominal Required Bearing indicated in the pile data information.

The Steel H-piles shall be according to AASHTO M270 Grade 50.

The Contractor is hereby advised that very stiff soils may be encountered prior to the location of anticipated refusal. See the Soil Borings for further information.

In addition to all other requirements of Section 512 of the Standard Specifications, splices for Steel H-piles shall develop the full capacity of the steel's cross sectional area of the pile for tension, shear and bending forces. One approved method of achieving this requirement is full penetration but welding of the entire cross section. Other types of splices meeting the full capacity requirement may be allowed subject to the approval of the Engineer. Any proposal by the Contractor to use an alternate splice method must include adequate documentation demonstrating that the full tension, shear and bending capacities will be met. Appropriate welder qualifications will be required for the positions and processes used in splicing all piles. Nondestructive testing of completed welds will be limited to visual inspection.

The abutment bearing seat surfaces for the precast prestressed concrete deck beams shall be adjusted by shimming to assure firm and even bearing. As required,  $\S$  fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing.

BUILT 200 BY MARION COUNT PROJECT NO. RS-BRS-2789(106) LOADING HS-20 STRUCTURE NO. 061-330

NAME PLATE

(See State Standard 515001 for details)

R 3 E, 3rd P.M. Project Location

LOCATION SKETCH

I certify that to the best of my information, knowledge, and belief, this bridge is structurally adequate for the design loading shown on plans. The design is an economical one for the structure and compiles with requirements of the current AASHTO Standard Specifications for Highway Bridges.

81~4853

LICENSED STRUCTURAL ENGINEER

GARY L. HAHN

Young Harry

CENTRALIA, ILLINOIS

GENERAL PLAN AND ELEVATION PROPOSED BRIDGE CARRYING CH 16 OVER BRANCH TO CROOKED CREEK SECTION 00-00115-01-BR MARION COUNTY, ILLINOIS

WATERWAY DATA

Drainage Area = 1.98 Sq. Mi. Low Grade Elev. 562.54 @ Sta. 11+00									
C11	Freq.	Q	Opening	Sq. Ft.	Natural	Head	- Ft.	Headwo	ater El.
Flood	Yr.	C.F.S.	Exist.	Prop.	H.W.E.	Exist.	Prop.	Exist.	Prop.
Design	20	806	73	192	557.64	1.79	0.49	559.43	558.13
Base	100	1208	80	209	557.98	<i>3</i> .55	0.97	561.53	558.95
Max. Calc.	500	1597	86	222	558.25	5.06	1.34	563.31	559.59

DESIGN STRESSES

FIELD UNITS f'c = 3.500 ps = 60,000 psi DESIGN SPECIFICATIONS

PRECAST PRESTRESSED UNITS  $f'_{c} = 5,000 \text{ psi}$  $f'_{cl} = 4,000 \text{ psi}$ 

= 270,000 psi (½"\$ strands.  $f'_{sl} = 189,000 \text{ psi } (\frac{1}{2})^{\circ} \text{ strands})$ 

Sta.

-0.361%

GRADE ON

STRUCTURE

RHUTASEL and ASSOCIATES, INC.

CONSULTING ENGINEERS • LAND SURVEYORS

CENTRALIA, ILLINOIS

FREEBURG, ILLINOIS

Allow 25#/sq. ft. for future wearing surface.

AASHTO - 2002 17th Edition

LOADING HS 20-44

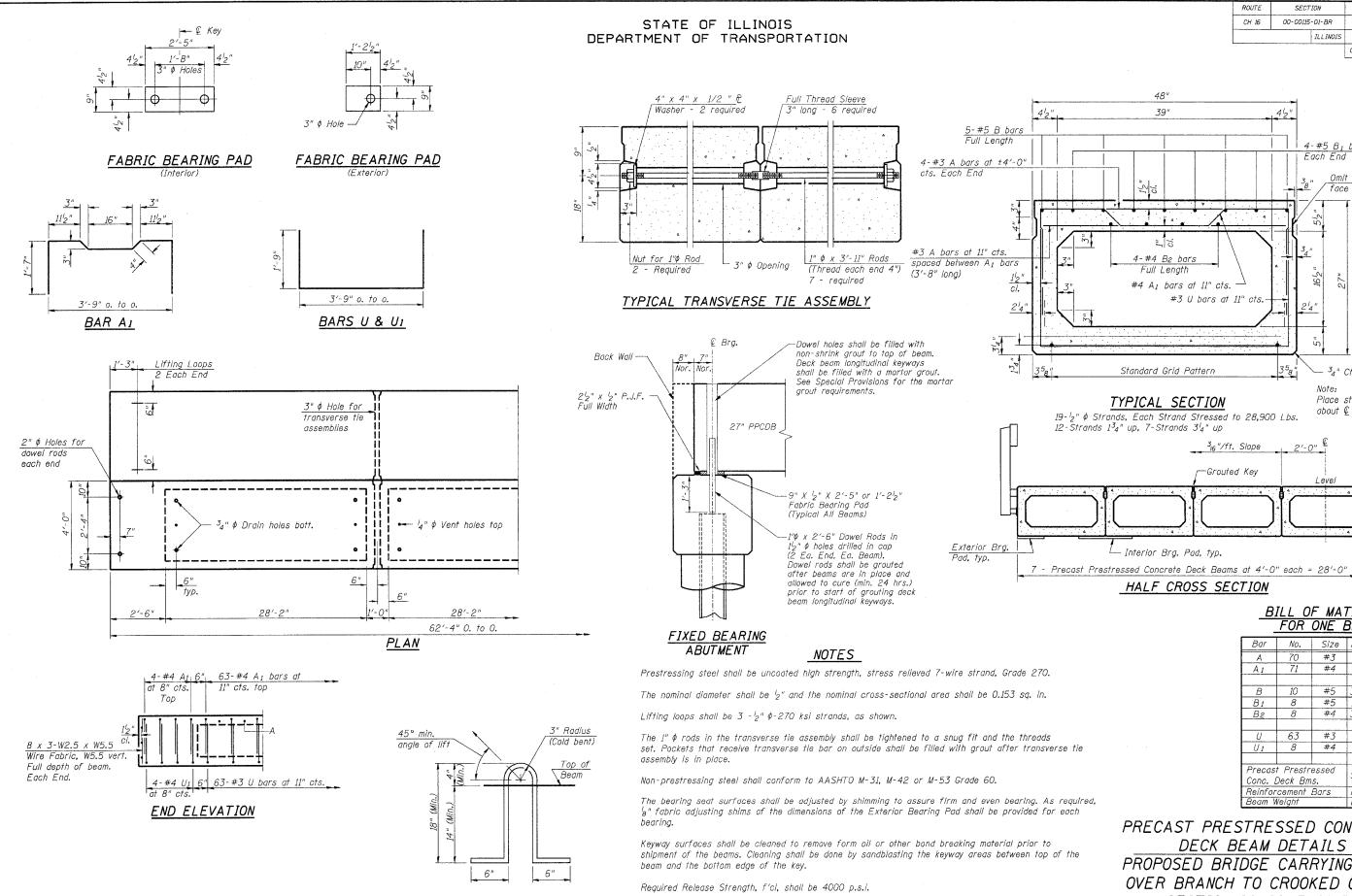
PLAN

ILLINOIS LICENSED STRUCTURAL ENGINEER NO. 81-4853 EXPIRES NOV. 30, 2006

East Abutt 10+31.83 El. 562.89

Sya.

Job No. 50805



An equal substitution of the low-relaxation strands for the stress-relieved strands will be permitted.

However, all strands shall be stressed to a maximum of 28,900 pounds per strand.

LIFTING LOOP DETAIL

RHUTASEL and ASSOCIATES, INC.

CONSULTING ENGINEERS • LAND SURVEYORS
CENTRALIA, ILLINOIS
FREEBURG, ILLINOIS

PRECAST PRESTRESSED CONCRETE DECK BEAM DETAILS PROPOSED BRIDGE CARRYING CH 16 OVER BRANCH TO CROOKED CREEK SECTION 00-00115-01-BR MARION COUNTY, ILLINOIS Job No. 50805

Bar

 $A_{I}$ 

B1

Precast Prestressed

Reinforcement Bars

Conc. Deck Bms.

Beam Weight

ROUTE

CH 16

SECTION

00-00115-01-BR

42"

ILLINOIS

4-#5 B<sub>1</sub> bars

3₁" Chamfer

about € of beam.

BILL OF MATERIAL

FOR ONE BEAM

No. Size Length Shape

#3 3'-8" #4

#5 12'-6"

#4 32'-0"

#3 7'-3"

Sq. Ft. 250

Pound 1260

Pound 47,440

#4

Place strands symmetrically

Each End

COUNTY

MARION

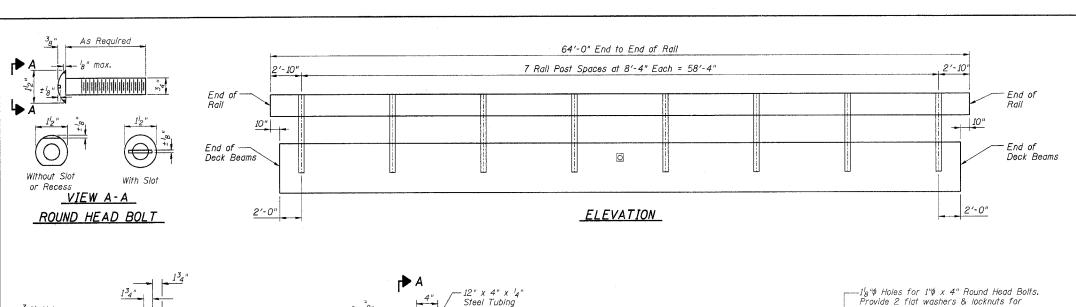
TOTAL SHEET SHEETS NO.

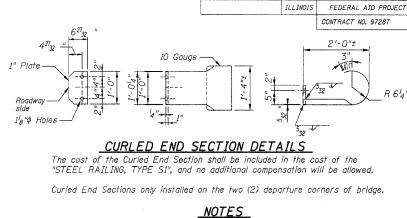
14 6

FEDERAL AID PROJECT

CONTRACT NO. 97287

Omit key on exterior face of outside beams.





ROUTE

CH 16

SECTION

00-00115-01-BR

COUNTY

MARTON

14

Hollow structural steel tubing shall conform to the requirements of ASTM designation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rall shall not be painted.

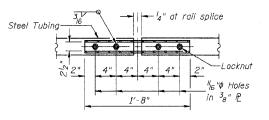
Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL RAILING, TYPE SI.

All field drilled holes shall be coated with an approved zinc rich paint before erection.

The lower portion of the post flange in contact with concrete shall receive two coats of asphalt paint conforming to Section 1060.07 Type II or place  ${}^{l}_{8}{}^{"}$  fabric bearing pad between the post and concrete.

The  $\frac{3}{4}$   $^{\prime\prime}\phi$  high strength bolts used to connect the 6 x 4 x  $\frac{3}{4}$  angles to the post shall be tightened in accordance with Article 505.04(f)(2) of the Standard Specifications. The 1"\$\phi\$ high strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional  $^{l}_{8}$  turn. The  $^{5}_{8}$ " $\phi$  cap screws in bottom of posts shall be tightened to a snug fit only.

Sufficient 4" x 6" x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost included with STEEL RAILING, TYPE S-1

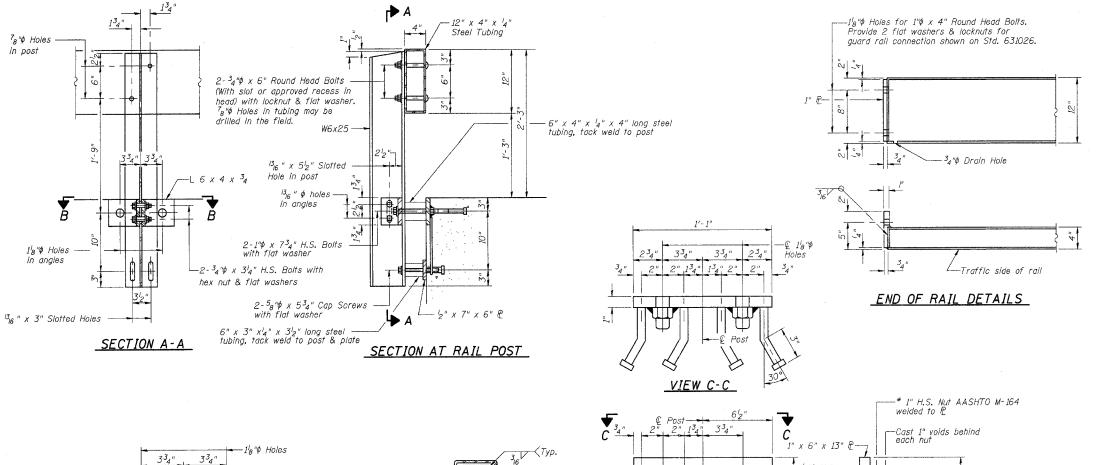


## PLAN-BOTT. SPLICE P TYPICAL

#### BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type S1	Foot	128

STEEL RAILING, TYPE SI DETAILS PROPOSED BRIDGE CARRYING CH 16 OVER BRANCH TO CROOKED CREEK SECTION 00-00115-01-BR MARION COUNTY, ILLINOIS Job No. 50805



-Locknu

 $\frac{3}{4}$ " $\phi$  Holes in tubing

SECTIONS AT RAIL SPLICE

RHUTASEL and ASSOCIATES, INC. CONSULTING ENGINEERS • LAND SURVEYORS CENTRALIA, ILLINOIS FREEBURG, ILLINOIS

6" x 4" x <sup>l</sup><sub>4</sub>" x 4" long-

L 6 x 4 x

2-13<sub>16</sub> " Holes in angles

1-13<sub>16</sub> " x 5½" Slotted

x 6" long

Holes in Post

steel tubing spacer,

upper conn.

−1<sup>l</sup>B"¢ Holes

lower conn.

Grind <sup>5</sup>ie" Chamfer

-6" x 3" x ½" x 3½" long steel tubing spacer,

 $P_{38}$ " x  $2^{1}_{2}$ " x 20" Top & Bottom

R <sup>3</sup>8" x 10<sup>7</sup>8" x 20"

Each Side

with flat washer

<sup>5</sup><sub>8</sub> "\$ x 1<sup>3</sup><sub>4</sub>" Cap Screw

334"

SECTION B-B

\*\* Whenever the lower insert assemblies interfere with strand locations, the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed  $^{\rm l}_2$ ".

ANCHOR DEVICE

\* Threaded areas shall be plugged or

blocked off during casting of beam.

bar

-³₄" ¢ x 6" Granular or solid flux

filled headed studs conforming to

article 1006.32 of the Std. Specs.

automatically end welded.

4 Required per P

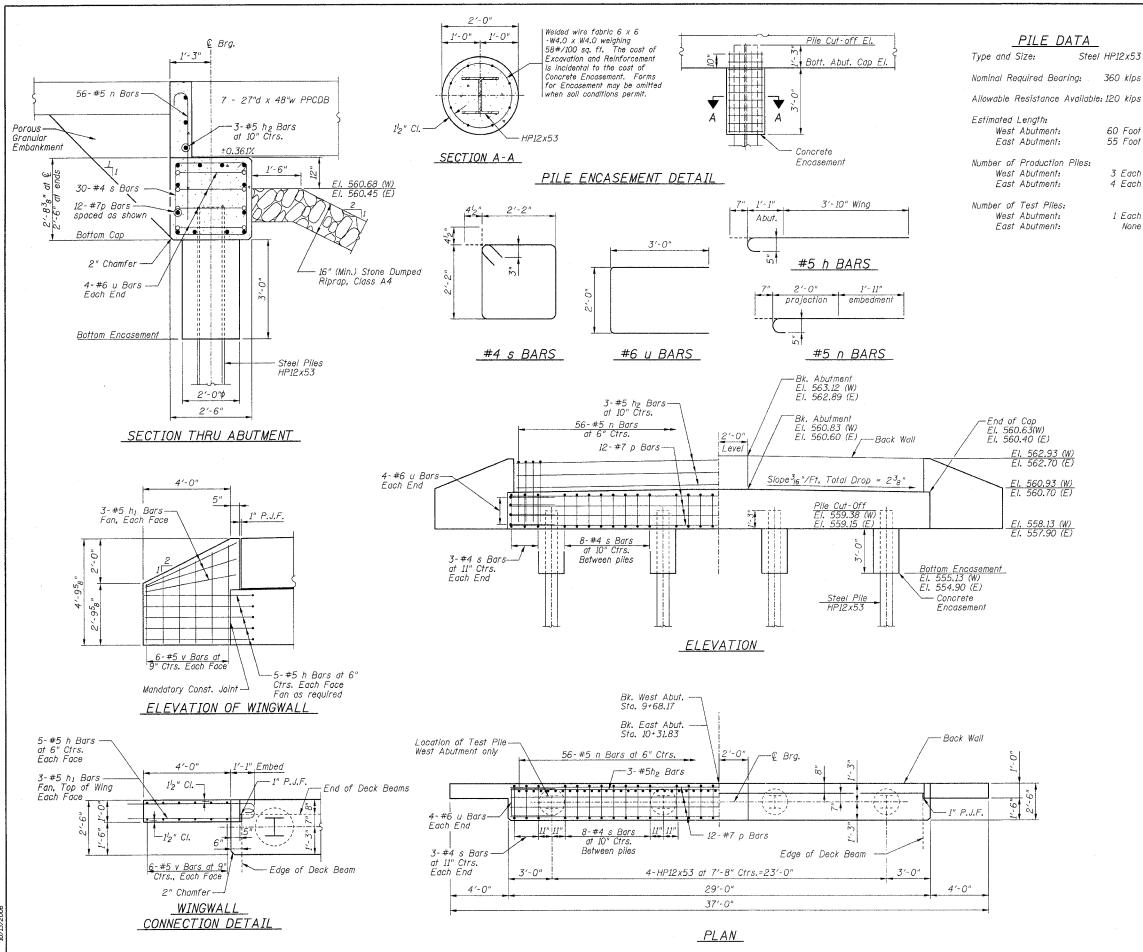
34" ØXX Pipe or Hex Nuts

#3 bar and tap pipe for

5<sub>8</sub>"∮ Cap Screw.

conforming to ASTM A-563,

Grade A - 3" long welded to



ROUTE	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
CH 16	00-00115	-01~BR	MARION	14	8
		ILLINOIS FEDERAL AID PROJEC		ECT	
			CONTRACT NO	97287	

DILL OF MATERIALS								
<u>BILL OF MATERIALS</u>								
ONE ABUTMENT W/ WINGWALLS								
Bar	No.	Size	Length	Shape				
ħ	20	#5	5′-6"					
$h_I$	12	#5	4'-3"					
h <sub>2</sub>	3	#5	27′-8"					
n	56	#5	4′-6"					
P	12	#7	28′-8"					
s	30	#4	9′-5"					
u	8	#6	8'-0"					
ν	24	#5	4'-9"	CUT IN FIELD				
Concrete :	Structures	Cu Yd	9.8					
Reinforce	ment Bars	Pound	1620					
Concrete i	Encasement	Cu Yd	1.4					

#### GENERAL NOTES

60 Foot

3 Each

4 Fach

1 Fach

None

All exposed edges shall have standard  $^3\!_4$ " chamfer, unless otherwise noted.

All clearances between rebar and form surface shall be 2". unless otherwise noted.

Space reinforcement in cap to miss PPCDB dowel rods.

The Contractor shall drive one (1) Steel HP12x53 Test Pile in a production pile location at the West Abutment as directed by the Engineer before ordering the remainder of the piles.

The test pile shall be driven to 110 percent of the Nominal Required Bearing indicated in the pile data information.

The Steel H-piles shall be according to AASHTO M270 Grade 50.

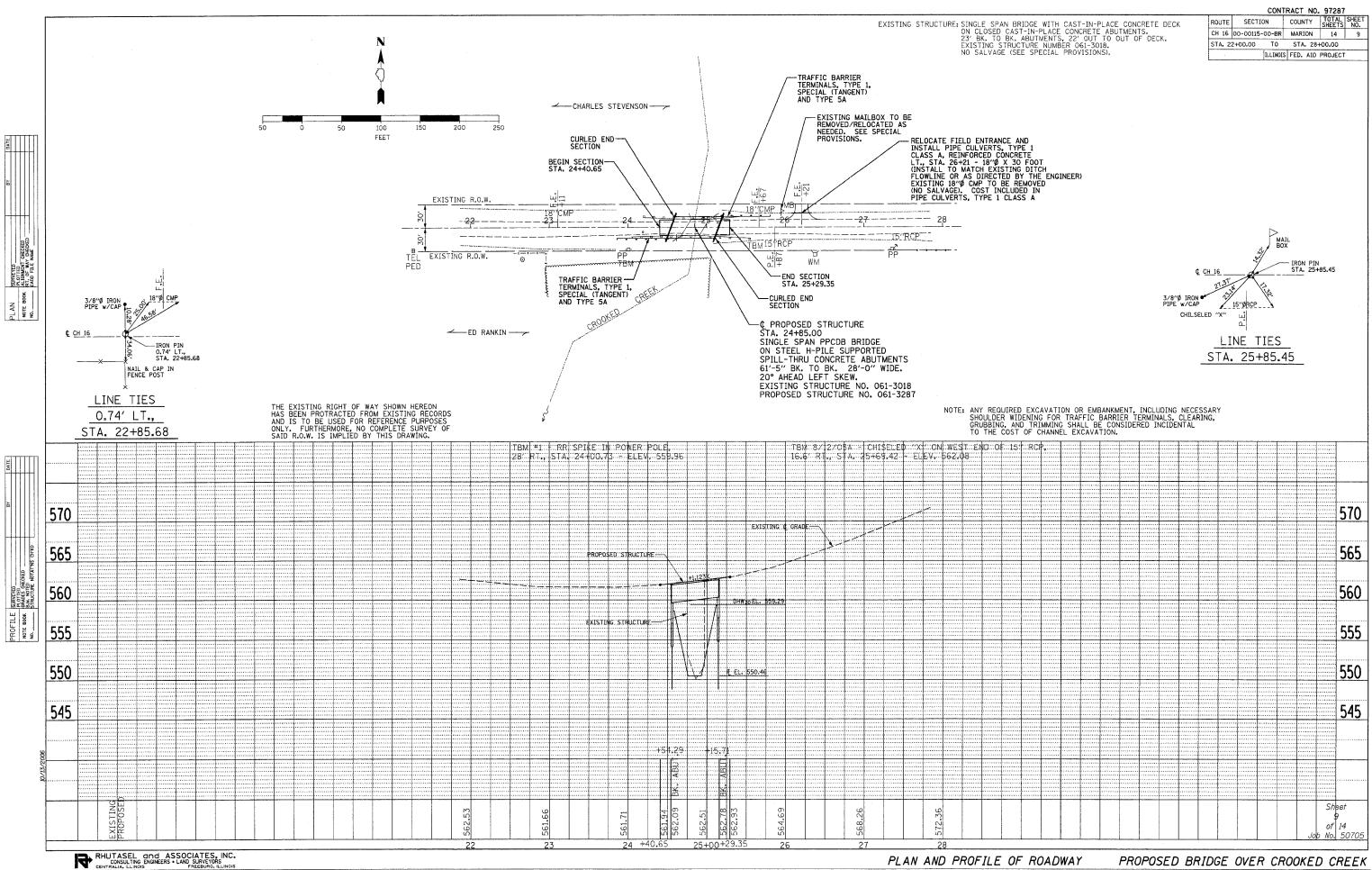
The Contractor is hereby advised that very stiff soils may be encountered prior to the location of anticipated refusal. See the Soil Borings for further information.

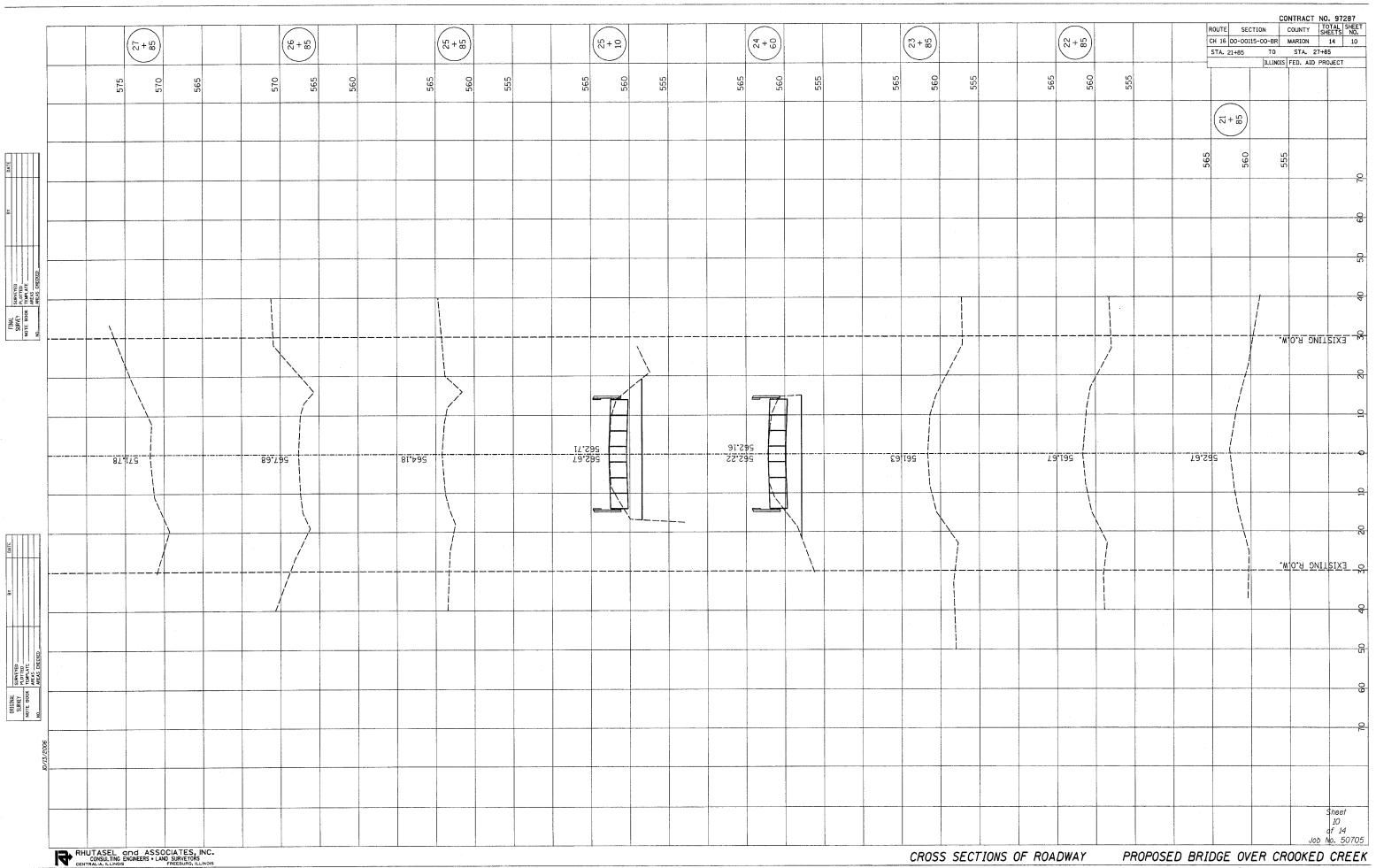
In addition to all other requirements of Section 512 of the Standard Specifications, splices for Steel H-piles shall develop the full capacity of the steel's cross sectional area of the pile for tension, shear and bending forces. One approved method of achieving this requirement is full penetration butt welding of the entire cross section. Other types of splices meeting the full capacity requirement may be allowed subject to the approval of the Engineer. Any proposal by the Contractor to use an alternate splice method must include adequate documentation demonstrating that the full tension, shear and bending capacities will be met.

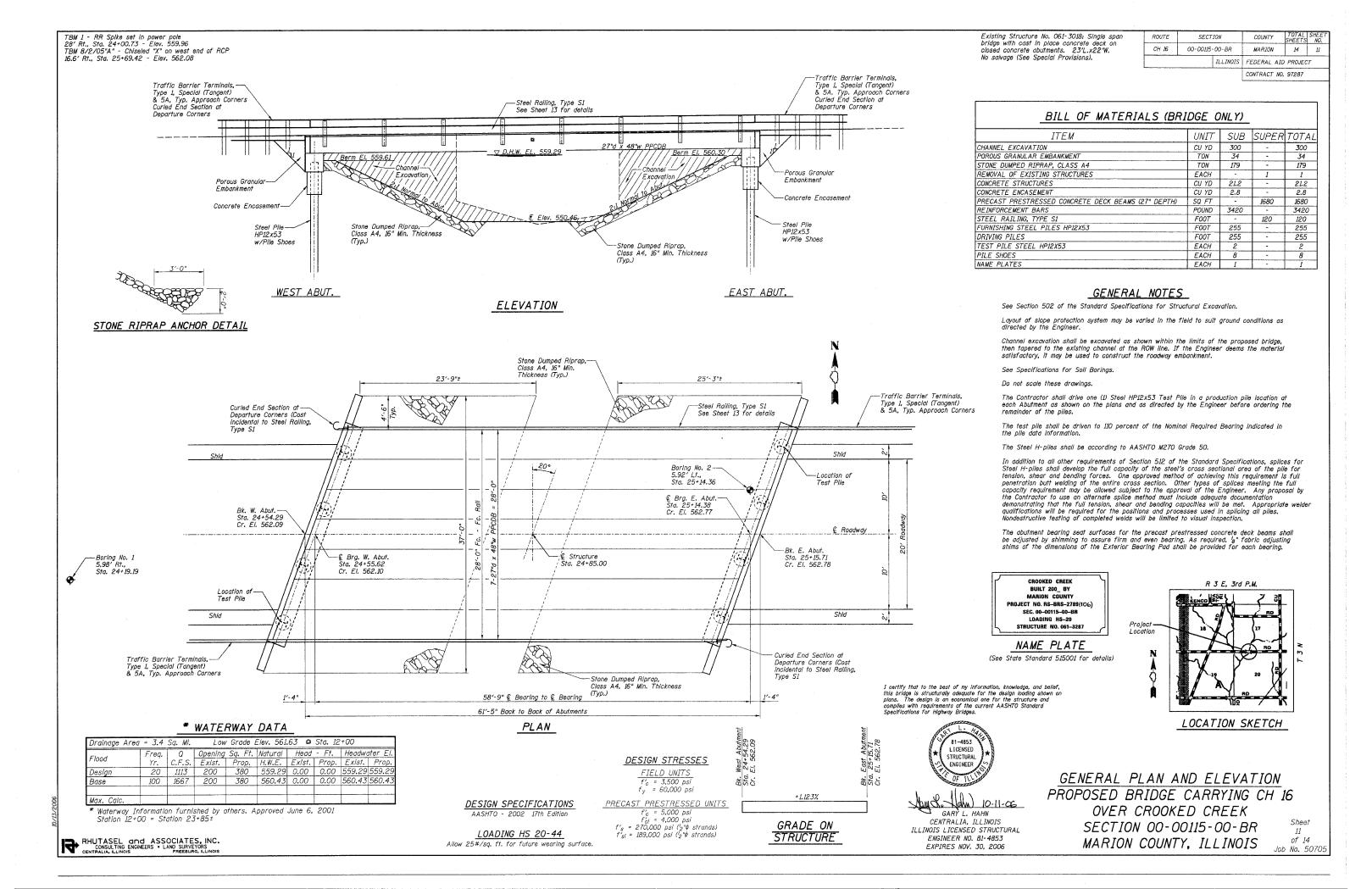
Appropriate welder qualifications will be required for the positions and processes used in splicing all piles. Nondestructive testing of completed welds will be limited to visual inspection.

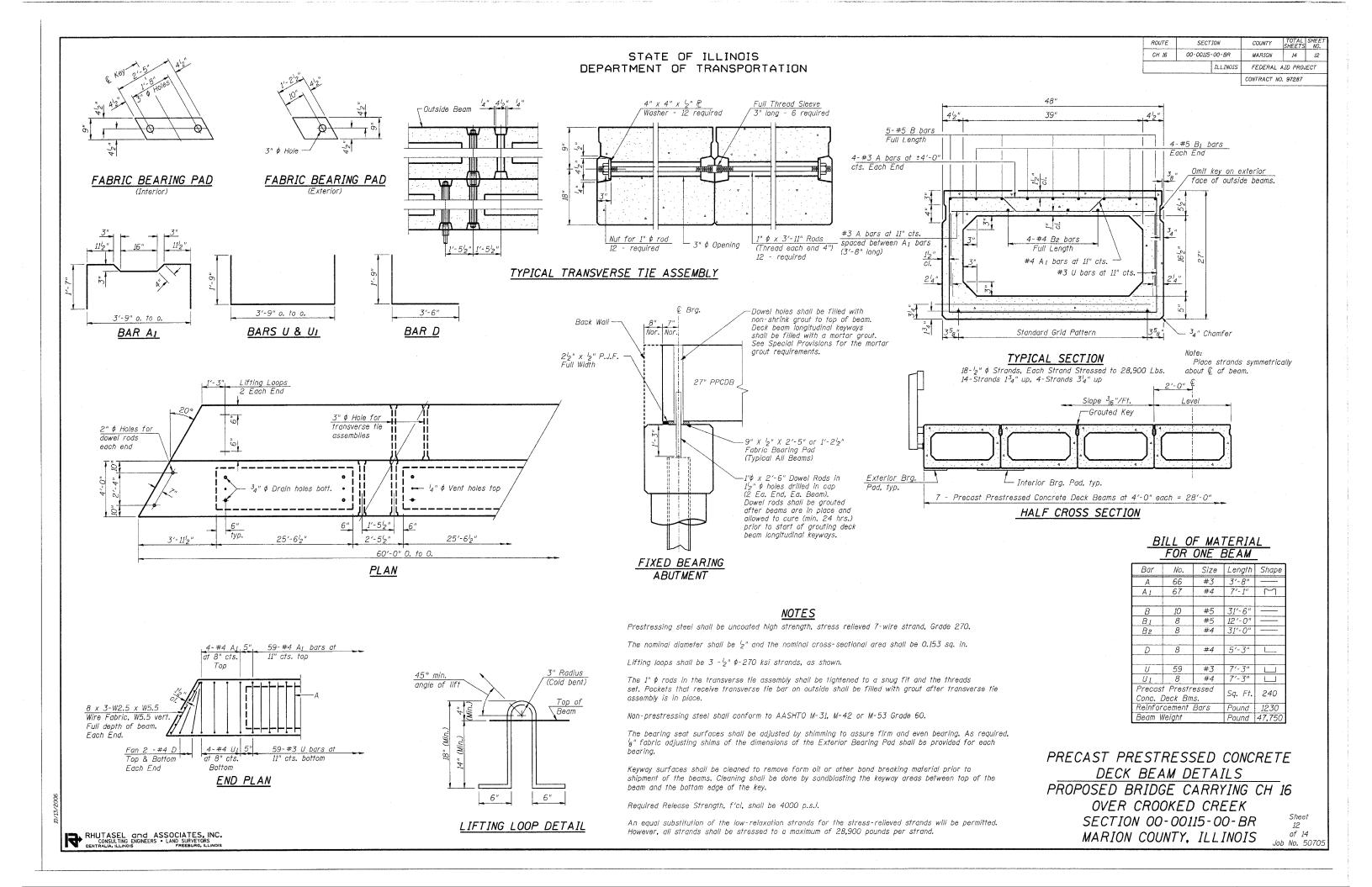
ABUTMENT DETAILS PROPOSED BRIDGE CARRYING CH 16 OVER BRANCH TO CROOKED CREEK Sheet SECTION 00-00115-01-BR MARION COUNTY, ILLINOIS Job No. 50805

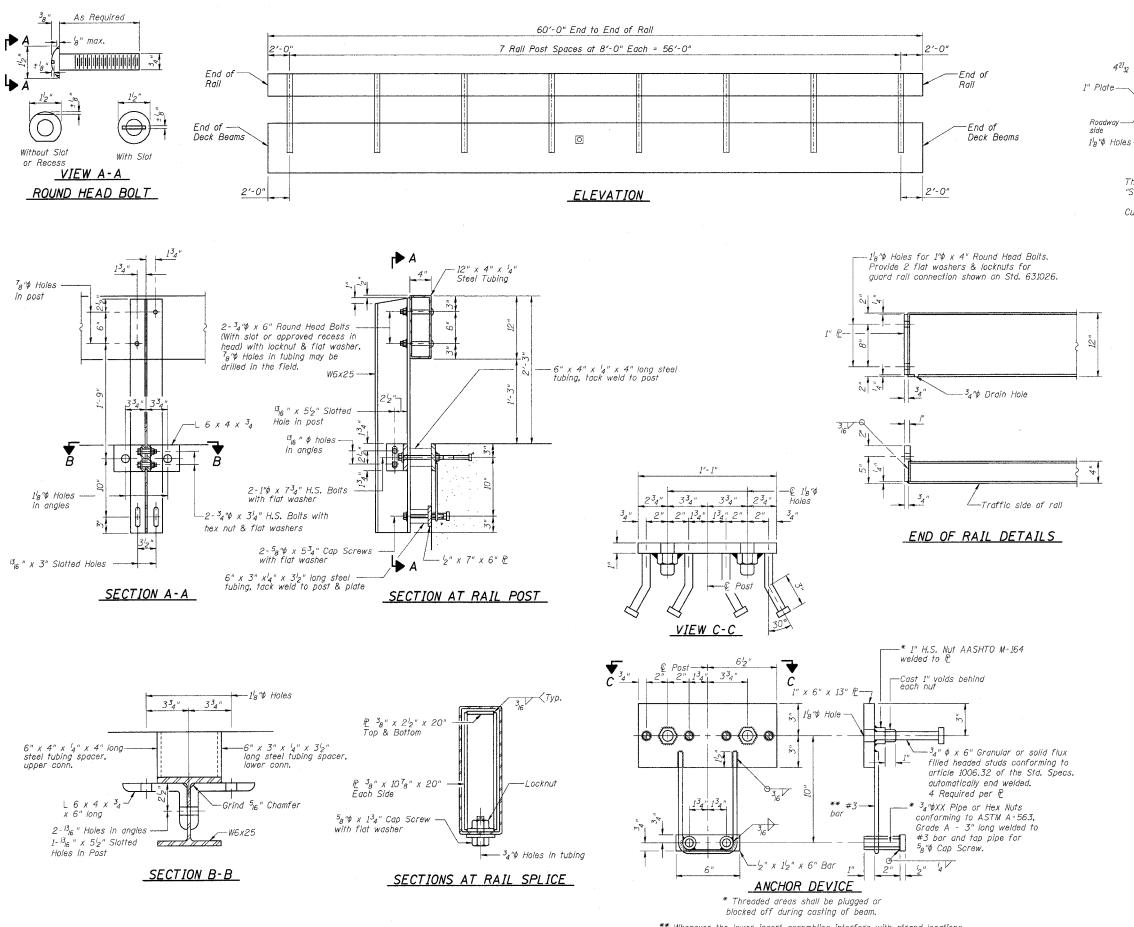
RHUTASEL and ASSOCIATES, INC. CONSULTING ENGINEERS . LAND SURVEYORS FREEBURG, ILLINOIS FREEBURG, ILLINOIS











1" Plate 10 Gauge 2'-0"±

1" Roadway side 1'g" Holes 1" 1" 1" 532 " R 6'4

#### CURLED END SECTION DETAILS

The cost of the Curled End Section shall be included in the cost of the "STEEL RAILING, TYPE S1", and no additional compensation will be allowed.

Curled End Sections only installed on the two (2) departure corners of bridge.

#### NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM designation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rail shall not be painted.

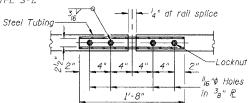
Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL RAILING, TYPE SI.

All field drilled holes shall be coated with an approved zinc rich paint before erection.

The lower portion of the post flange in contact with concrete shall receive two coats of asphalt paint conforming to Section 1060.07 Type II or place  $l_{\theta}$ " fabric bearing pad between the post and concrete.

The  $^3_4$ " $\phi$  high strength bolts used to connect the 6 x 4 x  $^3_4$  angles to the post shall be tightened in accordance with Article 505.04(f)(2) of the Standard Specifications. The 1" $\phi$  high strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional  $^1_8$  turn. The  $^5_8$ " $\phi$  cap screws in bottom of posts shall be tightened to a snug fit only.

Sufficient  ${}^{l}_{4}$ "  $\times$  6"  $\times$  1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost included with STEEL RAILING, TYPE S-1.



#### PLAN-BOTT. SPLICE P TYPICAL

#### BILL OF MATERIAL

	Item			Unit	Quantity
Steel	Railing,	Туре	Ŝ1	Foot	120

STEEL RAILING, TYPE S1 DETAILS
PROPOSED BRIDGE CARRYING CH 16
OVER CROOKED CREEK
SECTION 00-00115-00-BR
MARION COUNTY, ILLINOIS

RHUTASEL and ASSOCIATES, INC.

CONSULTING ENGINEERS • LAND SURVEYORS

CENTRALIA, ILLINOIS

FREEBURG, ILLINOIS

\*\* Whenever the lower insert assemblies interfere with strand locations, the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed  $^{\prime}_2$ ".

Job No. 50705

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