





PLAN OF BEAM AT PIER





BOTTOM PLATE See bearing details for pintle

hole locations when required.

TOP PLATE



LIFTING LOOP DETAIL









= 07/07/2006 = ...**å**sn~059-331-4 = 0:1.0000 't" / 7 = TFG

DATE NAME SCALE NAME

PLOT

			934	129			
	ROUTE NO.	SECTION	cou	UNTY	TOTAL SHEETS	SHEET NO.	SHEET NO. 11
	FAS 1732	*	MACO	UPIN	22	14	17 SHEETS
	FED. ROAD DIST	ND, 7	ILLIN016	FED, AID PR	DJECT-		
	*01-000	81-00	BR				
T	NOT		,		,,		
Inserts for ${}^{3}_{4}{}^{\prime\prime} \phi$ threaded strut, coil type for interior b exterior beams.							<i>'</i> 0
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exterior beams. Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270.

The nominal diameter shall be  $l_2^{\prime\prime}$  and the nominal cross-sectional area shall be 0.153 sq. in.

Non-prestressing steel shall conform to AASHTO designation M-31 or M 322, Grade 60.

A minimum  $2_2^{I}{}^{\prime\prime} \phi$  lifting pin shall be used to engage the lifting loops during handling.

Reinforcement bars designated (E) shall be epoxy coated. Cut  $G_6$  bars when necessary to maintain  $1_2^{\prime\prime}$  clearance.

The bottom plates and studs shall be galvanized according to AASHTO M111 and ASTM A385.

Threaded rods shall be ASTM F 1554 Grade 55.

The cut strands at each beam end shall be given two coats of zinc dust spray or paint meeting the requirements of ASTM A 780. The zinc dust spray or paint shall be applied before corrosion appears and allowed to dry according to the manufacturer's specifications prior to another coat of zinc. A concrete sealer meeting the requirements of Section 587 of the Standard Specifications shall be applied to all portions of the I-beam or Bulb-T beam, except the top surface of the top flange and the bottom surface of the bottom flange, starting at each beam end and extending out a distance of 42 inches. The sealer shall be applied after visible crack growth has subsided. This work shall be performed by the producer and included with the cost of the beam.

BAR G5



BAR G6

## BILL OF MATERIAL

Item	Unit	Total
Furnishing and Erecting Precast Prestressed Concrete I-Beams, 42″	Ft.	2454

ILLINOIS DEPARTMENT OF TRANSPOR	TATION
SHEET TITLE 42" PPC I-BEAM DETAILS	
FAS ROUTE 1732 (COUNTY ROUTE 11) SECTION 01-00081-00-BR MACOUPIN COUNTY STATION 167+61.06 STRUCTURE NUMBER 059-3331	ROJECT NO. SCALE STATE 07/07/06 SRAWN BY TFG HECKED BY GB/ML/MCB
COOMBE-BLOXDORF P.C. Engineers / Land Surveyors Springfield, Illinois Design Firm License No. 184-002703	DRAWING ND. 11 OF 17 SHTS