F.A.U. SECTION COUNTY TOTAL SHEET NO. 1321 0711 N-1 DU PAGE 54 34 TO STA.

FED. ROAD DIST. NO. 7 ILLINOIS FED. AID PROJECT

UPPER AND LOWER CASE LETTER WIDTHS

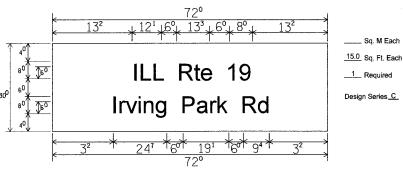
EXAMPLE, 23 DENOTES 3/8"

L	6 INCH I	UPPER	8 INCH	UPPER	L	6 INCH	LOWER				
E T_	CASE LE	TTERS	CASE LE	TTERS	E _T	CASE LE	TTERS				
E T E R S	SER	RIES	SEF	RIES	E T T E R S	SERIES					
``s	С	D	С	D	"s	С	D				
A	3 ⁶	5 ⁰	5 ⁰	6 ⁵	a	35	42				
В	3 ²	4 ⁰	4 ³	5 ³	b	35	42				
С	3 ²	40	43	53	С	3 ⁵	41				
D	3 ²	4 ⁰	4 ³	53	d	35	42				
E	3 ⁰	3 ⁵	40	47	е	3 ⁵	42				
F	3 ⁰	3 ⁵	40	4 ⁷	f	23	2 ⁶				
G	3 ²	4 ⁰	43	5 ³	g	3 ⁵	42				
н	3 ²	40	43	53	h	3 ⁵	42				
I	07	07	11	12	1	1 ¹	11				
J	30	3 ⁶	40	5 ⁰	1	20	22				
К	3 ²	4 ¹	43	54	k	3 ⁵	42				
L	3 ⁰	35	40	47	1	1 ¹	11				
М	37	4 ⁵	51	6 ¹	m	6 ⁰	70				
N	3 ²	40	43	53	n	3 ⁵	42				
0	3 ⁴	42	45	55	o	36	43				
Р	3 ²	40	43	5 ³	P	3 ⁵	42				
Q	34	42	45	5 ⁵	q	3 ⁵	42				
R	32	40	4 ³	5 ³	r	2 ⁶	32				
s	32	40	4 ³	5 ³	s	36	42				
Т	30	35	40	47	+	27	32				
U	3 ²	40	43	5 ³	u	35	42				
٧	3 ⁵	44	47	60	v	42	47				
₩	44	52	60	70	w	55	64				
х	34	40	4 ⁵	53	×	44	5 ¹				
Y	3 ⁶	5 ⁰	50	6 ⁶	У	46	53				
Z	32	40	43	53	z	36	43				

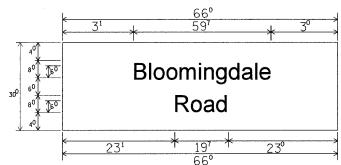
NU _{MBER}	6 INCH	SERIES	8 INCH SERIES						
™B R	С	D	С	D					
1	12	14	15	20					
2	3 ²	40	43	5 ³					
3	3 ²	40	43	53					
4	3 ⁵	40	47	5 ⁷					
5	3 ²	40	43	53					
6	3 ²	40	43	5 ³					
7	3 ²	4 ⁰	43	5 ³					
8	3 ²	40	43	5 ³					
9	3 ²	40	43	53					
0	3 ⁴	42	45	5 ⁵					

REVISIONS	ILLINOIS DEPARTMENT OF	TRANSPORTATION
NAME DAT		
	⊢ MAST ARM MO	UNTED
	STREET NAME	SIGNS
	ILL. RTE, 19 (IRVIN & BLOOMINGDAL	
	SCALE: NOT TO SCALE	DRAWN BY: BRD

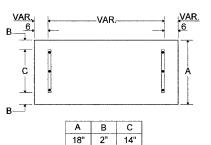




PANEL SIGN DESIGN TYPE 2



NOTE: SIGN DIMENSIONS ARE IN ENGLISH UNITS.



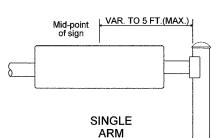
Sq. M Each

_ Sq. M Each

13.75 Sq. Ft. Each

2 Required

Design Series C



SECOND LETTER acde bhik f w s t C D C D C D C D C D C D C D 12 14 14 15 12 14 06 10 11 14 06 10 11 12 12 14 1^4 1^5 2^0 2^1 1^4 1^5 1^1 1^2 1^4 1^5 1^2 1^4 1^2 1^4 14 15 20 21 12 14 06 10 12 14 14 15 20 21 14 15 06 10 12 14 12 14 14 15 0^5 0^6 1^4 1^5 0^6 1^0 0^5 0^6 0^6 1^0 0^6 1^0 0^6 H I M N 20 21 22 24 20 21 14 15 16 17 16 17 20 21 1^7 1^1 1^2 0^5 0^6 1^1 1^2 1^1 14 15 12 14 05 06 11 12 11 12 12 12 14 16 17 12 14 06 10 12 14 12 14 12 $0^6 \quad 1^0 \quad 1^4 \quad 1^5 \quad 1^1 \quad 1^2 \quad 0^6 \quad 1^0 \quad 1^2 \quad 1^4 \quad 1^2 \quad 1^4 \quad 1^2 \quad 1^4$ 0^5 0^6 1^4 1^5 0^6 1^0 0^5 0^6 0^5 0^7 0^5 0^6 0^6 1^9

UPPER TO LOWER CASE

SPACING CHART 8-6 INCH SERIES "C & D"

LOWER CASE TO LOWER CASE

SPACING CHART 6 INCH SERIES "C" & "D"

SUPPORTING CHANNELS A B C 18" 2" 12"

30" 2" 22"

DUAL

ARM

Secure Sign to Mast Arm

								5	ECO	ND L	ETT	ER						
SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM shall be used. See Note #5.	! F		a c g o			ik np u	f	w	j		8	t	٧	у	X		Z	
SUPPORTING CHANNELS	I	SERIES	С	D	С	D	С	D	С	D	С	D	C	D	С	D	С	D
A-C B VAR. B	R S	adgh ijim nqu	16	17	2 ²	2 ⁴	16	17	12	14	14	1 ⁵	14	15	16	17	16	17
	T	bfkops	12	14	16	17	11	12	05	06	11	12	11	1 ²	12	14	12	14
C	L	се	1 ²	14	16	17	1 ²	14	06	10	12	14	12	14	12	14	12	14
<u> </u>	E	r	06	10	12	14	06	10	03	03	0 ⁵	06	05	06	06	10	06	10
	T	† z	1 ²	14	16	17	1 ²	14	06	10	11	1 ²	11	12	12	14	12	14
A-C 1	T	v y	1 ¹	1 ²	14	1 ⁵	11	12	05	06	06	10	06	10	1 ¹	1 ²	11	12
A B C	E	W	11	12	14	1 ⁵	11	1 ²	05	06	11	1 ²	11	12	11	1 ²	12	14
18" 2" 12" 30" 2" 22"	R	×	12	14	16	17	11	1 ²	0 ⁵	06	11	1 ²	11	1 ²	11	1 ²	1 ²	14

NUMBER TO NUMBER

SPACING CHART 8 INCH SERIES "C" & "D"

		SECOND NUMBER																			
F		0		1		2		3		4		5		6		7		8		9	
I	SERIES	С	D	С	D	С	D	С	D	С	D	С	D	С	D	С	D	С	D	С	D
R	0 9	16	17	16	17	14	1 ⁵	12	14	14	1 ⁵	14	15	16	17	12	14	16	17	1 ⁶	17
T	1	20	2 ¹	2 ⁰	2 ¹	2 ⁰	2 ¹	16	17	14	15	2 ⁰	2 ¹	20	2 ¹	14	15	2 ⁰	2 ¹	2 ⁰	2 ¹
N	2 3 4	14	15	14	15	14	1 ⁵	12	14	12	14	14	15	14	1 ⁵	11	12	16	17	14	15
U M	5	14	1 ⁵	14	15	14	1 ⁵	11	12	11	12	14	15	14	1 ⁵	11	12	14	1 ⁵	14	15
В	6	16	17	14	15	14	15	12	15	12	14	14	15	14	15	11	12	14	1 ⁵	14	15
E R	7	12	14	12	14	14	15	12	15	0 ⁵	06	12	14	14	1 ⁵	11	12	14	1 ⁵	12	14
	8	16	17	16	17	14	15	12	1 ⁵	1 ²	14	14	15	16	17	12	14	16	17	14	15

GENERAL NOTES

- 1. WHERE MAST ARM MOUNTED STREET NAME SIGNS ARE SPECIFIED, THE MAST ARM ASSEMBLY AND POLES SHALL BE DESIGNED TO SUPPORT THE LOADINGS CALLED FOR ON STANDARDS 834001, 834006 AND 834011, AS APPLICABLE, PLUS TWO (2) SIGN PANELS 2'-6" X 6'-0" MOUNTED AS SHOWN. THE DESIGN SHALL BE IN ACCORDANCE WITH THE REQUIREMENTS OF THE CURRENT "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS" AS PUBLISHED BY THE AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS FOR 80 M.P.H. WIND VELOCITY.
- 2. ALL SIGNS SHALL HAVE A WHITE REFLECTORIZED LEGEND AND BORDER ON A GREEN REFLECTORIZED BACKGROUND, TYPE A SHEETING.
- 3. THE SIGN LENGTH SHOULD BE INCREASED IN 6-INCH INCREMENTS, BUT THE OVERALL LENGTH SHOULD NOT EXCEED 6'-0".
- 4. ALL BORDERS SHALL BE 3/4 " WIDE AND CORNER RADIUS SHALL BE 2-1/4".

PART #HPN053 (MED. CHANNEL)

5. SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM SHALL BE USED FOR ALL SIGNS ATTACHED TO SIGNAL POLES AND POSTS. LOCAL SUPPLIERS OF THE SIGNFIX ALUMINUM CHANNEL FRAMING SYSTEM ARE:

* AMERICAN FABRICATION CO. CHICAGO HEIGHTS, IL

CICERO, IL

* WESTERN TRAFFIC CONTROL. INC.

- *A.K.T. CORPORATION
- SCHAUMBURG, IL
- *THICKER COMPANY, INC.
- WAUWATOSA, WI
- PARTS LISTING:
- SIGN CHANNEL
- 1/4 " x 14 x 1" H.W.H #3 SIGN SCREWS
 - SELF TAPPING WITH NEOPRENE WASHER PART #HPN034 (UNIVERSAL)
- OTHER BRANDS OF MOUNTING HARDWARE ARE ACCEPTABLE, BASED UPON THE DEPARTMENT'S APPROVAL AND COMPATIBILITY WITH THE CHANNEL/BRACKET OF THE

CHANNEL CLAMPS WITH STAINLESS STEEL STRAPPING ABOVE PRODUCT.

DATE NAME SCALE TENCE