#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Contract #76864

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.

All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) =  $1.25 \times fy \times A_t$ 

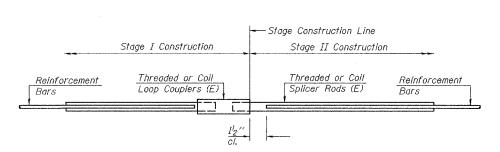
Minimum \*Pull-out Strength = 0.66 x fy x A<sub>t</sub> (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

 $A_t$  = Tensile stress area of lapped reinforcement bars. ncrete

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	DAD COLT	ER ASSEMBLI	r c		
	DAN SELIC				
		Strength Requirements			
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length		Min. Pull-Out Strength kips - tension		
#4	1'-8''	14.7	7.9		
#5	2'-0"	23.0	12.3		
#6	2'-7''	33.1	17.4		
#7	3′-5′′	45.1	23.8		
#8	4′-6′′	58.9	<i>31.3</i>		
#9	5′-9′′	75.0	39.6		
#10	7′-3′′	95.0	50.3		
#11	9′-0′′	117.4	61.8		



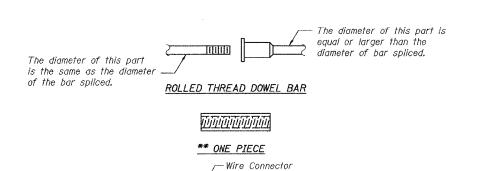
Bar Size	No. Assemblies Required	Location
#5	1087	Slab
#5	24	Pier 1
#5	40	Pier 2
#5	24	Pier 3
#5	24	Pier 4
#6	16	Diaphragm
#7	9	W. Abut.
#7	9	E. Abut.
#7	9	Pier 1
#7	10	Pier 2
#7	Q	Pior 3

#7

STANDARD

BAR SPLICER ASSEMBLY DETAILS F.A.P. RTE. 789 - SEC. 54BR-1 MADISON COUNTY STATION 280+73 STRUCTURE NO. 060-0340

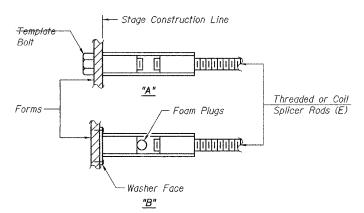
Pier 4



### BAR SPLICER ASSEMBLY ALTERNATIVES

WELDED SECTIONS

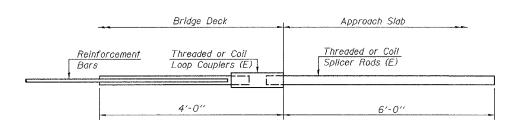
\*\* Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



## INSTALLATION AND SETTING METHODS

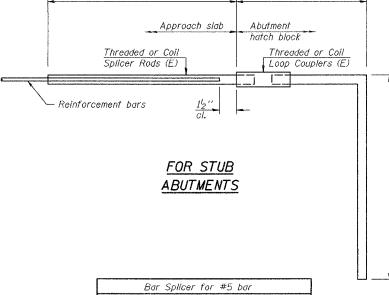
"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.

6'-0"



# FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

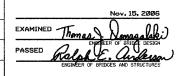
	Bar Splicer for #5 bar	
Min.	Capacity = 23.0 kips - tension	
Min.	Pull-out Strength = 9.2 kips -	tension



	Bar	Splicer	for	#5	bar	
Min.	Capacity	= 23.0	kips	5 - 1	tension	
Min.	Pull-out	Strength	=	12.3	kips -	tension
No.	Required	=				

DESIGNED Curt M. Evoy CHECKED Nick R. Barnett h.t. duong DRAWN

CME/NRB



CHECKED