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TO TO TO F.A. SECTION 342 (5-12)1-N-1 SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS STA. TO STA. FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT WORK ZONE EXIT OPENING - ARROWBOARD TYPE C (FLASHING A BAR OR 4-CORNER) FLAGGER BE PREPARED W20-I101(0)-48 TO STOP 900 mm × 900 mm 200 mm CAPS 1000 1.5 m (5') MIN. CLEAR HEIGHT FEET REFL. BACKGROUND 90 m (300') MIN. 150 m (500') DRUMS @ 15 m (50') C-C 0) |û|û TRAFFIC DIRECTION FLAGGER WITH CONTROL SIGN WORK ZONE ENTRY OPENING TRUCKS LEAVING (W21-I105) HIGHWAY 1.5 m (5') MIN. CLEAR HEIGHT 60 m (200°) TRAFFIC DIRECTION --- FLAGGER WITH 1. The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases. 2. Work Zone Exit Openings should be a minimum of one half mile apart. 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited. ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) UNLESS OTHERWISE SHOWN 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists ILLINOIS DEPARTMENT OF TRANSPORTATION SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

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SCALE: NONE

DATE: 4/3/2006