

foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete. As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer. Any cracks that cannot be removed by grinding l_4 in deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding

2. Plan dimensions, elevations and details relative to existing plans are subject to nominal construction variations. The Contactor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work. 3. Joint opening shall be adjusted according to Art. 520.04 of the Standard Specifications when the deck is poured at an

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL	
Stone Riprap, Class A3	Ton	6	
Filter Fabric	Sq Yd	14	
Polymerized Hot-Mix Asphalt Surface Course, Stone Matrix Asphat, N80	Ton	228	
Concrete Removal	Cu Yd	19.8	
Protective Coat	Sq Yd	62	
Concrete Superstructure	Cu Yd	21.8	
Reinforcement Bars, Epoxy Coated	Pound	3290	
Bar Splicers	Each	16	
Preformed Joint Strip Seal	Foot	267.0	
Waterproofing Membrane System	Sq Yd	2489	
Concrete Sealer	Sq Ft	2390	
Concrete Joint Sealer	Foot	293	
Controlled Low-Strength Material	Cu Yd	2	
Deck Slab Repair - (Partial Depth)	Sq Yd	108	
Deck Slab Repair - (Full Depth, Type I)	Sq Yd	4	

DESIGN SPECIFICATIONS

Original Construction AASHTO 1977 (Service Load Design) and Applicable Interims, 1978, 79 & 80

LOADING HS20-44

Original Construction or Alternate Military Loading Allow 25 p.s.f. for Fut.W.S.

DESIGN STRESSES

<u>Original Construction</u>

- f'c = 3,500 psi
- fy = 60,000 psi (Reinforcement) fs = 20,000 psi (M183) & 27,000 psi
- M222 & M223 G50 psi (Struct. Steel)
- fc = 1,400 psi, fs = 24,000 psi (Substructure)





NO. 081-005860 EXP. DATE 11/30/2012

D ELEVATION	F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
8 AND 060-0239	255	60-(7,8) RS-2	MADISON	261	196	
	CONTRACT NO. 76A89					
5 SHEETS	ILLINOIS FED. AID PROJECT					