## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths								
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6		
<i>3, 4</i>	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''		
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3''	3'-8''		
6	2'-1''	2'-11''	3'-1''	3′-6′′	3′-10′′	4'-5''		
7	2'-9"	3′-10′′	4'-2"	4'-8''	5'-2"	5′-10′′		
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7′-8′′		
9	4'-7''	6′-5′′	6'-10''	7'-9''	8'-7''	9′-8′′		

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

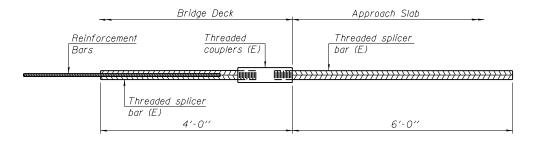
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1^{l_2}$ " + thread length

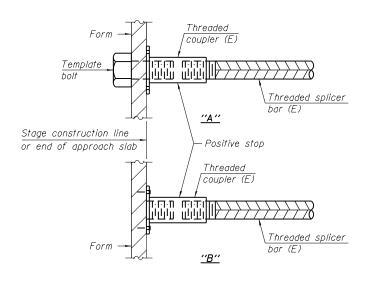
\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

l ocation	Bar	No. assemblies	Table for minimum
Locarion	size	required	lap length
Slab	#5	257	3
Diaphragms	#6	16	4
Approach Slabs	#4	50	4
Approach Slabs	#5	92	3
Approach Footings	#5	80	3
A but ments	#7	24	4



# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

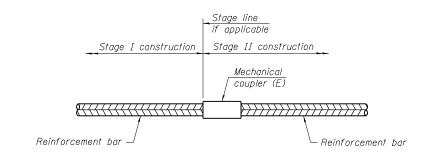
No, required = 80



#### INSTALLATION AND SETTING METHODS

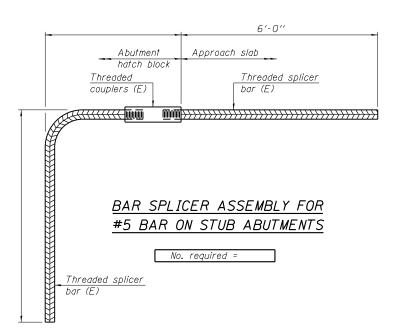
(E): Indicates epoxy coating.

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.



### STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



#### NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements

for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1

1-27-12

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STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS
STRUCTURE NO. 059-0515

SHEET NO. 21 OF 22 SHEETS

FILE NAME =