

January 9, 2013

SUBJECT: FAU Route 1587(McCarthy Rd.)

Project ACM-1587(005)

Section 3098-R Cook County Contract No. 60L79

Item No. 3, January 18, 2013 Letting

Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

- Replaced the Schedule of Prices.
- 2. Revised the Table of Contents to the Special Provisions.
- 3. Revised pages 6-8, 13-15, 20-29, 108-111, and 166-169 of the Special Provisions.
- 4. Revised sheets 2 and 10-14 of the Plans.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal.

Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Very truly yours,

John D. Baranzelli, P. E. Acting Engineer of Design and Environment

By: Ted B. Walschleger, P. E.

Ted Daluklye DE.

Engineer of Project Management

cc: John Fortmann, Region 1, District 1; Dave Lippert, Mike Renner; Estimates

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number ACM-1587/005/ Route

FAU 1587

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
A2016616	T-QUERCUS ELLIP 2	EACH	4.000				
B2001666	T-CRATAE CRU-I SF 6'	EACH	8.000				
K0029634	WEED CONTR PRE-EM GRN	POUND	1.000				
X0301852	DEWATERING STRUCT N1	EACH	2.000				
X0327301	RELOCATE EX MAILBOX	EACH	8.000				
X4021000	TEMP ACCESS- PRIV ENT	EACH	13.000				
X4022000	TEMP ACCESS- COM ENT	EACH	7.000				
X4023000	TEMP ACCESS- ROAD	EACH	4.000				
X6030310	FR & LIDS ADJUST SPL	EACH	8.000				
X7010216	TRAF CONT & PROT SPL	L SUM	1.000				
X7030030	WET REF TEM TAPE T3 4	FOOT	8,496.000				
X7030055	WET REF TEM TPE T3 24	FOOT	54.000				
X8710024	FOCC62.5/125 MM12SM24	FOOT	1,600.000				
Z0004530	HMA DRIVEWAY PAVT 8	SQ YD	573.000				
Z0004538	HMA DRIVEWAY PAVT 10	SQ YD	290.000				

State Job # - C-91-023-11

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Project Number ACM-1587/005/

Route

FAU 1587

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0030850	TEMP INFO SIGNING	SQ FT	191.000				
Z0033028	MAINTAIN LIGHTING SYS	CAL MO	4.000				
Z0056608	STORM SEW WM REQ 12	FOOT	65.000				
Z0056610	STORM SEW WM REQ 15	FOOT	12.000				
Z0056614	STORM SEW WM REQ 21	FOOT	95.000				
Z0056616	STORM SEW WM REQ 24	FOOT	294.000				
20100110	TREE REMOV 6-15	UNIT	35.000				
20100210	TREE REMOV OVER 15	UNIT	93.000				
20101000	TEMPORARY FENCE	FOOT	4,359.000				
20101100	TREE TRUNK PROTECTION	EACH	23.000				
20101200	TREE ROOT PRUNING	EACH	1.000				
20101300	TREE PRUN 1-10	EACH	2.000				
20101350	TREE PRUN OVER 10	EACH	1.000				
20101700	SUPPLE WATERING	UNIT	146.000				

State Job # - C-91-023-11

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Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number ACM-1587/005/

FAU 1587

Route

Item Number	Pay Item Description	Unit of Measure	Quantity	х	Unit Price	=	Total Price
20200100	EARTH EXCAVATION	CU YD	2,125.000				
20201200	REM & DISP UNS MATL	CU YD	4,835.000				
20400800	FURNISHED EXCAVATION	CU YD	1,294.000				
20800150	TRENCH BACKFILL	CU YD	738.000				
21101615	TOPSOIL F & P 4	SQ YD	9,817.000				
21400100	GRADING & SHAP DITCH	FOOT	500.000				
25000210	SEEDING CL 2A	ACRE	2.000				
25000400	NITROGEN FERT NUTR	POUND	203.000				
25000500	PHOSPHORUS FERT NUTR	POUND	203.000				
25000600	POTASSIUM FERT NUTR	POUND	203.000				
25100630	EROSION CONTR BLANKET	SQ YD	9,014.000				
25200100	SODDING	SQ YD	804.000				
28000200	EARTH EXC - EROS CONT	CU YD	195.000				,
28000250	TEMP EROS CONTR SEED	POUND	200.000				
28000305	TEMP DITCH CHECKS	FOOT	300.000				

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number
ACM-1587/005/

Route

FAU 1587

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28000400	PERIMETER EROS BAR	FOOT	573.000				
28000510	INLET FILTERS	EACH	28.000				
28001000	AGGREGATE - EROS CONT	TON	3.000				
28100105	STONE RIPRAP CL A3	SQ YD	8.000				
28100107	STONE RIPRAP CL A4	SQ YD	5.000				
28200200	FILTER FABRIC	SQ YD	13.000				
30300001	AGG SUBGRADE IMPROVE	CU YD	156.000				
30300112	AGG SUBGRADE IMPR 12	SQ YD	5,910.000				
31101200	SUB GRAN MAT B 4	SQ YD	1,549.000				
35501312	HMA BASE CSE 7	SQ YD	1,341.000				
35501318	HMA BASE CSE 8 1/2	SQ YD	3,298.000				
40600200	BIT MATLS PR CT	TON	8.000				
40600300	AGG PR CT	TON	40.000				
40600625	LEV BIND MM N50	TON	978.000				
40600895	CONSTRUC TEST STRIP	EACH	2.000				

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number ACM-1587/005/ Route

FAU 1587

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
40600982	HMA SURF REM BUTT JT	SQ YD	50.000				
40603340	HMA SC "D" N70	TON	1,405.000				
42300200	PCC DRIVEWAY PAVT 6	SQ YD	99.000				
42300400	PCC DRIVEWAY PAVT 8	SQ YD	396.000				
42400200	PC CONC SIDEWALK 5	SQ FT	12,365.000				
42400300	PC CONC SIDEWALK 6	SQ FT	334.000				
42400410	PC CONC SIDEWALK 8	SQ FT	1,234.000				
42400800	DETECTABLE WARNINGS	SQ FT	134.000				
44000100	PAVEMENT REM	SQ YD	1,380.000				
44000155	HMA SURF REM 1 1/2	SQ YD	7,112.000				
44000200	DRIVE PAVEMENT REM	SQ YD	1,568.000				
44000500	COMB CURB GUTTER REM	FOOT	1,189.000				
44000600	SIDEWALK REM	SQ FT	864.000				
44201839	CL D PATCH T2 16	SQ YD	26.000				
44201843	CL D PATCH T3 16	SQ YD	38.000				

* REVISED: JANUARY 9, 2013

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project	Number

ACM-1587/005/

Route

FAU 1587

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
44201845	CL D PATCH T4 16	SQ YD	27.000				
44300200	STRIP REF CR CON TR	FOOT	5,262.000				
48101600	AGGREGATE SHLDS B 8	SQ YD	379.000				
48203021	HMA SHOULDERS 6	SQ YD	813.000				
50104400	CONC HDWL REM	EACH	1.000				
50105220	PIPE CULVERT REMOV	FOOT	774.000				
542D0220	P CUL CL D 1 15	FOOT	99.000				
54213660	PRC FLAR END SEC 15	EACH	4.000				
54213663	PRC FLAR END SEC 18	EACH	2.000				
54213669	PRC FLAR END SEC 24	EACH	1.000				
54214731	PRCF END S EL EQRS 36	EACH	1.000				
550A0050	STORM SEW CL A 1 12	FOOT	237.000				
550A0090	STORM SEW CL A 1 18	FOOT	469.000				
550A0120	STORM SEW CL A 1 24	FOOT	500.000				
550A0160	STORM SEW CLA1 36	FOOT	325.000				

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number ACM-1587/005/

Route

FAU 1587

ltem Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
550A0340	STORM SEW CL A 2 12	FOOT	57.000				
550A0360	STORM SEW CL A 2 15	FOOT	250.000				
550A0380	STORM SEW CL A 2 18	FOOT	256.000				
550A0410	STORM SEW CL A 2 24	FOOT	94.000				
550A0430	STORM SEW CL A 2 30	FOOT	145.000				
550A4500	SS CL A 1 EQRS 36	FOOT	210.000				
55100500	STORM SEWER REM 12	FOOT	35.000				
55100900	STORM SEWER REM 18	FOOT	50.000				
55101200	STORM SEWER REM 24	FOOT	618.000				
56400100	FIRE HYDNTS TO BE MVD	EACH	2.000				
56400300	FIRE HYDNTS TO BE ADJ	EACH	5.000				
56500600	DOM WAT SER BOX ADJ	EACH	2.000				
60100060	CONC HDWL FOR P DRAIN	EACH	2.000				
60108100	PIPE UNDERDRAIN 4 SP	FOOT	694.000				
60200805	CB TA 4 DIA T8G	EACH	5.000				

* REVISED: JANUARY 9, 2013

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number

ACM-1587/005/

Route

FAU 1587

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
60201105	CB TA 4 DIA T11F&G	EACH	1.000				
60201330	CB TA 4 DIA T23F&G	EACH	2.000				
60201340	CB TA 4 DIA T24F&G	EACH	3.000				
60204505	CB TA 5 DIA T8G	EACH	6.000				
60205040	CB TA 5 DIA T24F&G	EACH	4.000				
60218400	MAN TA 4 DIA T1F CL	EACH	2.000				
60221100	MAN TA 5 DIA T1F CL	EACH	3.000				
60236200	INLETS TA T8G	EACH	9.000				
60236800	INLETS TA T11F&G	EACH	2.000				
60237460	INLETS TA T23F&G	EACH	1.000				
60237470	INLETS TA T24F&G	EACH	1.000				
60255500	MAN ADJUST	EACH	6.000				
60257900	MAN RECONST	EACH	3.000				
60260100	INLETS ADJUST	EACH	3.000				
60266100	VV RECONST	EACH	2.000				

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project Number
ACM-1587/005/

Route

FAU 1587

ltem Number	Pay Item Description	Unit of Measure	Quantity	Х	Unit Price	=	Total Price
60500060	REMOV INLETS	EACH	4.000				
60600095	CLASS SI CONC OUTLET	CU YD	29.000				
60603800	COMB CC&G TB6.12	FOOT	1,076.000				
60605000	COMB CC&G TB6.24	FOOT	1,691.000				
60618320	CONC MEDIAN SURF 6	SQ FT	1,100.000				
*ADD 66900200	NON SPL WASTE DISPOSL	CU YD	400.000				
*ADD 66900450	SPL WASTE PLNS/REPORT	L SUM	1.000				
*ADD 66900530	SOIL DISPOSAL ANALY	EACH	2.000				
67000400	ENGR FIELD OFFICE A	CAL MO	12.000				
67100100	MOBILIZATION	L SUM	1.000				
70106800	CHANGEABLE MESSAGE SN	CAL MO	2.000				
70300100	SHORT TERM PAVT MKING	FOOT	305.000				
70301000	WORK ZONE PAVT MK REM	SQ FT	2,941.000				
72000100	SIGN PANEL T1	SQ FT	81.000		-		
72400100	REMOV SIN PAN ASSY TA	EACH	1.000				

* REVISED: JANUARY 9, 2013

State Job # - C-91-023-11

County Name - COOK- -

Code - 31 - -

District - 1 - -

Section Number - 3098-R

Project	Number

ACM-1587/005/

Route

FAU 1587

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72400200	REMOV SIN PAN ASSY TB	EACH	3.000				
72400310	REMOV SIGN PANEL T1	SQ FT	11.000				
72400500	RELOC SIN PAN ASSY TA	EACH	9.000				
72400600	RELOC SIN PAN ASSY TB	EACH	2.000				
78000100	THPL PVT MK LTR & SYM	SQ FT	240.000				
78000200	THPL PVT MK LINE 4	FOOT	10,313.000				
78000400	THPL PVT MK LINE 6	FOOT	1,435.000				
78000500	THPL PVT MK LINE 8	FOOT	416.000				
78000600	THPL PVT MK LINE 12	FOOT	727.000				
78000650	THPL PVT MK LINE 24	FOOT	173.000				
78100100	RAISED REFL PAVT MKR	EACH	153.000				
78100300	REPLACEMENT REFLECTOR	EACH	18.000				
78300100	PAVT MARKING REMOVAL	SQ FT	408.000				
78300200	RAISED REF PVT MK REM	EACH	69.000				
80500020	SERV INSTALL POLE MT	EACH	1.000				

State Job # - C-91-023-11

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District - 1 - -

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Project Number
ACM-1587/005/

Route

FAU 1587

Item Number	Pay Item Description	Unit of Measure	Quantity	х	Unit Price	=	Total Price
81028200	UNDRGRD C GALVS 2	FOOT	1,754.000				
81028210	UNDRGRD C GALVS 2 1/2	FOOT	25.000				
81028220	UNDRGRD C GALVS 3	FOOT	61.000				
81028230	UNDRGRD C GALVS 3 1/2	FOOT	27.000				
81028240	UNDRGRD C GALVS 4	FOOT	661.000				
81400100	HANDHOLE	EACH	6.000				
81400200	HD HANDHOLE	EACH	6.000				
81400300	DBL HANDHOLE	EACH	2.000				
84200500	REM LT UNIT SALV	EACH	1.000				
84400105	RELOC EX LT UNIT	EACH	2.000				
85700200	FAC T4 CAB	EACH	1.000				
86200200	UNINTER POWER SUP STD	EACH	1.000				
86400100	TRANSCEIVER - FIB OPT	EACH	2.000				
87301215	ELCBL C SIGNAL 14 2C	FOOT	2,533.000				
87301225	ELCBL C SIGNAL 14 3C	FOOT	3,061.000				

Route

FAU 1587

ILLINOIS DEPARTMENT OF TRANSPORTATION SCHEDULE OF PRICES CONTRACT 60L79 **NUMBER -**

C-91-023-11 State Job # -

County Name -COOK--

Code -31 - -

1 - -District -

Section Number -3098-R **Project Number**

ACM-1587/005/

Item Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
87301245	ELCBL C SIGNAL 14 5C	FOOT	1,457.000				
87301255	ELCBL C SIGNAL 14 7C	FOOT	1,481.000				
87301295	ELCBL C SIGNAL 20 3C	FOOT	467.000				
87301305	ELCBL C LEAD 14 1PR	FOOT	1,745.000				
87301732	ELCBL C COMM 20 3C	FOOT	467.000				
87301805	ELCBL C SERV 6 2C	FOOT	80.000				
87301900	ELCBL C EGRDC 6 1C	FOOT	563.000				
87502440	TS POST GALVS 10	EACH	2.000				
87502500	TS POST GALVS 16	EACH	2.000				
87700190	S MAA & P 30	EACH	1.000				
87700240	S MAA & P 40	EACH	1.000				
87700250	S MAA & P 42	EACH	1.000				
87700260	S MAA & P 44	EACH	1.000				
87800100	CONC FDN TY A	FOOT	16.000				
87800150	CONC FDN TY C	FOOT	4.000				

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Code - 31 - -

District - 1 - -

Section Number - 3098-R

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Route

FAU 1587

ltem Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
87800415	CONC FDN TY E 36D	FOOT	60.000				
87900200	DRILL EX HANDHOLE	EACH	1.000				
88030020	SH LED 1F 3S MAM	EACH	4.000				
88030110	SH LED 1F 5S MAM	EACH	4.000				
88030240	SH LED 2F 1-3 1-5 BM	EACH	4.000				
88102717	PED SH LED 1F BM CDT	EACH	6.000				
88102757	PED SH LED 3F BM CDT	EACH	2.000				
88200210	TS BACKPLATE LOU ALUM	EACH	8.000				
88500100	INDUCTIVE LOOP DETECT	EACH	8.000				
88600100	DET LOOP T1	FOOT	862.000				
88700200	LIGHT DETECTOR	EACH	2.000				
88700300	LIGHT DETECTOR AMP	EACH	2.000				

TABLE OF CONTENTS

LOCATION OF PROJECT	
DESCRIPTION OF PROJECT	1
MAINTENANCE OF ROADWAYS	1
STATUS OF UTILITIES TO BE ADJUSTED	2
TRAFFIC CONTROL AND PROTECTION (ARTERIALS)	3
AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS	3
STORM SEWER ADJACENT TO OR CROSSING WATER MAIN	5
ADJUSTMENTS AND RECONSTRUCTIONS	5
AGGREGATE SUBGRADE IMPROVEMENT (D-1)	6
COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING (D-1)	8
DRAINAGE AND INLET PROTECTION UNDER TRAFFIC (DISTRICT 1)	8
HOT MIX ASPHALT MIXTURES, EGA MODIFIED PERFORMANCE GRADED (PG) AS	3PHAL7
BINDER	
EMBANKMENT II	10
BITUMINOUS PRIME COAT FOR HOT-MIX ASPHALT PAVEMENT (FULL DEPTH) (D-1)	11
FINE AGGREGATE FOR HOT- MIX ASPHALT (HMA) (D-1)	11
HOT MIX ASPHALT - MIXTURE DESIGN VERIFICATION AND PRODUCTION (BMPR)	
HOT MIX ASPHALT MIXTURE IL-4.75 (DIST 1)	13
HOT MIX ASPHALT - PAY FOR PERFORMANCE USING PERCENT WITHIN LIMITS -	
SAMPLING (BMPR)	
PUBLIC CONVENIENCE AND SAFETY (DIST 1)	
RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES (D-1)	
TYPE III TEMPORARY TAPE FOR WET CONDITIONS	
TEMPORARY INFORMATION SIGNING	
DOMESTIC WATER SERVICE BOXES TO BE ADJUSTED	31
FIRE HYDRANTS TO BE ADJUSTED:	
HOT-MIX ASPHALT DRIVEWAY PAVEMENT	
RELOCATE EXISTING MAILBOX	
CONCRETE MEDIAN SURFACE, 6 INCH	
WEED CONTROL, PRE-EMERGENT GRANULAR HERBICIDE	
TRAFFIC SIGNAL SPECIFICATIONS	
SECTION 720 SIGNING	
DIVISION 800 ELECTRICAL	35

GENERAL ELECTRICAL REQUIREMENTS	89
MAINTENANCE OF LIGHTING SYSTEMS	91
COATED GALVANIZED STEEL CONDUIT (BDE)	95
CONCRETE END SECTIONS FOR PIPE CULVERTS (BDE)	96
CONSTRUCTION AIR QUALITY – DIESEL RETROFIT (BDE)	98
DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)	100
FRICTION SURFACE AGGREGATE (D1)	108
GRANULAR MATERIALS (BDE)	111
HOT-MIX ASPHALT - DENSITY TESTING OF LONGITUDINAL JOINTS (BDE)	111
PAVEMENT PATCHING (BDE)	112
PAYMENTS TO SUBCONTRACTORS (BDE)	113
PLACING AND CONSOLIDATING CONCRETE (BDE)	114
PLANTING WOODY PLANTS (BDE)	116
PORTLAND CEMENT CONCRETE (BDE)	117
QUALITY CONTROL/QUALITY ASSURANCE OF CONCRETE MIXTURES (BDE)	154
REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES	166
REMOVAL AND DISPOSAL OF SURPLUS MATERIALS (BDE)	170
SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)	170
TEMPORARY EROSION AND SEDIMENT CONTROL (BDE)	171
TRACKING THE USE OF PESTICIDES (BDE)	171
TRAFFIC CONTROL DEFICIENCY DEDUCTION (BDE)	172
TRAVERSABLE PIPE GRATE (BDE)	172
UTILITY COORDINATION AND CONFLICTS (BDE)	173
WARM MIX ASPHALT (BDE)	178
WEEKLY DBE TRUCKING REPORTS (BDE)	
WORKING DAYS (BDE)	183
BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE) (RETURN FORM WITH BID)	183
SWPPP	186

Revise Article 603.06 to read:

"603.06 Replacement of Existing Rigid Pavement. After the castings have been adjusted, the pavement and HMA that was removed, shall be replaced with Class PP-1 concrete, unless otherwise noted in the plans, not less than 9 in. (225 mm) thick. The pavement may be opened to traffic according to Article 701.17(e)(3)b.

The surface of the Class PP concrete shall be constructed flush with the adjacent surface."

Revise the first sentence of Article 603.07 to read:

"603.07 Protection Under Traffic. After the casting has been adjusted and the Class PP concrete has been placed, the work shall be protected by a barricade and two lights according to Article 701.17(e)(3)b."

AGGREGATE SUBGRADE IMPROVEMENT (D-1)

Effective: February 22, 2012 Revised: January 1, 2013

Add the following Section to the Standard Specifications:

"SECTION 303. AGGREGATE SUBGRADE IMPROVEMENT

303.01 Description. This work shall consist of constructing an aggregate subgrade improvement.

303.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate	1004.06
(b) Reclaimed Asphalt Pavement (RAP) (Notes 1, 2)	1031

- Note 1. Crushed RAP, from either full depth or single lift removal, may be mechanically blended with aggregate gradations CS 01 or CS 02 but shall not exceed 40 percent of the total product. The top size of the Coarse RAP shall be less than 4 in. (100 mm) and well graded.
- Note 2. RAP having 100 percent passing the 1 1/2 in. (37.5 mm) sieve and being well graded, may be used as capping aggregate in the top 3 in. (75 mm) when aggregate gradations CS 01 or CS 02 are used in lower lifts. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders.
- **303.03 Equipment.** The vibratory machine shall be according to Article 1101.01, or as approved by the Engineer.
- **303.04 Soil Preparation.** The stability of the soil shall be according to the Department's Subgrade Stability Manual for the aggregate thickness specified.
- **303.05 Placing Aggregate.** The maximum nominal lift thickness of aggregate gradations CS 01 or CS 02 shall be 24 in. (600 mm).

- **303.06 Capping Aggregate.** The top surface of the aggregate subgrade shall consist of a minimum 3 in. (75 mm) of aggregate gradations CA 06 or CA 10. When Reclaimed Asphalt Pavement (RAP) is used, it shall be crushed and screened where 100 percent is passing the 1 1/2 in. (37.5 mm) sieve and being well graded. RAP that has been fractionated to size will not be permitted for use in capping. Capping aggregate will not be required when the aggregate subgrade improvement is used as a cubic yard pay item for undercut applications. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders.
- **303.07 Compaction.** All aggregate lifts shall be compacted to the satisfaction of the Engineer. If the moisture content of the material is such that compaction cannot be obtained, sufficient water shall be added so that satisfactory compaction can be obtained.
- **303.08 Finishing and Maintenance of Aggregate Subgrade Improvement.** The aggregate subgrade improvement shall be finished to the lines, grades, and cross sections shown on the plans, or as directed by the Engineer. The aggregate subgrade improvement shall be maintained in a smooth and compacted condition.
- **303.09 Method of Measurement.** This work will be measured for payment according to Article 311.08.
- **303.10 Basis of Payment.** This work will be paid for at the contract unit price per cubic yard (cubic meter) for AGGREGATE SUBGRADE IMPROVEMENT or at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE IMPROVEMENT, of the thickness specified.

Add the following to Section 1004 of the Standard Specifications:

- "1004.06 Coarse Aggregate for Aggregate Subgrade Improvement. The aggregate shall be according to Article 1004.01 and the following.
 - (a) Description. The coarse aggregate shall be crushed gravel, crushed stone, or crushed concrete.
 - (b) Quality. The coarse aggregate shall consist of sound durable particles reasonably free of deleterious materials.
 - (c) Gradation.
 - (1) The coarse aggregate gradation for total subgrade thickness less than or equal to 12 in. (300 mm) shall be CS 01.

The coarse aggregate gradation for total subgrade thickness more than 12 in. (300 mm) shall be CS 01 or CS 02.

	COARSE AGGREGATE SUBGRADE GRADATIONS						
Grad No.	Sieve Size and Percent Passing						
Grad No.	8"	6"	4"	2"	#4		
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20		
CS 02		100	80 ± 10	25 ± 15			

	COARSE AGGREGATE SUBGRADE GRADATIONS (Metric)						
Sieve Size and Percent Passing							
Grad No.	200 mm	150 mm	100 mm	50 mm	4.75 mm		
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20		
CS 02		100	80 ± 10	25 ± 15			

(2) The 3 in. (75 mm) capping aggregate shall be gradation CA 6 or CA 10."

COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING (D-1)

Effective: November 1, 2011

This work shall be according to Section 1004.05 of the Standard Specifications except for the following:

Reclaimed Asphalt Pavement (RAP) maybe blended with gravel, crushed gravel, crushed stone crushed concrete, crushed slag, chats, crushed sand stone or wet bottom boiler slag. The RAP materials shall be crushed and screened. Unprocessed RAP grindings will not be permitted. The RAP shall be uniformly graded and shall pass the 1.0 in. (25 mm) screen. When RAP is blended with any of the coarse aggregate listed above, the blending shall be done mechanically with calibrated feeders. The feeders shall have an accuracy of ± 2.0 percent of the actual quantity of material delivered. The final blended product shall not contain more than 40 percent by weight RAP.

The coarse aggregate listed above shall meet CA 6 and CA 10 gradations prior to being blended with the processed and uniformly graded RAP.

DRAINAGE AND INLET PROTECTION UNDER TRAFFIC (DISTRICT 1)

Effective: April 1, 2011 Revised: April 2, 2011

Add the following to Article 603.02 of the Standard Specifications:

- (j) Temporary Rubber Ramps (Note 2)

Note 1. The HMA shall have maximum aggregate size of 3/8 in. (95 mm).

Note 2. The rubber material shall be according to the following.

Property	Test Method	Requirement
Durometer Hardness, Shore A	ASTM D 2240	75 ±15
Tensile Strength, psi (kPa)	ASTM D 412	300 (2000) min
Elongation, percent	ASTM D 412	90 min
Specific Gravity	ASTM D 792	1.0 - 1.3
Brittleness, °F (°C)	ASTM D 746	-40 (-40)"

Revise Article 603.07 of the Standard Specifications to read:

The Contractor shall obtain a sample during the startup for each mix and compact gyratory specimens to the air void percentage as specified in IL-modified AASHTO T-324 to be provided to the Department for testing. The Department may conduct additional Hamburg Wheel Tests on production material as determined by the Engineer."

<u>System for Hydrated Lime Addition</u>. Revise the last sentence of the third paragraph of Article 1030.04(c) of the Standard Specifications to read:

"The method of application shall be according to Article 1102.01(a)(10)."

Revise the first three sentences of the second paragraph of Article 1102.01(a)(10) of the Standard Specifications to read:

"When hydrated lime is used as the anti-strip additive, a separate bin or tank and feeder system shall be provided to store and accurately proportion the lime onto the aggregate either as a slurry, as dry lime applied to damp aggregates, or as dry lime injected onto the hot aggregates prior to adding the liquid asphalt cement. If the hydrated lime is added either as a slurry or as dry lime on damp aggregates, the lime and aggregates shall be mixed by a power driven pugmill to provide a uniform coating of the lime prior to entering the dryer. If dry hydrated lime is added to the hot dry aggregates in a drum plant, the lime will be added in such a manner that the lime will not become entrained into the air stream of the dryer and that thorough dry mixing will occur prior to the injection point of the liquid asphalt. When a batch plant is used, the hydrated lime shall be added to the mixture in the weigh hopper or as approved by the Engineer."

<u>Basis of Payment</u>. Revise the seventh paragraph of Article 406.14 of the Standard Specifications to read:

"For mixes designed and verified under the Hamburg Wheel criteria, the cost of furnishing and introducing anti-stripping additives in the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

If an anti-stripping additive is required for any other HMA mix, the cost of the additive will be paid for according to Article 109.04. The cost incurred in introducing the additive into the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

No additional compensation will be awarded to the Contractor because of reduced production rates associated with the addition of the anti-stripping additive."

HOT MIX ASPHALT MIXTURE IL-4.75 (DIST 1)

Effective: January 1, 2007 Revised: January 1, 2013

<u>Description</u>. This work shall consist of constructing Hot-Mix Asphalt (HMA) surface course or leveling binder with an IL-4.75 mixture. Work shall be according to Sections 406, 1030, 1031 and 1032 of the Standard Specifications except as modified herein.

Materials.

Revise Article 1030.02 of the Standard Specifications to read:

(b) Fine aggregate (Note 1 and 3)

Note 3. The gradation for IL-4.75 shall be FA 1, FA 2, FA 20 or FA 22.

- (c) Reclaimed or recycled material. Only processed FRAP or RAS will be permitted in the 4.75 mm mix. Refer to D1 version for Use of Recycle Materials specification(s).
- (d) Mineral Filler. Mineral filler shall conform to the requirements of Article 1011.01 of the Standard Specifications. Collected HMA baghouse dust may be used as Mineral Filler provided it meets the gradation outlined in Article 1011 of the Standard Specifications and a separate mix design is created.
- (g) Asphalt Binder (AB). The AB shall be either Elvaloy or SBS/SBR with a PG 76-22 value. The AB shall meet the requirements of Article 1032.05(b) of the Standard Specifications; however the elastic recovery of the AB shall be 80 minimum.

The AB shall be shipped, maintained, and stored at the mix plant according to the manufacturer's requirements. It shall be placed in an empty tank and not blended with other asphalt cements.

Mixture Design. Add the following to Article 1030.04(b) of the Standard Specifications

"(4) IL 4.75 Mixture.

Volumetric Parameter	Requirement
Design Air Voids	3.5% at Ndesign 50
Voids in the Mineral Aggregate (VMA)	18.5% minimum
Voids Filled with Asphalt (VFA)	72 - 85%
Dust/AC Ratio	1.0
Density (% of Max Specific Gravity)	93.0 - 97.4
Maximum Drain-down	0.3%

The percentage of new natural sand shall not exceed 25% if FRAP or RAS is used. For designs without FRAP or RAS the sand fraction of the final blend shall be at least 50% manufacture stone sand.

<u>Mixture Production</u>. Plant modifications may be required to accommodate the addition of higher percentages of mineral filler as required by the JMF.

During production, mineral filler shall not be stored in the same silo as collected dust. This may require any previously collected bag house dust in a storage silo prior to production of the IL-4.75 mixture to be wasted. Only metered bag house dust may be returned back directly to the mix. Any additional minus No. $200 (75 \mu m)$ material needed to produce the IL-4.75 shall be mineral filler.

As an option, collected bag-house dust may be used in lieu of manufactured mineral filler, provided; 1) there is enough is available for the production of the IL-4.75 mix for the entire project and 2) a mix design was prepared with collected bag-house dust.

The mixture shall be produced within the temperature range recommended by the asphalt cement producer; but not less than 325 °F (165 °C).

The amount of moisture remaining in the finished mixture (at silo discharge) shall be less than 0.3 percent based on the weight of the test sample after drying.

Mixtures contain steel slag sand or aggregate having absorptions \geq 2.5 percent shall have a silo storage plus haul time of not less than 1.5 hours.

Placement

Revise Article 406.06 (b) (2) a. to read as follows:

The surface shall be dry for at least 12 hours, and clean, prior to placement of the mixture.

As an option, the contractor will be allowed to use a heated drier, at no additional cost to the Department, to expedite the drying of the pavement. No mix will be placed in areas of standing water or areas that show evidence of moisture or dampness. The use of a heated drier will be stopped if the pavement shows signs of damaged.

Control Charts/Limits.

Add the following to Control Limits table in Article 1030.04(d)(4) of the Standard Specifications:

Parameter	Individual Test	Moving Average
% Passing		
No. 16 (1.18 mm)	± 4%	± 3%
No. 200 (75 μm)	± 1.5%	± 1.0%
Asphalt Binder Content	± 0.3%	± 0.2%
Air Voids	± 1.2% (of design)	± 1.0% (of design)
No. 200 (75 μm)	± 1.5%	± 1.0%

<u>HOT MIX ASPHALT - PAY FOR PERFORMANCE USING PERCENT WITHIN LIMITS - PLANT SAMPLING (BMPR)</u>

Effective: April 4, 2008 Revised: December 1, 2011

<u>Description</u>. This special provision describes the procedures used for production, placement and payment for hot-mix asphalt (HMA). This special provision shall apply to all pay items for High ESAL and Low ESAL HMA and SMA mixtures indicated in the plans that individually have a minimum quantity of 8000 tons (7260 metric tons) and are placed at a minimum nominal thickness equal to or greater than three times the nominal maximum aggregate size. This special provision shall not apply to shoulders, temporary pavements and patching. This work shall be according to the Standard Specifications except as specified herein.

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Delete Articles: 406.06(b), 2<sup>nd</sup> paragraph
                                                 (Temperature requirements)
                        406.06 (e), 3<sup>rd</sup> paragraph
                                                          (Pavers speed requirements)
                                                 (Compaction)
                        406.07
                        1030.04, last two sentences of first paragraph (Mix design verification)
                        1030.05(a)(4, 5, 7, 8, 9, & 10)(QC/QA Documents)
                        1030.05(d)(2)a.
                                                 (Plant Tests)
                                                 (Dust-to-Asphalt and Moisture Content)
                        1030.05(d)(2)b.
                        1030.05(d)(2)d.
                                                 (Small Tonnage)
                        1030.05(d)(2)f.
                                                 (HMA Sampling)
                        1030.05(d)(3)
                                                          (Required Field Tests)
                        1030.05(d)(4)
                                                          (Control Limits)
                        1030.05(d)(5)
                                                          (Control Charts)
                        1030.05(d)(6)
                                                          (Corrective Action for Required Plant Tests)
                        1030.05(d)(7)
                                                          (Corrective Action for Field Tests (Density))
                        1030.05(e)
                                                          (Quality Assurance by the Engineer)
                        1030.05(f)
                                                          (Acceptance by the Engineer)
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Dust / AC Pay Adjustment Table^{1/}

Range	Deduct / sublot
0.6 ≤ X ≤ 1.2	\$0
$0.5 \le X < 0.6$ or $1.2 < X \le 1.4$	\$1000
$0.4 \le X < 0.5$ or $1.4 < X \le 1.6$	\$3000
X < 0.4 or X > 1.6	Shall be removed and replaced

^{1/} Does not apply to SMA

PUBLIC CONVENIENCE AND SAFETY (DIST 1)

Effective: May 1, 2012 Revised: July 15, 2012

Add the following to the end of the fourth paragraph of Article 107.09:

"If the holiday is on a Saturday or Sunday, and is legally observed on a Friday or Monday, the length of Holiday Period for Monday or Friday shall apply."

Add the following sentence after the Holiday Period table in the fourth paragraph of Article 107.09:

"The length of Holiday Period for Thanksgiving shall be from 5:00 AM the Wednesday prior to 11:59 PM the Sunday after"

Delete the fifth paragraph of Article 107.09 of the Standard Specifications:

"On weekends, excluding holidays, roadways with Average Daily Traffic of 25,000 or greater, all lanes shall be open to traffic from 3:00 P.M. Friday to midnight Sunday except where structure construction or major rehabilitation makes it impractical."

RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES (D-1)

Effective: November 1, 2012 Revise: January 1, 2013

Revise Section 1031 of the Standard Specifications to read:

"SECTION 1031. RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES

1031.01 Description. Reclaimed asphalt pavement and reclaimed asphalt shingles shall be according to the following.

(a) Reclaimed Asphalt Pavement (RAP). RAP is the material resulting by cold milling or crushing an existing hot-mix asphalt (HMA) pavement. RAP will be considered processed FRAP after completion of both crushing and screening to size. The Contractor shall supply written documentation that the RAP originated from routes or airfields under federal, state, or local agency jurisdiction.

- (b) Reclaimed Asphalt Shingles (RAS). Reclaimed asphalt shingles (RAS). RAS is from the processing and grinding of preconsumer or post-consumer shingles. RAS shall be a clean and uniform material with a maximum of 0.5 percent unacceptable material, as defined in Bureau of Materials and Physical Research Policy Memorandum "Reclaimed Asphalt Shingle (RAS) Sources", by weight of RAS. All RAS used shall come from a Bureau of Materials and Physical Research approved processing facility where it shall be ground and processed to 100 percent passing the 3/8 in. (9.5 mm) sieve and 90 percent passing the #4 (4.75 mm) sieve. RAS shall meet the testing requirements specified herein. In addition, RAS shall meet the following Type 1 or Type 2 requirements.
 - (1) Type 1. Type 1 RAS shall be processed, preconsumer asphalt shingles salvaged from the manufacture of residential asphalt roofing shingles.
 - (2) Type 2. Type 2 RAS shall be processed post-consumer shingles only, salvaged from residential, or four unit or less dwellings not subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP).

1031.02 Stockpiles. RAP and RAS stockpiles shall be according to the following.

- (a) RAP Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. No additional RAP shall be added to the pile after the pile has been sealed. Stockpiles shall be sufficiently separated to prevent intermingling at the base. All stockpiles (including unprocessed RAP and Processed FRAP) shall be identified by signs indicating the type as listed below (i.e. "Non- Quality, FRAP -#4 or Type 2 RAS", etc...).
 - (1) Fractionated RAP (FRAP). FRAP shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in FRAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. All FRAP shall be processed prior to testing sized into fractions with the separation occurring on or between the #4 (4.75 mm) and 1/2 in. (12.5 mm) sieves. Agglomerations shall be minimized such that 100 percent of the RAP in the coarse fraction shall pass the maximum sieve size specified for the mix the RAP will be used in.
 - (2) Restricted FRAP (B quality) stockpiles shall consist of RAP from Class I, Superpave (High ESAL), or HMA (High ESAL). If approved by the Engineer, the aggregate from a maximum 3.0 inch single combined pass of surface/binder milling will be classified as B quality. All millings from this application will be processed into FRAP as described previously.
 - (3) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate RAP shall be processed (FRAP) prior to testing. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.

- (4) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from from HMA shoulders, bituminous stabilized subbases or Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture. The coarse aggregate in this RAP may be crushed or round but shall be at least D quality. This RAP may have an inconsistent gradation and/or asphalt binder content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (5) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP/FRAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, plant cleanout etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

(b) RAS Stockpiles. The Contractor shall construct individual, sealed RAS stockpiles meeting one of the following definitions. No additional RAS shall be added to the pile after the pile has been sealed. Type 1 and Type 2 RAS shall be stockpiled separately and shall be sufficiently separated to prevent intermingling at the base. Each stockpile shall be signed indicating what type of RAS is present.

However, a RAS source may submit a written request to the Department for approval to blend mechanically a specified ratio of type 1 RAS with type 2 RAS. The source will not be permitted to change the ratio of the blend without the Department prior written approval. The Engineer's written approval will be required, to mechanically blend RAS with any fine aggregate produced under the AGCS, up to an equal weight of RAS, to improve workability. The fine aggregate shall be "B Quality" or better from an approved Aggregate Gradation Control System source. The fine aggregate shall be one that is approved for use in the HMA mixture and accounted for in the mix design and during HMA production.

Records identifying the shingle processing facility supplying the RAS, RAS type and lot number shall be maintained by project contract number and kept for a minimum of three years.

1031.03 Testing. RAP/FRAP and RAS testing shall be according to the following.

- (a) RAP/FRAP Testing. When used in HMA, the RAP/FRAP shall be sampled and tested either during processing or after stockpiling.
 - (1) During Stockpiling. For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).
 - (2) After Stockpiling. For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP/FRAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

Before extraction, each field sample whether RAP or FRAP, shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

(b) RAS Testing. RAS shall be sampled and tested either during or after stockpiling.

During stockpiling, washed extraction, and testing for unacceptable materials shall be run at the minimum frequency of one sample per 200 tons (180 metric tons) for the first 1000 tons (900 metric tons) and one sample per 1000 tons (900 metric tons) thereafter. A minimum of five samples are required for stockpiles less than 1000 tons (900 metric tons). Once a ≤ 1000 ton (900 metric ton), five-sample/test stockpile has been established it shall be sealed. Additional incoming RAS shall be stockpiled in a separate working pile as designated in the Quality Control plan and only added to the sealed stockpile when the test results of the working pile are complete and are found to meet the tolerances specified herein for the original sealed RAS stockpile.

Before extraction, each field sample shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedures. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

1031.04 Evaluation of Tests. Evaluation of tests results shall be according to the following.

(a) Evaluation of RAP/FRAP Test Results. All of the extraction results shall be compiled and averaged for asphalt binder content and gradation and, when applicable (for slag) G_{mm} . Individual extraction test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	RAP or FRAP	Conglomerate "D" Quality RAP
1 in. (25 mm)		± 5 %
1/2 in. (12.5 mm)	± 8 %	± 15 %
No. 4 (4.75 mm)	± 6 %	± 13 %
No. 8 (2.36 mm)	± 5 %	
No. 16 (1.18 mm)		± 15 %
No. 30 (600 μm)	± 5 %	
No. 200 (75 μm)	± 2.0 %	± 4.0 %
Asphalt Binder	± 0.4 % ^{1/}	± 0.5 %
G _{mm}	$\pm \ 0.03^{\ 2/}$	

- 1/ The tolerance for FRAP shall be \pm 0.3 %.
- 2/ For slag and steel slag

If more than 20 percent of the individual sieves and/or asphalt binder content tests are out of the above tolerances, the RAP/FRAP shall not be used in HMA unless the RAP/FRAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

(b) Evaluation of RAS Test Results. All of the test results, with the exception of percent unacceptable materials, shall be compiled and averaged for asphalt binder content and gradation. Individual test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	RAS
No. 8 (2.36 mm)	± 5 %
No. 16 (1.18 mm)	± 5 %
No. 30 (600 µm)	± 4 %
No. 200 (75 μm)	± 2.0 %
Asphalt Binder Content	± 1.5 %

If more than 20 percent of the individual sieves and/or asphalt binder content tests are out of the above tolerances, the RAS shall not be used in Department projects unless the RAS, RAP or FRAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

1031.05 Quality Designation of Aggregate in RAP/FRAP.

- (a) RAP. The aggregate quality of the RAP for homogenous, conglomerate, and conglomerate "D" quality stockpiles shall be set by the lowest quality of coarse aggregate in the RAP stockpile and are designated as follows.
 - (1) RAP from Class I, Superpave (High ESAL)/HMA (High ESAL), or (Low ESAL) IL-9.5L surface mixtures are designated as containing Class B quality coarse aggregate.
 - (2) RAP from Superpave (High ESAL)/HMA (Low ESAL) IL-19.0L binder mixture is designated as Class D quality coarse aggregate.
 - (3) RAP from Class I, Superpave (High ESAL)/HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate.
 - (4) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate.
- (b) FRAP. If the Engineer has documentation of the quality of the FRAP aggregate, the Contractor shall use the assigned quality provided by the Engineer.

If the quality is not known, the quality shall be determined as follows. Fractionated RAP stockpiles containing plus #4 (4.75 mm) sieve coarse aggregate shall have a maximum tonnage of 5,000 tons (4,500 metric tons). The Contractor shall obtain a representative sample witnessed by the Engineer. The sample shall be a minimum of 50 lb (25 kg). The sample shall be extracted according to Illinois Modified AASHTO T 164 by a consultant prequalified by the Department for the specified testing. The consultant shall submit the test

results along with the recovered aggregate to the District Office. The cost for this testing shall be paid by the Contractor. The District will forward the sample to the BMPR Aggregate Lab for MicroDeval Testing, according to Illinois Modified AASHTO T 327. A maximum loss of 15.0 percent will be applied for all HMA applications. The fine aggregate portion of the fractionated RAP shall not be used in any HMA mixtures that require a minimum of "B" quality aggregate or better, until the coarse aggregate fraction has been determined to be acceptable thru a MicroDeval Testing.

1031.06 Use of RAS, RAP or FRAP in HMA. The use of RAS, RAP or FRAP shall be a Contractor's option when constructing HMA in all contracts.

- (a) RAP/FRAP. The use of RAP/FRAP in HMA shall be as follows.
 - (1) Coarse Aggregate Size (after extraction). The coarse aggregate in all RAP shall be equal to or less than the nominal maximum size requirement for the HMA mixture to be produced.
 - (2) Steel Slag Stockpiles. RAP/FRAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) mixtures regardless of lift or mix type.
 - (3) Use in HMA Surface Mixtures (High and Low ESAL). RAP/FRAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall have coarse aggregate that is Class B quality or better. RAP/FRAP shall be considered equivalent to limestone for frictional considerations unless produced/screened to minus 3/8 inch.
 - (4) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. RAP/FRAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be FRAP in which the coarse aggregate is Class C quality or better.
 - (5) Use in Shoulders and Subbase. RAP/FRAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall be RAP, Restricted FRAP, conglomerate, or conglomerate DQ.
- (b) RAS. RAS meeting Type 1 or Type 2 requirements will be permitted in all HMA applications as specified herein.
- (c) RAP/FRAP and/or RAS Usage Limits. Type 1 or Type 2 RAS may be used alone or in conjunction with RAP or FRAP in HMA mixtures up to a maximum of 5.0% by weight of the total mix.

When the Contractor chooses the RAP option, the percentage of the percentage of virgin asphalt binder replaced by the asphalt binder from the RAP shall not exceed the percentages indicated in the table below for a given N Design:

Max Asphalt Binder Replacement RAP Only Table 1

HMA Mixtures 1/, 2/	Maximum % Asphpalt Binder replacement (ABR)		
Ndesign	Binder/Leveling Binder	Surface	Polymer
_			Modified
30L	25	15	10
50	25	15	10
70	15	10	10
90	10	10	10
105	10	10	10
4.75 mm N-50		_	15
SMA N-80			10

- 1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.
- 2/ When the asphalt binder replacement exceeds 15 percent, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement would require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 percent, the required virgin asphalt binder grade shall be PG64-28.

When the Contractor chooses either the RAS or FRAP option, the percent binder replacement shall not exceed the amounts indicated in the tables below for a given N Design.

Max Asphalt Binder Replacement RAS or FRAP Table 2

HMA Mixtures 1/, 2/	Level 1 - Maximum % ABR		
Ndesign	Binder/Leveling Binder	Surface	Polymer ^{3/, 4/} Modified
30L	35	30	15
50	30	25	15
70	30	20	15
90	20	15	15
105	20	15	15
4.75 mm N-50			25
SMA N-80			15

^{1/} For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt bider replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the asphalt binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 percent, the required virgin asphalt binder grade shall be PG64-28.

3/ When the ABR for SMA is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22.

4/ When the ABR for IL-4.75 mix is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22. When the ABR for the IL-4.75 mix exceeds 15 percent, the virgin asphalt binder grade shall be SBS PG70-28.

When the Contractor chooses the RAS with FRAP combination, the percent asphalt binder replacement shall split equally between the RAS and the FRAP, and the total replacement shall not exceed the amounts indicated in the tables below for a given N Design.

Max Asphalt Binder Replacement RAS and FRAP Combination Table 3

HMA Mixtures 1/, 2/	Level 2 - Maximum % ABR		
Ndesign	Binder/Leveling Binder	Surface	Polymer Modified ^{3/, 4/}
30L	50	40	30
50	40	35	30
70	40	30	30
90	40	30	30
105	40	30	30
4.75 mm N-50			40
SMA N-80			30

1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.

2/ When the binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement will require a virgin asphalt binder grade of PG64-22 to be reduced to a PG58-28).

3/ When the ABR for SMA is 15 percent or less, the required virgin asphalt binder shall be SBS PG76-22. When the ABR for SMA exceeds 15%, the virgin asphalt binder grade shall be SBS PG70-28.

4/ When the ABR for IL-4.75 mix is 15 percent or less, the required virgin asphalt binder grade shall be SBS PG76-22. When the ABR for the IL-4.75 mix exceeds 15 percent, the virgin asphalt binder grade shall be SBS PG70-28.

1031.07 HMA Mix Designs. At the Contractor's option, HMA mixtures may be constructed utilizing RAP/FRAP and/or RAS material meeting the above detailed requirements.

All HMA mixtures will be required to be tested, prior to submittal for Department verification, according to Illinois Modified AASHTO T324 (Hamburg Wheel) and shall meet the following requirements:

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG76-XX	20,000	12.5
PG70-XX	20,000	12.5
PG64-XX	10,000	12.5
PG58-XX	10,000	12.5
PG52-XX	10,000	12.5
PG46-XX	10,000	12.5

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions. For IL 4.75 mm Designs (N-50) the maximum rut depth is 9.0 mm at 15,000 repetitions.

1031.08 HMA Production. All HMA mixtures shall be sampled within the first 500 tons (450 metric tons) on the first day of production or during start up with a split reserved for the Department. The mix sample shall be tested according to the Illinois Modified AASHTO T 324 and shall meet the requirements specified herein. Mix production shall not exceed 1500 tons (1350 metric tons) or one day's production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture demonstrates conformance prior to start of mix production for a contract.

To remove or reduce agglomerated material, a scalping screen, gator, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAS, RAP and FRAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAS, RAP and FRAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAs, RAP or FRAP and either switch to the virgin aggregate design or submit a new RAS, RAP or FRAP design.

- (a) RAP/FRAP. The coarse aggregate in all RAP/FRAP used shall be equal to or less than the maximum size requirement for the HMA mixture being produced.
- (b) RAS. RAS shall be incorporated into the HMA mixture either by a separate weight depletion system or by using the RAP weigh belt. Either feed system shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes. The portion of RAS shall be controlled accurately to within ± 0.5 percent of the amount of RAS utilized. When using the weight depletion system, flow indicators or sensing devices shall be provided and interlocked with the plant controls such that the mixture production is halted when RAS flow is interrupted.
- (c) RAS, RAP and FRAP. HMA plants utilizing RAS, RAP and FRAP shall be capable of automatically recording and printing the following information.
 - (1) Dryer Drum Plants.
 - a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
 - d. Accumulated dry weight of RAS, RAP and FRAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).

- e. Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
- f. Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
- g. Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.
- h. Aggregate RAS, RAP and FRAP moisture compensators in percent as set on the control panel. (Required when accumulated or individual aggregate and RAS, RAP and FRAP are printed in wet condition.)
- When producing mixtures with FRAP and/or RAS, a positive dust control system shall be utilized.
- j. Accumulated mixture tonnage.
- k. Dust Removed (accumulated to the nearest 0.1 ton)
- (2) Batch Plants.
 - a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram).
 - d. Mineral filler weight to the nearest pound (kilogram).
 - f. RAS, RAP and FRAP weight to the nearest pound (kilogram).
 - g. Virgin asphalt binder weight to the nearest pound (kilogram).
 - h. Residual asphalt binder in the RAS, RAP and FRAP material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

1031.09 RAP in Aggregate Surface Course and Aggregate Shoulders. The use of RAP or FRAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except "Non-Quality" and "FRAP". The testing requirements of Article 1031.03 shall not apply.
- (b) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded, FRAP, or single sized will not be accepted for use as Aggregate Surface Course and Aggregate Shoulders."

TYPE III TEMPORARY TAPE FOR WET CONDITIONS

Effective: February 1, 2007 Revised: February 1, 2011

<u>Description</u>. This work shall consist of furnishing, installing, and maintaining Type III Temporary Pavement Marking Tape for Wet Conditions.

Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Regional Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes that the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the BDE companies indicated in the Utilization Plan and after good faith efforts are reviewed, the Department may deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages. The Contractor may request an administrative reconsideration of any amount deducted as damages pursuant to subsection (h) of this part.

- (g) ENFORCEMENT. The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.
- (h) <u>RECONSIDERATION</u>. Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor my request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department.

FRICTION SURFACE AGGREGATE (D1)

Effective: January 1, 2011 Revised: November 1, 2012

Revise Article 1004.01(a)(4) of the Standard Specifications to read:

- "(4) Crushed Stone. Crushed stone shall be the angular fragments resulting from crushing undisturbed, consolidated deposits of rock by mechanical means. Crushed stone shall be divided into the following, when specified.
 - a. Carbonate Crushed Stone. Carbonate crushed stone shall be either dolomite or limestone. Dolomite shall contain 11.0 percent or more magnesium oxide (MgO). Limestone shall contain less than 11.0 percent magnesium oxide (MgO).
 - b. Crystalline Crushed Stone. Crystalline crushed stone shall be either metamorphic or igneous stone, including but is not limited to, quartzite, granite, rhyolite and diabase."

Revise Article 1004.03(a) of the Standard Specifications to read:

"1004.03 Coarse Aggregate for Hot-Mix Asphalt (HMA). The aggregate shall be according to Article 1004.01 and the following revisions.

(a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed	
Class A	Seal or Cover	Allowed Alone or in Combination: Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete	
HMA All Other	Shoulders	Allowed Alone or in Combination: Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) 1/ Crushed Steel Slag 1/ Crushed Concrete	
HMA High ESAL Low ESAL	C Surface IL-12.5,IL-9.5, or IL-9.5L	Allowed Alone or in Combination: Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) 1/ Crushed Steel Slag 1/ Crushed Concrete	
HMA High ESAL	D Surface IL-12.5 or IL-9.5	Allowed Alone or in Combination: Crushed Gravel Carbonate Crushed Stone (other than Limestone) Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) 1/ Crushed Steel Slag 1/ Crushed Concrete	

		Other Combinations A	.llowed:
		Up to	With
		25% Limestone	Dolomite
		50% Limestone	Any Mixture D aggregate other than Dolomite
		75% Limestone	Crushed Slag (ACBF) ^{1/} or Crushed Sandstone
HMA High ESAL	F Surface IL-12.5 or IL-9.5	Allowed Alone or in Combination: Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{1/} Crushed Steel Slag ^{1/} No Limestone or no Crushed Gravel alone.	
		Other Combinations A	<u>lllowed:</u>
		Up to	With
		50% Crushed Gravel, or Dolomite	Crushed Sandstone, Crushed Slag (ACBF) ^{1/} , Crushed Steel Slag ^{1/} , or Crystalline Crushed Stone
HMA High ESAL	SMA Ndesign 80 Surface	Crystalline Crushed S Crushed Sandstone Crushed Steel Slag ^{1/}	tone

^{1/} When either slag is used, the blend percentages listed shall be by volume.

GRANULAR MATERIALS (BDE)

Effective: November 1, 2012

Revise the title of Article 1003.04 of the Standard Specifications to read:

"1003.04 Fine Aggregate for Bedding, Trench Backfill, Embankment, Porous Granular Backfill, Sand Backfill for Underdrains, and French Drains."

Revise Article 1003.04(c) of the Standard Specifications to read:

"(c) Gradation. The fine aggregate gradations for granular embankment, granular backfill, bedding, and trench backfill for pipe culverts and storm sewers shall be FA 1, FA 2, or FA 6 through FA 21.

The fine aggregate gradation for porous granular embankment, porous granular backfill, french drains, and sand backfill for underdrains shall be FA 1, FA 2, or FA 20, except the percent passing the No. 200 (75 μ m) sieve shall be 2±2."

Revise Article 1004.05(c) of the Standard Specifications to read:

"(c) Gradation. The coarse aggregate gradations shall be as follows.

Application	Gradation	
Blotter	CA 15	
Granular Embankment, Granular Backfill,	CA 6, CA 9, CA 10, CA 12, CA17, CA18,	
Bedding, and Trench Backfill for Pipe	and CA 19	
Culverts and Storm Sewers		
Porous Granular Embankment, Porous	CA 7, CA 8, CA 11, CA 15, CA 16 and	
Granular Backfill, and French Drains	CA 18"	

HOT-MIX ASPHALT - DENSITY TESTING OF LONGITUDINAL JOINTS (BDE)

Effective: January 1, 2010 Revised: April 1, 2012

<u>Description</u>. This work shall consist of testing the density of longitudinal joints as part of the quality control/quality assurance (QC/QA) of hot-mix asphalt (HMA). Work shall be according to Section 1030 of the Standard Specifications except as follows.

Quality Control/Quality Assurance (QC/QA). Delete the second and third sentence of the third paragraph of Article 1030.05(d)(3) of the Standard Specifications.

SCHEDULE D

CONCRETE QUALITY CONTROL AND QUALITY ASSURANCE DOCUMENTS

- (a) Model Quality Control Plan for Concrete Production (*)
- (b) Qualifications and Duties of Concrete Quality Control Personnel (*)
- (c) Development of Gradation Bands on Incoming Aggregate at Mix Plants (*)
- (d) Required Sampling and Testing Equipment for Concrete (*)
- (e) Method for Obtaining Random Samples for Concrete (*)
- (f) Calibration of Concrete Testing Equipment (BMPR PCCQ01 through BMPR PCCQ09) (*)
- (g) Water/Cement Ratio Worksheet (BMPR PCCW01) (*)
- (h) Field/Lab Gradations (MI 504M) (*)
- (i) Concrete Air, Slump and Quantity (BMPR MI654) (*)
- (j) P.C. Concrete Strengths (BMPR MI655) (*)
- (k) Aggregate Technician Course or Mixture Aggregate Technician Course (*)
- (I) Portland Cement Concrete Tester Course (*)
- (m) Portland Cement Concrete Level I Technician Course Manual of Instructions for Concrete Testing (*)
- (n) Portland Cement Concrete Level II Technician Course Manual of Instructions for Concrete Proportioning (*)
- (o) Portland Cement Concrete Level III Technician Course Manual of Instructions for Design of Concrete Mixtures (*)
- (p) Manual of Test Procedures for Materials

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES

Revise Article 669.01 of the Standard Specifications to read:

"669.01 Description. This work shall consist of the transportation and proper disposal of contaminated soil and water. This work shall also consist of the removal, transportation, and proper disposal of underground storage tanks (UST), their content and associated underground piping to the point where the piping is above the ground, including determining the content types and estimated quantities."

^{*} Refer to Appendix C of the Manual of Test Procedures for Materials for more information."

Revise Article 669.08 of the Standard Specifications to read:

"669.08 Contaminated Soil and/or Groundwater Monitoring. The Contractor shall hire a qualified environmental firm to monitor the area containing the regulated substances. The affected area shall be monitored with a photoionization detector (PID) utilizing a lamp of 10.6eV or greater or a flame ionization detector (FID). Any field screen reading on the PID or FID in excess of background levels indicates the potential presence of contaminated material requiring handling as a non-special waste, special waste, or hazardous waste. No excavated soils can be taken to a clean construction and demolition debris (CCDD) facility or an uncontaminated soil fill operation with detectable PID or FID meter readings. The PID or FID meter shall be calibrated on-site and background level readings taken and recorded daily. All testing shall be done by a qualified engineer/technician. Such testing and monitoring shall be included in the work. The Contractor shall identify the exact limits of removal of non-special waste, special waste, or hazardous waste. All limits shall be approved by the Engineer prior to excavation. The Contractor shall take all necessary precautions.

Based upon PID or FID readings indicating contamination, a soil or groundwater sample shall be taken from the same location and submitted to an approved laboratory. Soil or groundwater samples shall be analyzed for the contaminants of concern, including pH, based on the property's land use history or the parameters listed in the maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605. The analytical results shall serve to document the level of soil contamination. Soil and groundwater samples may be required at the discretion of the Engineer to verify the level of soil and groundwater contamination.

Samples shall be grab samples (not combined with other locations). The samples shall be taken with disposable instruments. The samples shall be placed in sealed containers and transported in an insulated container to the laboratory. The container shall maintain a temperature of 39 °F (4 °C). All samples shall be clearly labeled. The labels shall indicate the sample number, date sampled, location and elevation, and any other observations.

The laboratory shall use a detectable concentration which is equal to the lowest appropriate practical quantitation limits (PQL) or estimated quantitation limit (EQL) specified in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods", EPA Publication No. SW-846 and "Methods for the Determination of Organic Compounds in Drinking Water", EPA, EMSL, EPA-600/4-88/039. For parameters where the specified cleanup objective is below the acceptable detection limit (ADL), the ADL shall serve as the cleanup objective. For other parameters the ADL shall be equal to or below the specified cleanup objective."

Replace the first two paragraphs of Article 669.09 of the Standard Specifications with the following:

"669.09 Contaminated Soil and/or Groundwater Management and Disposal. The management and disposal of contaminated soil and/or groundwater shall be according to the following:

- (a) Soil Analytical Results Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels exceed the most stringent maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605, the soil shall be managed as follows:
 - (1) When analytical results indicate inorganic chemical constituents exceed the most stringent MAC but they are still considered within area background levels by the Engineer, the excavated soil can be utilized within the construction limits as fill, when suitable. Such soil excavated for storm sewers can be placed back into the excavated trench as backfill, when suitable, unless trench backfill is specified. If the soils cannot be utilized within the construction limits, they shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.
 - (2) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for a Metropolitan Statistical Area (MSA) County, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as "uncontaminated soil" at a CCDD facility or an uncontaminated soil fill operation within an MSA County provided the pH of the soil is within the range of 6.25 9.0, inclusive.

- (3) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, or the MAC within the Chicago corporate limits, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as "uncontaminated soil" at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago or within the Chicago corporate limits provided the pH of the soil is within the range of 6.25 9.0, inclusive.
- (4) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as "uncontaminated soil" at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
- (5) When the Engineer determines soil cannot be managed according to Articles 669.09(a)(1) through (a)(4) above, the soil shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.
- (b) Soil Analytical Results Do Not Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels do not exceed the most stringent MAC but the pH of the soil is less than 6.25 or greater than 9.0, the excavated soil can be utilized within the construction limits or managed and disposed of off-site as "uncontaminated soil" according to Article 202.03. However the excavated soil cannot be taken to a CCDD facility or an uncontaminated soil fill operation.
- (c) Groundwater. When groundwater analytical results indicate the detected levels are above Appendix B, Table E of 35 Illinois Administrative Code 742, the most stringent Tier 1 Groundwater Remediation Objectives for Groundwater Component of the Groundwater Ingestion Route for Class 1 groundwater, the groundwater shall be managed off-site as a special waste.

All groundwater encountered within lateral trenches may be managed within the trench and allowed to infiltrate back into the ground. If the groundwater cannot be managed within the trench it must be removed as a special or hazardous waste. The Contractor is prohibited from managing groundwater within the trench by discharging it through any existing or new storm sewer. The Contractor shall install backfill plugs within the area of groundwater contamination.

One backfill plug shall be placed down gradient to the area of groundwater contamination. Backfill plugs shall be installed at intervals not to exceed 50 ft (15 m). Backfill plugs are to be 4 ft (1.2 m) long, measured parallel to the trench, full trench width and depth. Backfill plugs shall not have any fine aggregate bedding or backfill, but shall be entirely cohesive soil or any class of concrete. The Contractor shall provide test data that the material has a permeability of less than 10 ⁻⁷ cm/sec according to ASTM D 5084, Method A or per another test method approved by the Engineer."

Revise Article 669.14 of the Standard Specifications to read:

"669.14 Final Environmental Construction Report. At the end of the project, the Contractor will prepare and submit three copies of the Environmental Construction Report on the activities conducted during the life of the project, one copy shall be submitted to the Resident Engineer, one copy shall be submitted to the District's Environmental Studies Unit, and one copy shall be submitted with an electronic copy in Adode.pdf format to the Geologic and Waste Assessment Unit, Bureau of Design and Environment, IDOT, 2300 South Dirksen Parkway, Springfield, Illinois 62764. The technical report shall include all pertinent information regarding the project including, but not limited to:

- (a) Measures taken to identify, monitor, handle, and dispose of soil or groundwater containing regulated substances, to prevent further migration of regulated substances, and to protect workers,
- (b) Cost of identifying, monitoring, handling, and disposing of soil or groundwater containing regulated substances, the cost of preventing further migration of regulated substances, and the cost for worker protection from the regulated substances. All cost should be in the format of the contract pay items listed in the contract plans (identified by the preliminary environmental site investigation (PESA) site number),
- (c) Plan sheets showing the areas containing the regulated substances,

- (d) Field sampling and testing results used to identify the nature and extent of the regulated substances,
- (e) Waste manifests (identified by the preliminary environmental site investigation (PESA) site number) for special or hazardous waste disposal, and
- (f) Landfill tickets (identified by the preliminary environmental site investigation (PESA) site number) for non-special waste disposal."

Revise the second paragraph of Article 669.16 of the Standard Specifications to read:

"The transportation and disposal of soil and other materials from an excavation determined to be contaminated will be paid for at the contract unit price per cubic yard (cubic meter) for NON-SPECIAL WASTE DISPOSAL, SPECIAL WASTE DISPOSAL, or HAZARDOUS WASTE DISPOSAL."

Qualifications. The term environmental firm shall mean an environmental firm with at least five (5) documented leaking underground storage tank (LUST) cleanups or that is pre-qualified in hazardous waste by the Department. Documentation includes but not limited to verifying remediation and special waste operations for sites contaminated with gasoline, diesel, or waste oil in accordance with all Federal, State, or local regulatory requirements and shall be provided to the Engineer for approval. The environmental firm selected shall not be a former or current consultant or have any ties with any of the properties contained within and/or adjacent to this construction project.

<u>General.</u> This Special Provision will likely require the Contractor to subcontract for the execution of certain activities.

All contaminated materials shall be managed as either "uncontaminated soil" or non-special waste. This work shall include monitoring and potential sampling, analytical testing, and management of a material contaminated by regulated substances. The Environmental Firm shall continuously monitor all soil excavation for worker protection and soil contamination. Phase I Preliminary Engineering information is available through the District's Environmental Studies Unit. Soil samples or analysis without the approval of the Engineer will be at no additional cost to the Department. The lateral distance is measured from centerline and the farthest distance is the offset distance or construction limit whichever is less.

The Contractor shall manage any excavated soils and sediment within the following areas:

- Station 13+30 to Station 15+00 0 to 60 feet LT (Residence and Outbuildings, PESA Site 2114-11, 1265 McCarthy Road). This material meets the criteria of Article 669.09(a)(3) and shall be managed in accordance to Article 669.09.
- Station 18+40 to Station 19+20 0 to 70 feet LT (Former Car Wash, PESA Site 2114-7, 1297 McCarthy Road). This material meets the criteria of Article 669.09(a)(5) and shall be managed in accordance to Article 669.09. Contaminants of concern sampling parameters: PNAs.
- Station 20+40 to Station 22+00 0 to 70 feet LT (Rosewood Court, PESA Site 2114-5, 12255 to 12273 Walker Road). This material meets the criteria of Article 669.09(a)(5) and shall be managed in accordance to Article 669.09. Contaminants of concern sampling parameters: PNAs.
- Station 34+20 to Station 36+30 0 to 50 feet RT (Lemont Center, PESA Site 2114-4, 12450 Walker Road).
 This material meets the criteria of Article 669.09(a)(2) and shall be managed in accordance to Article 669.09.
- Station 36+30 to Station 37+90 0 to 120 feet RT (Lemont Center, PESA Site 2114-4, 12450 Walker Road).
 This material meets the criteria of Article 669.09(a)(5) and shall be managed in accordance to Article 669.09.
 Contaminants of concern sampling parameters: PNAs.

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