

## STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3′-8′′
6	2'-1''	2'-11''	3'-1''	3'-6''	3′-10′′	4'-5''
7	2'-9''	3′-10′′	4'-2''	4'-8''	5′-2″	5′-10′′
8	3'-8''	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''
9	4'-7''	6′-5″	6′-10′′	7'-9''	8'-7''	9′-8′′

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

DRAWN

CHECKED

Threaded splicer bar length = min. lap length +  $l_2''$  + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimun lap length	
Abutments(0038/39)	#5	48	Table 3	
Piers (0038/39)	#5	40	Table 3	
Abutments(0051/52)	#5	40	Table 3	
Abutments(0051/52)	#6	16	Table 3	

PASSED



## INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.





yield strength. All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

DATE	E -		BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS		SECTION	COUNTY	TOTAL SHEETS	SHEET
ENGINEER OF BRIDGE DESIGN		STATE OF ILLINOIS	SN 097-0038/39 & SN 039-0051/52	64	•	WHITE	54	51
REVISED DEPARTMENT OF TRANSPORTATION		DEPARTMENT OF TRANSPORTATION				CONTRAC	T NO.	78282
ENGINEER OF BRIDGES AND STRUCTURES REVIS	ISED		SHEET NO. 25 OF 25 SHEETS		ILLINOIS FED. A	ID PROJECT		



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required		

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi

•(97-2-1)RS-1; BSMART 2012-1,2,3