

				automatically end welded at 1'-0'' alt. cts.	<u>BILL OF MATERIAL</u>			
<u>SECTION THRU STRIP SEAL JOINT</u> FOR OVERLAY OVER DECK BEAMS			L JOINT		Ē	Item	Unit Total	
			BEAMS		-	Preformed Joint Strip Seal	Foot 267	
						PREFORMED JOINT		
						WHITE COU		
					<u>STRUCTURE NO. 097-0038 (E.B.)</u>			
					<u>STRUCTURE NO. 097-0039 (W.B)</u>			
							•(97-2-1)RS-2; BSMART 2012-1,2,3	
U	JSER NAME =	DESIGNED - TWH	REVISED -		SHALLOW STRIP SEAL	F.A.I. SECTION	COUNTY TOTAL SHEET SHEETS NO.	
		CHECKED - MAS	REVISED -	STATE OF ILLINOIS	SIALLOW STAIL SEAL SN 097-0038 (EB) & 097-0039 (WB)	64 •	WHITE 54 36	
_	PLOT SCALE =	DRAWN - TWH	REVISED -	DEPARTMENT OF TRANSPORTATION		_	CONTRACT NO. 78282	
1	PLOT DATE =	CHECKED - MAS	REVISED -		SHEET NO. 10 OF 25 SHEETS	ILLINOIS FED. A	AID PROJECT	



LOCKING EDGE RAIL SPLICE

* Omit weld at seal opening. ****** The minimum dimension shall be 1^{l_2} for installation purposes. *** Back gouge not required if complete joint penetration is verified by mock-up. **** Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of l_4 ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

The inside of the Locking Edge Rail groove shall be free of weld residue. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed. All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

Maximum space between rail segments at stage lines shall be ${}^{3}_{16}$ ', sealed with a suitable sealant