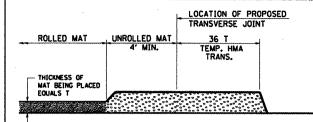
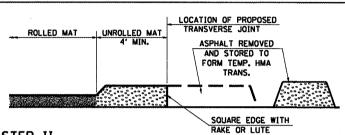
TEMPORARY HOT-MIX ASPHALT TRANSITIONS



STEP 1

- 1. PLACE HOT-MIX ASPHALT MAT, LENGTH 36 TIMES THE THICKNESS OF THE MAT BEING PLACED PAST THE PROPOSED TRANSVERSE LOINT LOCATION USING NORMAL OPERATING PROFEDURES.

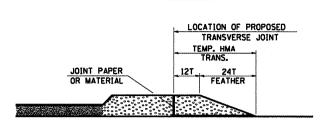
 2. MATERIAL IN FRONT OF THE SCREED TO MAINTAIN REQUIRED PAVING DEPTH.



STEP II

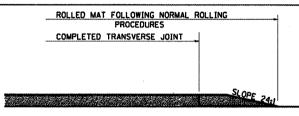
- 1. MOVE THE PAVER OUT OF THE WAY AND REMOVE THE ASPHALT FROM THE AREA OF THE PROPOSED TEMPORARY HOT-MIX ASPHALT TRANSITION.
- 2. SQUARE UP THE END OF THE MAT WITH A RAKE OR LUTE.
- 3. NOTE THAT THE MAT WITHIN 4' OF THE END OF JOINT IS NOT TO BE ROLLED AT THIS TIME.

SCALE:



STEP III

- 1. JOINT PAPER OR OTHER PRESELECTED JOINT MATERIAL IS THEN PLACED IN THE CLEARED AREA AND THE EXCESS ASPHALT USED TO HAND FORM A TRANSITION TO THE DIMENSIONS SHOWN ABOVE.
- 2. NOTE THAT IN CONSTRUCTING THE TRANSITION, THE MAT DEPTH IS CONTINUED AS PART OF THE TRANSITION BEFORE FORMING THE FEATHER.



STEP IV

- 1. COMPLETE TEMPORARY TRANSITION BY ROLLING.
- TO RESUME PAVING, AT THE JOINT, REMOVE TEMPORARY TRANSITION AND DISPOSE OF THE MATERIAL ACCORDING TO ART. 202.03 OF THE STD. SPECS. (COST INCLUDED IN THE CONTRACT).
- 3. CONSTRUCTING THE TEMPORARY TRANSITIONS WILL NOT BE PAID FOR SEPARATELY IN ACCORDANCE WITH ARTICLE 406.14 OF THE STANDARD SPECIFICATIONS.



ILLINOIS STANDARD

W8-1106



COLORS:

LEGEND AND BORDER- BLACK NON-REFLECTORIZED BACKGROUND- ORANGE REFLECTORIZED

SIGN SIZE	DIMENSIONS									
	A	В	С	D	E	F	G	Н		
48X48	48.0	24.1	3.0	34.0	33.0	6.0	13.0	3.5		

SIGN SIZE		ERIE LINES	5	MAR- GIN	BOR-	BLANK STD.	
	1	2	3		DER		
48X48	7C	7Ç	7C	0.8	1.2	B4-48D	

ALL DIMENSIONS IN INCHES

REVISED -

REVISED

REVISED

REVISED

NOTES:

USER NAME = \$USER\$

PLOT SCALE = \$SCALE\$

PLOT DATE = \$DATES

PRIOR TO ALLOWING TRAFFIC ON ANY PORTION OF THE ROADWAY THAT HAS BEEN COLDMILLED, THE CONTRACTOR SHALL HAVE ERECTED "ROUGH GROOVED SURFACE" SIGNS THAT CONFORM TO THE ABOVE DETAILS. A MINIMUM OF ONE SIGN AT EACH END OF THE IMPROVEMENT WILL BE REQUIRED. THE CONTRACTOR SHALL MAINTAIN THE "ROUGH GROOVED SURFACE" SIGNS UNTIL THE COLDMILLED SURFACE IS COVERED WITH LEVELING BINDER OR SURFACE COURSE.

IF AT ANY TIME THE SIGNS ARE IN PLACE BUT NOT APPLICABLE, THEY SHALL BE TURNED FROM THE VIEW OF MOTORISTS OR COVERED AS DIRECTED BY THE ENGINEER.

THE COST OF FURNISHING, ERECTING, MAINTAINING, AND REMOVING THE REQUIRED SIGNS SHALL BE INCLUDED IN THE CONTRACT.

DESIGNED -

DRAWN

DATE

CHECKED -

	STATE	OF	ILLINOIS
DEPART	MENT C)F 1	RANSPORTATION

TYPICAL SECTION	F.A.I. RTE.	SECTION		COUNTY	TOTAL	SHEET NO.	
	57	•		Franklin	52	52	
					CONTRACT	NO.	78046
SHEET NO. OF SHEETS STA.	TO STA.	FED. RO	AD DIST. N	O. ILLINOIS FED. A	D PROJECT		
28-(1,1-1,1-2,2,2-1,3,35)RS-1							