## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION reinforcement bars. The diameter of this part is equal or larger than the -, diameter of bar spliced. -Stage Construction Line Template Minimum Capacity (Tension in kips) = 1.25 x fy x A<sub>t</sub> The diameter of this part Rolt is the same as the diameter ROLLED THREAD DOWEL BAR of the bar spliced. 2 ПП THUTTE (Tension in kips) DAAAAAAAAA <u>"A"</u> Threaded or Coil Forms-Splicer Rods (E) -Foam Plugs \*\* ONE PIECE -Wire Connector ЫΠ 1111111 Bar Size to GAN RODAN be Spliced Washer Face WELDED SECTIONS #4 <u>''B''</u> #5 INSTALLATION AND SETTING METHODS #6 BAR SPLICER ASSEMBLY ALTERNATIVES #7 \*\*Heavy Hex Nuts conforming to ASTM "A" :Set bar splicer assembly by means of a template bolt. "B" :Set bar splicer assembly by nailing to wood forms or A 563, Grade C, D or DH may be used. #8 cementing to steel forms. #9 (E) : Indicates epoxy coating. #10 #11 6'-0" Stage I Construction Approach Slab Bridge Deck Approach slab Abutment hatch block Reinforcement Threaded or Coll Threaded or Coil Threaded or Coll Reinforcement Threaded or Coil Bars Splicer Rods (E) Loop Couplers (E) Splicer Rods (E) Loop Couplers (E) Bars Reinforcement bars $\frac{l'_{2''}}{cl}$ 4'-0' 6'-0' FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS FOR STUB ABUTMENTS Bar No. Assemblies Size Required

Bar Splicer for #5 bar

Min. Pull-out Strength = 12.3 kips - tension

Min. Capacity = 23.0 kips - tension

No. Required =

	Bat	Splicer	for	#5 bar		
Min.	Capacity	= 23.0	kips	- tensi	on	-
Min.	Pull-out	Strengtl	n = 12	2.3 kips	: - <i>te</i>	ension

2100 State Street

Phone:(618)877-1400

Fax:(618)452-5541

Granite City, Illinois 62040

Juneau Associates, Inc. P.C.

100 North Research Drive

Edwardsville, Hilnois 62025

Fax: (618)659-0941

Phone: (618)859-0900/(618) 859-0800

CONSULTING ENGINEERS AND LAND SURVEYORS

Registered Professional Service Corporation License No. 184-003389

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## NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Where fy = Yield strength of lapped reinforcement bars in ksi. A<sub>t</sub> = Tensile stress area of lapped reinforcement bars. \* = 28 day concrete

BAR SPLIC	ER ASSEMBLI	ES			
	Strength Requirements				
Splicer Rod or Dowel Bar Length		Min. Pull-Out Strength kips - tension			
1'-8''	14.7	7.9			
2'-0''	23.0	12.3			
2'-7"	33.1	17.4			
3'-5''	45.1	23.8			
4'-6''	58.9	31.3			
5'-9''	75.0	39.6			
7'-3''	95.0	50.3			
9'-0''	117.4	61.8			

