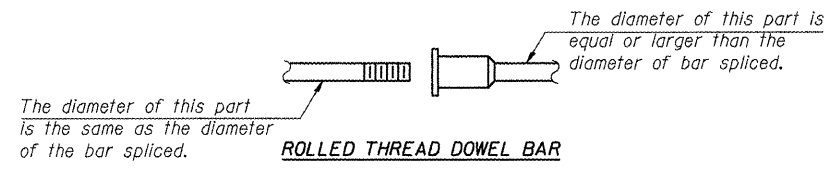


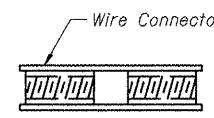
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION



ROLLED THREAD DOWEL BAR



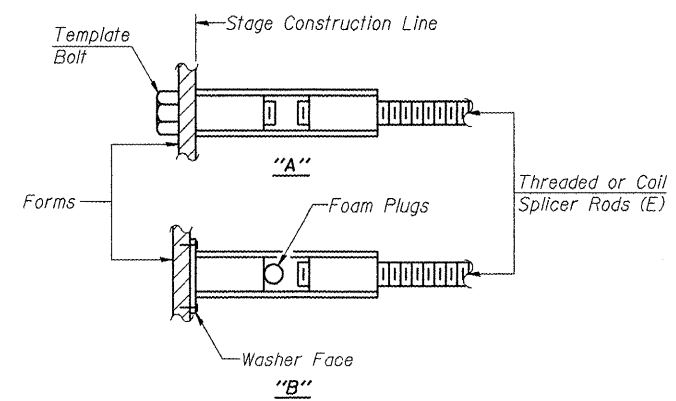
** ONE PIECE



WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

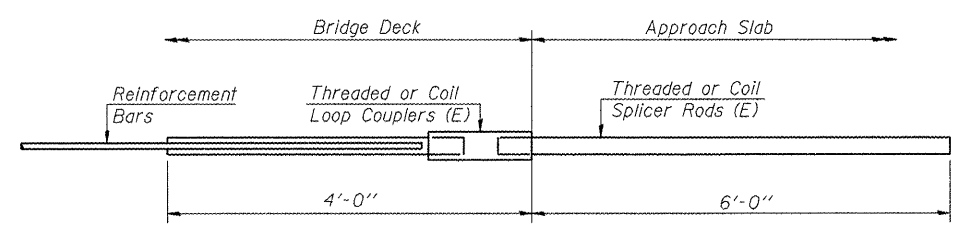
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.
(E): Indicates epoxy coating.

NOTES

1. Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.
2. Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.
3. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.
4. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.
5. Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

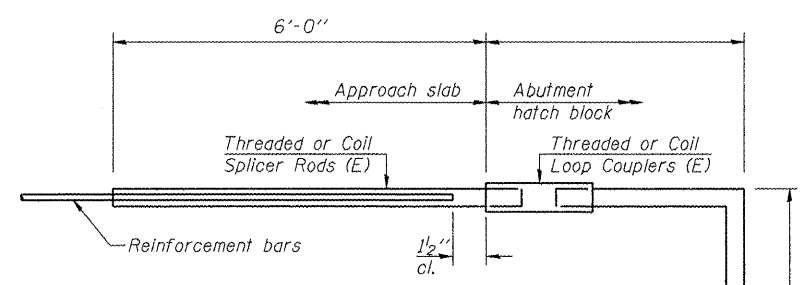
① Minimum Capacity = $1.25 \times f_y \times A_1$
(Tension in kips)
② Minimum *Pull-out Strength = $0.66 \times f_y \times A_1$
(Tension in kips)
Where f_y = Yield strength of lapped reinforcement bars in ksi.
 A_1 = Tensile stress area of lapped reinforcement bars.
* = 28 day concrete

Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension
#4	1'-8"	14.7	7.9
#5	2'-0"	23.0	12.3
#6	2'-7"	33.1	17.4
#7	3'-5"	45.1	23.8
#8	4'-6"	58.9	31.3
#9	5'-9"	75.0	39.6
#10	7'-3"	95.0	50.3
#11	9'-0"	117.4	61.8



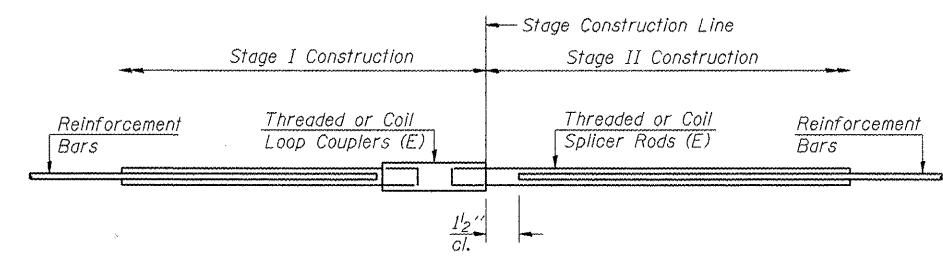
FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

Bar Splicer for #5 bar
Min. Capacity = 23.0 kips - tension
Min. Pull-out Strength = 12.3 kips - tension
No. Required = 130



FOR STUB ABUTMENTS

Bar Splicer for #5 bar
Min. Capacity = 23.0 kips - tension
Min. Pull-out Strength = 12.3 kips - tension
No. Required =



STANDARD

Bar Size	No. Assemblies Required	Location
#5	1,157	Deck Top & Bottom
#6	16	Abut. Diaphragm
#8	12	Abutment Caps
#9	44	Pier Caps
#7	20	Pier Transfer Beams
#5	48	Pier Transfer Beams

**BAR SPLICER ASSEMBLY DETAILS
AIRPORT ROAD OVER U.P.R.R.
AND KICKAPOO CREEK TRIBUTARY
STATION 45+42.00**

DESIGNED	PJL
CHECKED	LLV
DRAWN	MGM
CHECKED	PJL

STS AECOM 111 NE Jefferson Avenue Peoria, IL 61602 T 309.676.8464 Fax 309.676.5445 IL Design Firm Reg. No. 184-001518 www.stsconsultants.com	SHEET NO. 23 OF 33 SHEETS	F.A.U. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		6578	(1-R)RS(1-VC)BR	PEORIA	142	83
		STRUCTURE NO. 072-0201		CONTRACT NO. 68092		
		ILLINOIS		FED. AID PROJECT		