

Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.

Load combinations checked include deadload plus: a) 100% wind normal to sign, 20% parallel to sign b) 60% wind normal to sign, 30% parallel to sign

- In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 μin or less.
- (2) Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- (3) Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- (4) See General Notes for fasteners.
- (5) Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- (6) "H" based on 15'-O'' or actual sign height, whichever is greater.

е	Station	Sup Left	oort Right	Truss Type	Pipe Wall Thickness	Н 6	A
010.9	502+00	X	X	I-A	0.279	28′-10″	22'-3"
011.2	510+80	X		I-A	0.365 (Std.)	29'-2"	22'-7"
011.2	510+80		X		0.365 (Std.)		
011.4	537+25	X	X	II-A	0.365 (Std.)	29'-0"	21'-7'4"

-	OVERHEAD SIGN STRUCTURES SUPPORT FRAME FOR ALUMINUM TRUSS F.A.I. ROUTE 70, SEC. 60-(5,6,7)RS, 60-(6,7)BR MADISON COUNTY											
. 14	F.A.I RTE.	SEC	COUNTY	TOTAL SHEETS	SHEET NO.							
	70	60-(5,6,7)RS	, 60-(6,	7)BR	MADISON	185	158					
TS					CONTRACT	NO. 76	C56					
	FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT											