

Existing Plate to be removed using the air-arc method and grind smooth all weld material remaining on the bottom flange.
Burn existing anchor bolts flush with existing concrete surface, Grind existing anchor bolt smooth and seal with epoxy. Cost is incidental to 'Jack and Remove

Existing Bearings".

EXISTING BEARING REMOVAL DETAIL

Notes:

The structural steel plates of the Bearing Assembly ** 34" \$ Threaded Stud shall conform to the requirements of AASHTO M 270 with flat washer & Grade 50.

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the arade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified arade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554.

Anchor bolts for Type II bearings shall be placed in holes drilled in the concrete through holes in the bottom bearing plate after existing beams have been reset. Side retainers shall be placed after bolts are installed. Drilled and set anchor bolts shall be installed according

to Article 521.06 of the Standard Specifications. Side retainers and other steel members required for

the bearing assembly shall be included in the cost of Elastomeric Bearing Assembly, Type II. Steel extensions and threaded studs shall be included in the

cost of Furnishing and Erecting Structural Steel.

The 18" PTFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of ${}^{\prime}_{{\cal B}}{}^{\prime\prime}$ PTFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

Prior to ordering any material, the Contractor shall verify in the field all bearing height and shim thickness dimensions. Minimum jack capacity = 60 Tons.

Existing bearings shall be removed and replaced under traffic.

Diaphragm removal and reinstallation may be required to facilitate drilling holes. Cost included with Furnishing and Erecting Structural Steel.

BILL OF MATERIAL TWO STRUCTURES

Item	Unit	Total	
Furnishing and Erecting Structural Steel	Pound	7,480	
Jack and Remove Existing Bearing	Each	32	
Elastomeric Bearing Assembly Type II	Each	32	
Anchor Bolts, 1"	Each	64	

ABUTMENT BEARING DETAILS STRUCTURE NO. 060-0012 (E.B.) STRUCTURE NO. 060-0013 (W.B.)

F.A.I. RTE. SECTION COUNTY TOTAL SHEETS SHEET NO. 70 60-(5,6,7)RS, 60-(6,7)BR MADISON 185 122 TS CONTRACT NO. 76C56 FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT								
CONTRACT NO. 76C56	. 8	F.A.I. RTE.	SECTION			COUNTY	TOTAL SHEETS	SHEET NO.
	• •	70	60-(5,6,7)RS, 60-(6,7)BR			MADISON	185	122
FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT	TS					CONTRACT	NO. 76	C56
		FED. RO	DAD DIST. NO.	ILLINOIS	FED. AI	D PROJECT		