STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.

reinforcement bars. (I)2 (Tension in kips)

> Bar Size to be Spliced #4 #5 #6 #7 #8 #9 #10 #11



NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the vield strength of the lapped reinforcement bars. Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = 1.25 x fy x A_t

Minimum *Pull-out Strength = 0.66 x fy x A_t

Where fy = Yield strength of lapped reinforcement bars in ksi. A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

BAR SPLICER ASSEMBLIES								
	Strength Requirements							
Splicer Rod or Dowel Bar Length	Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension						
1'-8''	14.7	7.9						
2'-2''	23.0	12.3						
2'-7''	33.1	17.4						
3′-5″	45.1	23.8						
4′-6″	58.9	31.3						
5′-9′′	75.0	39.6						
7'-3''	95.0	50.3						
9'-0''	117.4	61.8						

Bar Size	No. Assemblies Required	Location			
#4	50	Approach Slab			
#5	92	Approach Slab			
#5	274	Deck Slab			
#5	40	Appr. Footing			
#6	22	Abut. Diaphragm			
#6	24	Abutment			

BAR SPLICER ASSEMBLY DETAILS

STRUCTURE NO. 055-0079

	EFK • Moen, LLC Civil Engineering Design			331 Salem Place Suite 225 Fairview Heights, IL 62208			Phone 618-206-4250 Fax 618-206-4253					
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