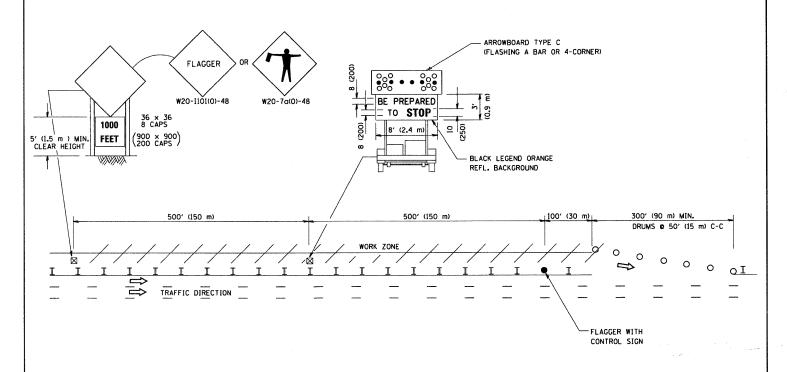
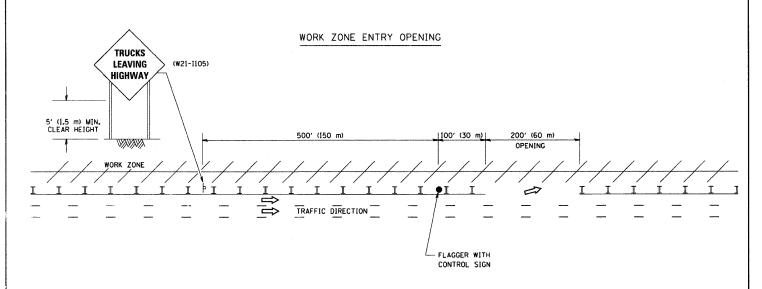
## SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

## WORK ZONE EXIT OPENING





## NOTES:

- The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- Exiting the work zone at any place other than at a Work Zone Exit Opening will be prohibited.
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists

\* F.A.P. 352 ILLINOIS ROUTE 137 (SHERIDAN POAD)

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

FILE NAME =	USER NAME = geglienobt	DESIGNED -	REVISED -	D.W.S. 08-98
W:\diststd\22x34\tc18.dgn		DRAWN -	REVISED -	J.A.F. 04-03
	PLOT SCALE = 50.000 '/ IN.	CHECKED -	REVISED -	J.A.F. 02-06
	PLOT DATE = 1/4/2008	DATE -	REVISED -	S.P.B. 01-07

STATI	E OF	ILLINOIS
DEPARTMENT	OF	TRANSPORTATION

SIGNING FOR FLAGGING OPERATIONS							
AT WORK ZONE OPENINGS							
SCALE: NONE	SHEET NO. 1	OF 1	SHEETS STA.	TO STA.			

RTE.	SECTION		COUNTY	SHEETS	NO.
*	06-00036-00-LS		LAKE	70	60
TC-18		CONTRACT	NO. 63	167	
FED. R	OAD DIST. NO. 1 JULINOIS	FED. Al	D PROJECT ARA-	-00D1(8	310)