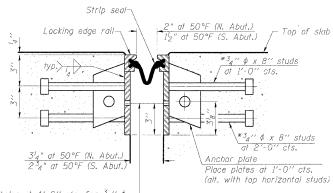


SECTION THRU

ROLLED RAIL JOINT

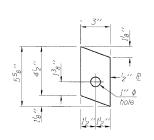
**ROLLED** EXTRUDED RAIL

 $\frac{7_{16}^{\prime\prime}}{\text{bolts.}}$   $\phi$  holes at 4'-0" cts. for  $\frac{3_8^{\prime\prime}}{\text{bolts.}}$  All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

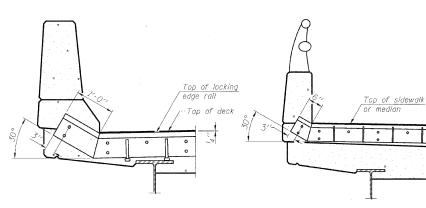


 $\frac{7_{16}}{''}$   $\phi$  holes at 4'-0" cts. for  $\frac{3}{8}$ "  $\phi$  bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

> SECTION THRU WELDED RAIL JOINT



ANCHOR P



AT PARAPET

AT SIDEWALK OR MEDIAN

The strip seal shall be made continuous and shall have a minimum thickness

of  $\frac{1}{4}$ ". The configuration of the strip seal shall match the configuration of the

The manufacturer's recommended installation methods shall be followed.

The joint opening and deck dimensions detailed on the superstructure are based on a rolled rall expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications

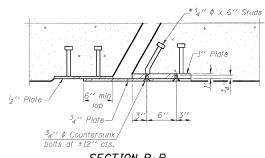
All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

and stage construction joints.

shall be made at no additional cost to the State.

Shorter plates with a single row of studs at 12" cts. may be necessary on medians which are shallower than 9", See manufacturer's recommendation.

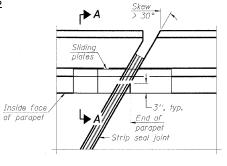
## TYPICAL END TREATMENTS



BILL OF MATERIAL eformed Joint Strip Seal Foot

## LOCKING EDGE RAILS

WELDED RAIL



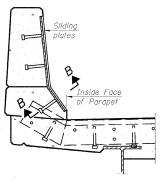
\*\*\*Back gouge not required if

is verified by mock-up.

LOCKING EDGE

RAIL SPLICE The inside of the locking edge rail groove shall be free of weld

PLAN



SECTION A-A

POINT BLOCK DETAILS (for skews > 30°

## PREFORMED JOINT STRIP SEAL STRUCTURE NO. 016-1132



SHEET NO. 7	F.A.I. RTE.	SECTION			COUNTY	TOTAL SHEETS	SHEET NO.
	290	2009-099 BR			COOK/DUPAGE	309	171
8 SHEETS					CONTRACT NO. 60157		
	FED. R	OAD DIST. NO.	ILLINOIS	FED. A	ID PROJECT		

DESIGNED CHECKED DRAWN CHECKED ΔΔΥ

EJ-SSJ

10-1-08

SECTION B-B