F. A. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO
VAR.	2005-020	GRR	*	18	10
STA. TO STA.					
FED. ROAD DIST. NO ILLINOIS FED. AND PROJECT					

* WILL, KANE, DU PAGE AND COOK CONTRACT 62960

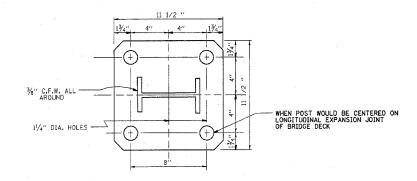
NOTE: FOR DETAILS OF RAIL ELEMENTS, RAIL SPLICING, NUT, BOLT AND SIDE VIEW OF RAIL, SEE STANDARD 630001

ALL WELDS SHALL BE GROUND SMOOTH

POSTS SHALL BE CUT AND WELDED TO THE BASE PLATE SO THAT THE POST WILL BE PLUMB WHEN ERECTED.

TWO PERCENT (22) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE MINIMUM TEST LOADED IN PLACE MINIMUM TEST LOADED IN PLACE TWO OTHER ANCHOR BOLTS SHALL BE TESTED, TESTING EQUIPMENT SHALL BE ROLT COMPANIES.

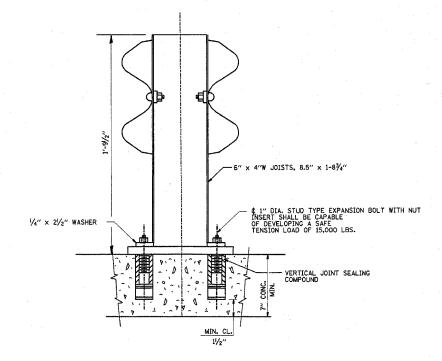
PROVIDE 1/8" AND 2/16" GALVANIZED SHIMS FOR 25% OF THE POSTS.



RAIL POST BASE P P 11/2" × 1/4" × 11/2"

NOTE:

ALL WELDS SHALL BE GROUND SMOOTH. POSTS SHALL BE CUT AND WELDED TO THE TO THE BASE PLATE SO THAT THE POSTS WILL BE PLUMB WHEN ERECTED.



ILLINOIS DEPARTMENT OF TRANSPORTATION

REVISIONS
NAME DATE
CREATED 10-31-88
STEEL PLATE BEAM GUARD RAIL
ON CONCRETE

SCALE: NONE DATE: 10-31-88 DRAWN BY R.F.L. CHECKED BY