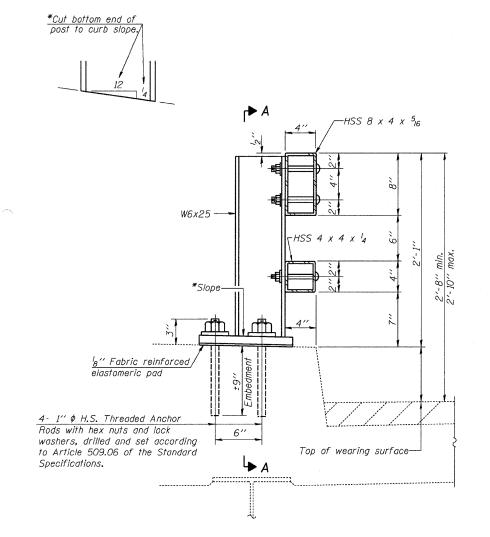
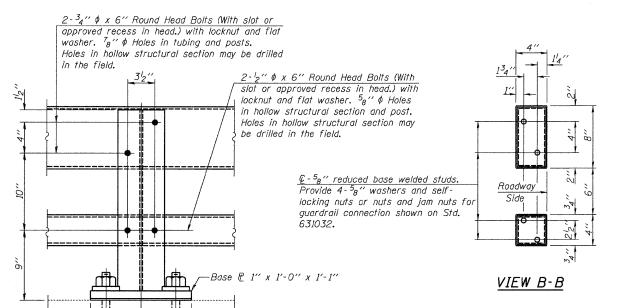
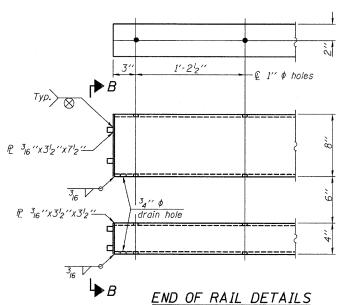
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION







Notes:

All field drilled holes shall be coated with an approved zinc rich paint before erection.

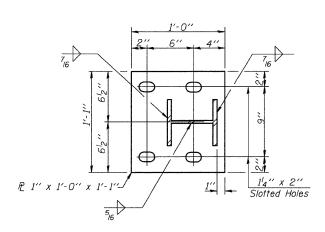
Posts shall not be located closer than 1'-3" to an existing bridge expansion joint or end of bridge.

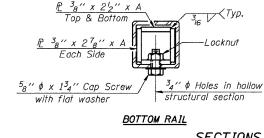
Steel Bridge Rail expansion joint shall be provided between any two (2) posts which span a bridge expansion joint. Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.

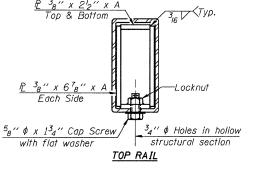
Provide one ${}^{\prime}_8$ ' and two ${}^{\prime}_6$ ' steel shims for 25% of the posts. Shims shall be similar to base plates in size and holes.

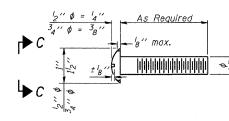
All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.

SECTION AT RAIL POST









VIEW C-C

With Slot

Without Slot

or Recess

DETAIL OF 12" \$ & 34" \$

ROUND HEAD BOLTS

SPLICE DIMENSIONS

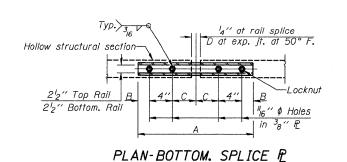
| T | D | Α | В | С | Ε |
|-----------------------|------|---------|------|------|------|
| ≤4′′ | 2'2" | 1'-8'' | 2" | 4" | 212" |
| >4"≤6 ¹ 2" | 334" | 2'-0" | 2'2" | 5/2" | 32" |
| >6½"≤9" | 5′′ | 2'-4" | 312" | 6/2" | 9" |
| >9"≤13" | 7'' | 2'-10'' | 412" | 812" | 11'' |
| Rail Splice | 4" | 1'-8'' | 2" | 4" | |

T=Total movement at expansion joint as shown on the design plans.

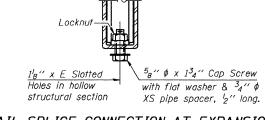
BILL OF MATERIAL

SECTIONS AT RAIL SPLICE

SECTION A-A



TYPICAL



RAIL SPLICE CONNECTION AT EXPANSION JT.

STEEL RAILING, TYPE 2399 STRUCTURE NO.

Unit Quantity

Foot

| | | | | | = | THOOTONE | | |
|--|-----------|--------------|-------------|-------------|---------|----------|-----------------|--------------|
| | SHEET NO. | F.A. RTE. | SEC | TION | | COUNTY | TOTAL SHEETS | SHEET NO. |
| | | VAR | 2008-05 | 7 GRR | | VARIOUS | 22 | 18 |
| | SHEETS | | | | | CONTRACT | NO. 60 | F15 |
| | | FED. ROA | D DIST. NO. | ILLINOIS FI | ED. AII | PROJECT | | ' |

Steel Railing, Type 2399

BASE PLATE DETAIL

| DESIGNED | | | 200 |
|----------|------------------|----------|------------------------------------|
| CHECKED | | EXAMINED | |
| DRAWN | | PASSED | ENGINEER OF BRIDGE DESIGN |
| CHECKED | | | ENGINEER OF BRIDGES AND STRUCTURES |
| R-31 | 5- <i>1</i> 6-08 | (6′-3′′ | Maximum Post Spacing) |

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