## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

## GENERAL NOTES:

- 1. Fasteners shall be AASHTO MI64 Type 1, mechanically galvanized bolts. Bolts  ${}^{3}_{4}$  in  $\phi$ , holes  ${}^{13}_{16}$  in  $\phi$ , unless otherwise noted.
- 2. Calculated weight of Structural Steel = 63,990 pounds (M270), Grade 50) 8.830 pounds (M270, Grade 36)
- 3. Anchor bolts shall be set before bolting diaphragms over supports.
- 4. No field welding is permitted except as specified in the contract documents.
- 5 Reinforcement bars shall conform to the requirements of ASTM A706 Grade 60 (IL modified). See Special Provisions.
- 6. Reinforcement bars designated (E) shall be epoxy coated.
- 7. Plan dimensions and details relative to existing plans are subject to routine variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished based upon the unit price bid for the work.
- 8. Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of <sup>1</sup><sub>B</sub>in (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.
- 9. The Inorganic Zinc Rich Primer/ Acrylic / Acrylic Paint System shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coat for all interior and exterior Steel Surfaces and bottom flanges of all beams shall be light warm gray, munsell No IOY 7/1. See Special Provision for "Cleaning and Painting new Metal Structures".

- 10. Load carrying components designated "NTR" shall conform to the Supplemental Requirements for Notch Toughness, Zone 2.
- 11. Backfill shall be placed behind the abutment after the superstructure has been poured and falsework removed. See Article 502.10 of the Standard Specifications.
- 12. A cantilevered sheet piling design does not appear feasible and additional members or other retention systems may be necessary. The Contractor shall submit a temporary soil retention system design including plan details and calculations for review and acceptance by the Engineer.
- 13. All construction joints shall be bonded.
- 14. Clean and relocate existing name plate adjacent to new plate. Cost included with Name Plates.
- 15. Concrete Sealer shall be applied to the designated areas of the abutments.

## Furnishing Structural Steel Furnishing Elastometric Bearing Field Measurements Storage of Structural Steel and

- Bk of Abut

- 6'



ROUTE NO.	SECTION		COUNTY		TOTAL SHEETS	SHEET NO.	
F. A. P. 846	4B-1-I-	1		WILL	39	4	
FED. ROAD DIST. NO. 7 JUL		NOIS	PED. AID PROJECT-				

CONTRACT NO. 60D26

TOTAL BILL OF MATERIAL

ITEM	UNIT	SUPER.	SUB.	TOTAL
9/	L Sum	0.52	-	0.52
earing Assembly, Type I	Each	18	-	18
	L Sum	0.52	-	0.52
el and Bearings	Cal. Day	30		30

Area of Backwall to be constructed after removal of formwork for Superstructure

Area of Abutment to be constructed before placement of Superstructure

ILLINOIS DEPARTMENT OF TRANSPORTATION

GENERAL NOTES. TOTAL BILL OF MATERIAL & SECTION THRU ABUTMENT FAP 846 NB IL. ROUTE 53 OVER PRAIRIE CREEK STATION 1305+00 SECTION 4-RB WILL COUNTY

STRUCTURE NO. 099-0090 SCALE: NONE DATE: AUGUST 2007

DELTA ENGINEERING INC. CONSULTING ENGINEERS, CHICAGO ILLINGIS.

SHEETS S20

SHEET NO. S2